

OUTDOOR UNIT SERVICE MANUAL

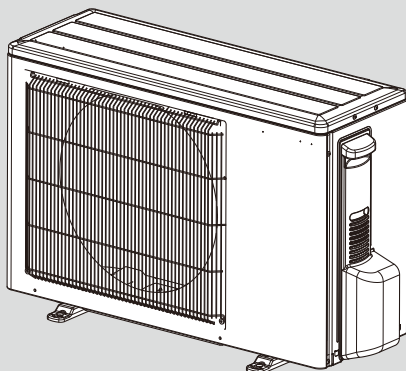


No. OBH895

Models

- MUFZ-KW25VGHZ** - E1
- MUFZ-KW35VGHZ** - E1
- MUFZ-KW50VGHZ** - E1
- MUFZ-KW60VGHZ** - E1

Indoor unit service manual
MFZ-KW•VG Series (OBH894)



MUFZ-KW25VGHZ
MUFZ-KW35VGHZ

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PARTS CATALOG (OBB895)

Use the specified refrigerant only

Never use any refrigerant other than that specified.

Doing so may cause a burst, an explosion, or fire when the unit is being used, serviced, or disposed of.

Correct refrigerant is specified in the manuals and on the spec labels provided with our products.

We will not be held responsible for mechanical failure, system malfunction, unit breakdown or accidents caused by failure to follow the instructions.

<Preparation before the repair service>

- Prepare the proper tools.
- Prepare the proper protectors.
- Provide adequate ventilation.
- After stopping the operation of the air conditioner, turn off the power-supply breaker and pull the power plug.
- Discharge the capacitor before the work involving the electric parts.

<Precautions during the repair service>

- Do not perform the work involving the electric parts with wet hands.
- Do not pour water into the electric parts.
- Do not touch the refrigerant.
- Do not touch the hot or cold areas in the refrigeration cycle.
- When the repair or the inspection of the circuit needs to be done without turning off the power, exercise great caution not to touch the live parts.

WARNING

- When the refrigeration circuit has a leak, do not execute pump down with the compressor.
- When pumping down the refrigerant, stop the compressor before disconnecting the refrigerant pipes. The compressor may burst if air etc. get into it.
- When opening or closing the valve below freezing temperatures, refrigerant may spurt out from the gap between the valve stem and the valve body, resulting in injuries.

1 TECHNICAL CHANGES

MUFZ-KW25VGHZ - 

MUFZ-KW35VGHZ - 

MUFZ-KW50VGHZ - 

MUFZ-KW60VGHZ - 

1. New model

Servicing precautions for units using refrigerant R32



WARNING

This unit uses a flammable refrigerant.

If refrigerant leaks and comes in contact with fire or heating part, it will create harmful gas and there is risk of fire.

- Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.
- The appliance shall be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance or an operating electric heater.)
- Do not pierce or burn.
- Be aware that refrigerants may not contain an odor.
- Pipe-work shall be protected from physical damage.
- The installation of pipe-work shall be kept to a minimum.
- Compliance with national gas regulations shall be observed.
- Keep any required ventilation openings clear of obstruction.
- Servicing shall be performed only as recommended by the manufacturer.
- The appliance shall be stored so as to prevent mechanical damage from occurring.

Basic work procedures are the same as those for conventional units using refrigerant R410A.

However, pay careful attention to the following points.

1. Information on servicing
 - (1) Checks on the Area

Prior to beginning work on systems containing flammable refrigerants, safety checks are necessary to ensure that the risk of ignition is minimized.
 - (2) Work Procedure

Work shall be undertaken under a controlled procedure so as to minimize the risk of a flammable gas or vapor being present while the work is being performed.
 - (3) General Work Area

All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out. Work in confined spaces shall be avoided. The area around the workspace shall be sectioned off. Ensure that the conditions within the area have been made safe by control of flammable material.
 - (4) Checking for Presence of Refrigerant

The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially toxic or flammable atmospheres. Ensure that the leak detection equipment being used is suitable for use with all applicable refrigerants, i.e. non-sparking, adequately sealed or intrinsically safe.
 - (5) Presence of Fire Extinguisher

If any hot work is to be conducted on the refrigeration equipment or any associated parts, appropriate fire extinguishing equipment shall be available to hand. Have a dry powder or CO2 fire extinguisher adjacent to the charging area.
 - (6) No Ignition Sources

No person carrying out work in relation to a refrigeration system which involves exposing any pipe work shall use any sources of ignition in such a manner that it may lead to the risk of fire or explosion. All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal, during which refrigerant can possibly be released to the surrounding space. Prior to work taking place, the area around the equipment is to be surveyed to make sure that there are no flammable hazards or ignition risks. "No Smoking" signs shall be displayed.
 - (7) Ventilated Area

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.
 - (8) Checks on the Refrigeration Equipment

Where electrical components are being changed, they shall be fit for the purpose and to the correct specification. At all times the manufacturer's maintenance and service guidelines shall be followed. If in doubt, consult the manufacturer's technical department for assistance.

The following checks shall be applied to installations using flammable refrigerants:

 - The charge size is in accordance with the room size within which the refrigerant containing parts are installed.
 - The ventilation machinery and outlets are operating adequately and are not obstructed.
 - If an indirect refrigerating circuit is being used, the secondary circuit shall be checked for the presence of refrigerant.
 - Marking to the equipment continues to be visible and legible. Markings and signs that are illegible shall be corrected.
 - Refrigeration pipe or components are installed in a position where they are unlikely to be exposed to any substance which may corrode refrigerant containing components, unless the components are constructed of materials which are inherently resistant to being corroded or are suitably protected against being corroded.
 - (9) Checks on Electrical Devices

Repair and maintenance to electrical components shall include initial safety checks and component inspection procedures. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, an adequate temporary solution shall be used. This shall be reported to the owner of the equipment so all parties are advised.

Initial safety checks shall include that:

 - capacitors are discharged: this shall be done in a safe manner to avoid possibility of sparking;
 - no live electrical components and wiring are exposed while charging, recovering or purging the system;
 - there is continuity of earth bonding
2. Repairs to Sealed Components
 - (1) During repairs to sealed components, all electrical supplies shall be disconnected from the equipment being worked upon prior to any removal of sealed covers, etc. If it is absolutely necessary to have an electrical supply to equipment during servicing, then a permanently operating form of leak detection shall be located at the most critical point to warn of a potentially hazardous situation.
 - (2) Particular attention shall be paid to the following to ensure that by working on electrical components, the casing is not altered in such a way that the level of protection is affected. This shall include damage to cables, excessive number of connections, terminals not made to original specification, damage to seals, incorrect fitting of glands, etc.

Ensure that the apparatus is mounted securely.

Ensure that seals or sealing materials have not degraded to the point that they no longer serve the purpose of preventing the ingress of flammable atmospheres. Replacement parts shall be in accordance with the manufacturer's specifications.
3. Repair to intrinsically Safe Components

Do not apply any permanent inductive or capacitance loads to the circuit without ensuring that this will not exceed the permissible voltage and current permitted for the equipment in use.

Intrinsically safe components are the only types that can be worked on while live in the presence of a flammable atmosphere. The test apparatus shall be at the correct rating.

Replace components only with parts specified by the manufacturer. Other parts may result in the ignition of refrigerant in the atmosphere from a leak.
4. Cabling

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects. The check shall also take into account the effects of aging or continual vibration from sources such as compressors or fans.

5. Detection of Flammable Refrigerants

Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used.

6. Leak Detection Methods

Electronic leak detectors may be used to detect refrigerant leaks but, in the case of flammable refrigerants, the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed, and the appropriate percentage of gas (25 % maximum) is confirmed.

Leak detection fluids are suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work.

If a leak is suspected, all naked flames shall be removed/extinguished.

If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak. For appliances containing flammable refrigerants, oxygen free nitrogen (OFN) shall then be purged through the system both before and during the brazing process.

7. Removal and Evacuation

When breaking into the refrigerant circuit to make repairs - or for any other purpose conventional procedures shall be used. However, for flammable refrigerants it is important that best practice is followed since flammability is a consideration. The following procedure shall be adhered to:

- remove refrigerant
- purge the circuit with inert gas
- evacuate
- purge again with inert gas
- open the circuit by cutting or brazing.

The refrigerant charge shall be recovered into the correct recovery cylinders. For appliances containing flammable refrigerants, the system shall be "flushed" with OFN to render the unit safe. This process may need to be repeated several times. Compressed air or oxygen shall not be used for purging refrigerant systems.

For appliances containing flammable refrigerants, flushing shall be achieved by breaking the vacuum in the system with OFN and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be repeated until no refrigerant is within the system. When the final OFN charge is used, the system shall be vented down to atmospheric pressure to enable work to take place. This operation is absolutely vital if brazing operations on the pipe-work are to take place.

Ensure that the outlet for the vacuum pump is not close to any ignition sources and that ventilation is available.

8. Charging Procedures

In addition to conventional charging procedures, the following requirements shall be followed:

- Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimize the amount of refrigerant contained in them.
- Cylinders shall be kept upright.
- Ensure that the refrigeration system is earthed prior to charging the system with refrigerant.
- Label the system when charging is complete (if not already).
- Extreme care shall be taken not to overfill the refrigeration system.

Prior to recharging the system, it shall be pressure-tested with the appropriate purging gas. The system shall be leak-tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.

9. Decommissioning

Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken in case analysis is required prior to re-use of reclaimed refrigerant. It is essential that electrical power is available before the task is commenced.

(1) Become familiar with the equipment and its operation.

(2) Isolate system electrically.

(3) Before attempting the procedure, ensure that:

- mechanical handling equipment is available, if required, for handling refrigerant cylinders;
- all personal protective equipment is available and being used correctly;
- the recovery process is supervised at all times by a competent person;
- recovery equipment and cylinders conform to the appropriate standards.

(4) Pump down refrigerant system, if possible.

(5) If a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system.

(6) Make sure that cylinder is situated on the scales before recovery takes place.

(7) Start the recovery machine and operate in accordance with manufacturer's instructions.

(8) Do not overfill cylinders. (no more than 80 % volume liquid charge).

(9) Do not exceed the maximum working pressure of the cylinder, even temporarily.

(10) When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off.

(11) Recovered refrigerant shall not be charged into another refrigeration system unless it has been cleaned and checked.

10. Labeling

Equipment shall be labeled stating that it has been de-commissioned and emptied of refrigerant. The label shall be dated and signed. For appliances containing flammable refrigerants, ensure that there are labels on the equipment stating the equipment contains flammable refrigerant.

11. Recovery

When removing refrigerant from a system, either for servicing or decommissioning, it is recommended good practice that all refrigerants are removed safely.

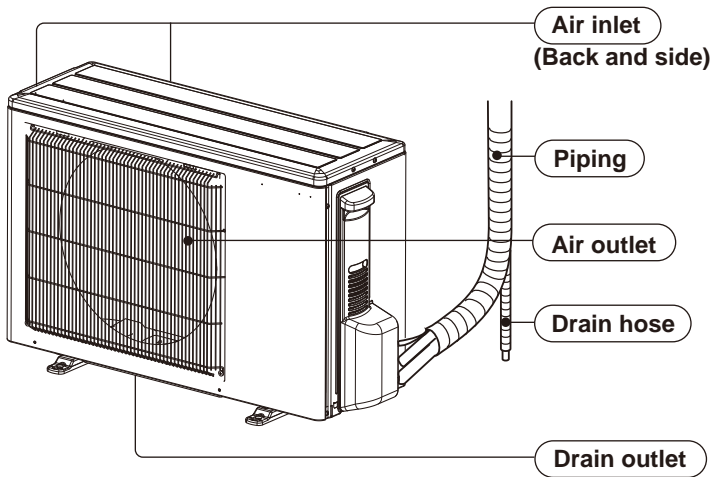
When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding the total system charge are available. All cylinders to be used are designated for the recovered refrigerant and labeled for that refrigerant (i.e. special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure-relief valve and associated shut-off valves in good working order. Empty recovery cylinders are evacuated and, if possible, cooled before recovery occurs.

The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of all appropriate refrigerants including, when applicable, flammable refrigerants. In addition, a set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition. Before using the recovery machine, check that it is in satisfactory working order, has been properly maintained and that any associated electrical components are sealed to prevent ignition in the event of a refrigerant release. Consult manufacturer if in doubt.

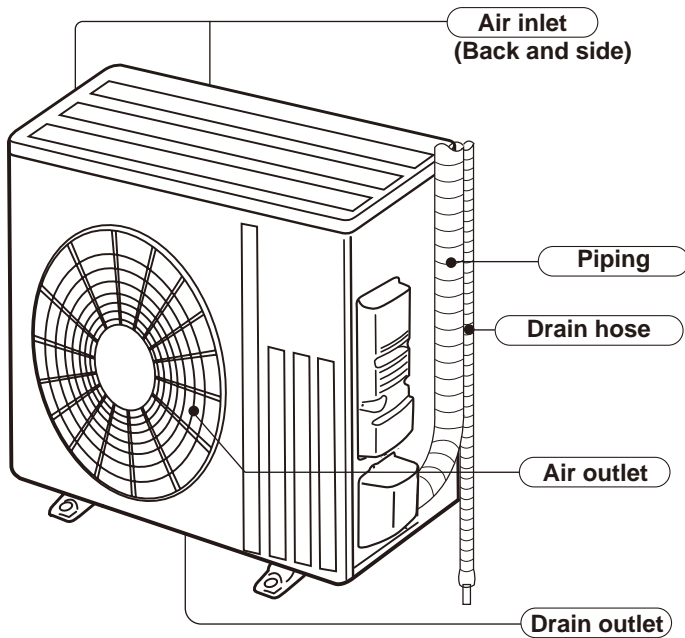
The recovered refrigerant shall be returned to the refrigerant supplier in the correct recovery cylinder, and the relevant waste transfer note arranged. Do not mix refrigerants in recovery units and especially not in cylinders.

If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The evacuation process shall be carried out prior to returning the compressor to the suppliers. Only electric heating to the compressor body shall be employed to accelerate this process. When oil is drained from a system, it shall be carried out safely.

MUFZ-KW25VGHZ MUFZ-KW35VGHZ



MUFZ-KW50VGHZ MUFZ-KW60VGHZ



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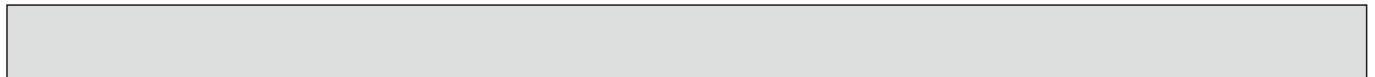
SPECIFICATION

Outdoor model				MUFZ-KW25VGHZ	MUFZ-KW35VGHZ			
Power supply				Single phase, 230 V, 50 Hz				
Capacity Rated (Min.-Max.)	Cooling	kW	2.5 (0.7 - 3.6)		3.5 (0.7 - 4.3)			
	Heating		3.4 (0.2 - 5.1)		4.3 (0.2 - 6.0)			
Breaker Capacity			A	10	12			
Electrical data	Power input *1 (Set)	Cooling	W	570		900		
		Heating		830		1,210		
	Running current *1 (Set)	Cooling	A	3.0		4.3		
		Heating		3.9		5.4		
	Power factor *1 (Set)	Cooling	%	82		91		
		Heating		92		97		
Starting current *1 (Set)			A	3.9	5.4			
Coefficient of performance (COP) *1 (Set)		Cooling		4.38		3.88		
		Heating		4.09		3.55		
Compressor			SVB130FBBMT					
Model			SVB130FBBMT					
Output			W	900				
Current *1		Cooling	A	2.57		3.87		
		Heating		3.46		4.96		
Refrigeration oil (Model)			L	0.35 (FW68S)				
Fan motor			RC0J50-NC					
Model			RC0J50-NC					
Current *1		Cooling	A	0.25		0.25		
		Heating		0.22		0.22		
Dimensions W x H x D			mm	800 x 550 x 285				
Weight			kg	35				
Special remarks	Dehumidification		Cooling	L/h	0.6		1.4	
	Airflow	Cooling	High	m ³ /h	1,962		1,962	
			Low		984		984	
		Heating	High		1,962		1,962	
			Medium		1,638		1,638	
			Low		1,356		1,356	
		Sound level *1	Cooling		dB(A)	47		47
	Heating		46			47		
	Fan speed	Cooling	High	rpm	900		900	
			Low		490		490	
		Heating	High		900		900	
			Medium		760		760	
			Low		640		640	
	Fan speed regulator			3				
Refrigerant filling capacity (R32)			kg	1.00				

NOTE: Test conditions are based on ISO 5151.

Cooling: Indoor Dry-bulb temperature 27°C Wet-bulb temperature 19°C
 Outdoor Dry-bulb temperature 35°C Wet-bulb temperature 24°C
 Heating: Indoor Dry-bulb temperature 20°C
 Outdoor Dry-bulb temperature 7°C Wet-bulb temperature 6°C

*1 Measured under rated operating frequency.



Outdoor model				MUFZ-KW50VGHZ	MUFZ-KW60VGHZ	
Power supply				Single phase, 230 V, 50 Hz		
Capacity Rated (Min. - Max.)	Cooling	kW	5.0 (1.0 - 5.8)		6.1 (1.0 - 6.5)	
	Heating		6.0 (1.2 - 8.4)		6.5 (1.2 - 9.0)	
Breaker Capacity			A	16	16	
Electrical data	Power input *1 (Set)	Cooling	W	1,360		
		Heating		1,600		
	Running current *1 (Set)	Cooling	A	6.2		
		Heating		7.1		
	Power factor *1 (Set)	Cooling	%	95		
		Heating		97		
Starting current *1 (Set)			A	7.1	8.3	
Coefficient of performance (COP) *1 (Set)		Cooling		3.67		
		Heating		3.75		
Compressor	Model			SVB172FCKMT		
	Output		W	1,200		
	Current *1	Cooling	A	5.25		
		Heating		5.89		
	Refrigeration oil (Model)			L	0.40(FW68S)	
Fan motor	Model			RCOJ60-BC		
	Current *1	Cooling	A	0.68		
		Heating		0.74		
Dimensions W x H x D			mm	840 x 880 x 330		
Weight			kg	54	54	
Special remarks	Dehumidification		Cooling	L/h	2.2	2.3
	Airflow	Cooling	High	m³/h	2,628	
			Low		1,716	
		Heating	High		3,078	
			Medium		2,778	
			Low		2,280	
	Sound level *1		Cooling	dB(A)	50	
			Heating		54	
	Fan speed	Cooling	High	rpm	760	
			Low		450	
		Heating	High		860	
			Medium		800	
			Low		650	
	Fan speed regulator				3	
	Refrigerant filling capacity (R32)			kg	1.30	

NOTE: Test conditions are based on ISO 5151.

Cooling: Indoor Dry-bulb temperature 27°C Wet-bulb temperature 19°C
 Outdoor Dry-bulb temperature 35°C Wet-bulb temperature 24°C
 Heating: Indoor Dry-bulb temperature 20°C
 Outdoor Dry-bulb temperature 7°C Wet-bulb temperature 6°C

*1 Measured under rated operating frequency.

Specifications and rated conditions of main electric parts

Item	Model	MUFZ-KW25VGHZ MUFZ-KW35VGHZ
Smoothing capacitor	(C61, C62, C63)	600 μ F/ 620 μ F 420 V
Diode module	(DB61)	15 A 600 V
	(DB65)	25A 600V
Fuse	(F701, F801, F901)	T3.15AL250V
	(F61)	25 A 250 V
	(F62)	15 A 250 V
Defrost heater	(H)	230 V 60 W
Power module	(IC700)	20A 600V
	(IC932)	5 A 600 V
Expansion valve coil	(LEV)	12 V DC
Reactor	(L61)	23 mH
Switching power transistor	(Q821)	30A/37A 600V
Circuit protection	(PTC64, PTC65)	33 Ω
Terminal block	(TB1)	5 P
Relay	(X63)	3 A 250 V
	(X64)	20 A 250 V
	(X66)	3 A 250 V
	(X69)	10 A 230 V
R.V. coil	(21S4)	220-240 V AC
Heater protector	(26H)	Open 45°C

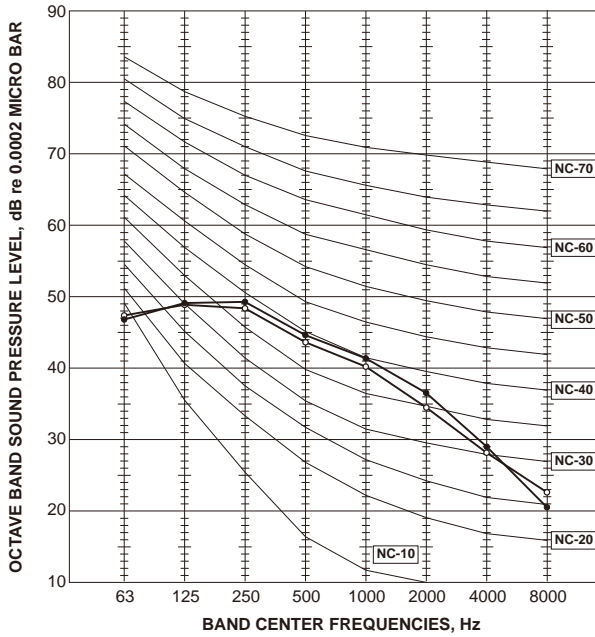
Item	Model	MUFZ-KW50VGHZ MUFZ-KW60VGHZ
Smoothing capacitor	(CB1, CB2, CB3)	560 μ F 450 V
Fuse	(F601, F880, F901)	T3.15AL250V
Switching power transistor	(Q3A, Q3B)	21 A 650 V
Defrost heater	(H)	230V 120 W
Power module	(IC932)	5 A 600 V
	(IC700)	20 A 600 V
Expansion valve coil	(LEV)	12 V DC
Reactor	(L)	282 μ H
Diode	(D3A, D3B)	20 A 600 V
Diode module	(DB41A, DB41B)	20 A 600 V
Circuit protection	(PTC64, PTC65)	33 Ω
Terminal block	(TB1, TB2)	3 P
Relay	(X64)	20 A 250 V
	(X65)	20 A 250 V
	(X69)	10 A 250 V
	(X601)	3 A 250 V
	(X602)	3 A 250 V
R.V. coil	(21S4)	220-240 V AC
Heater protector	(26H)	Open 45°C

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NOISE CRITERIA CURVES

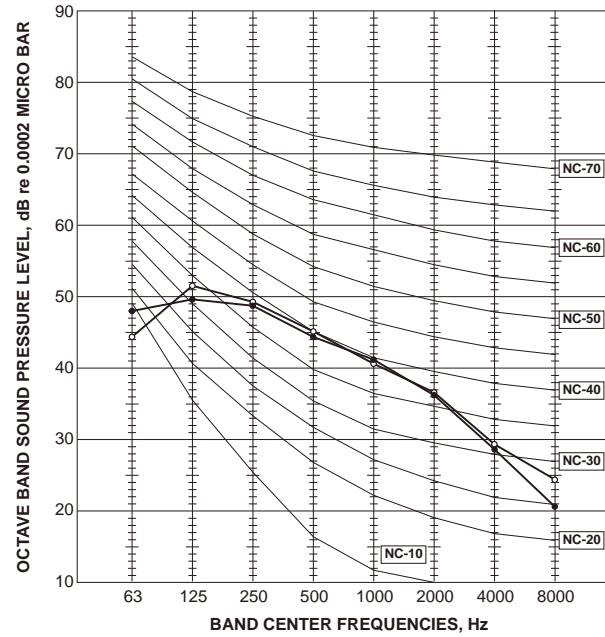
MUFZ-KW25VGHZ

FUNCTION	SPL(dB(A))	LINE
COOLING	47	●—●
HEATING	46	○—○



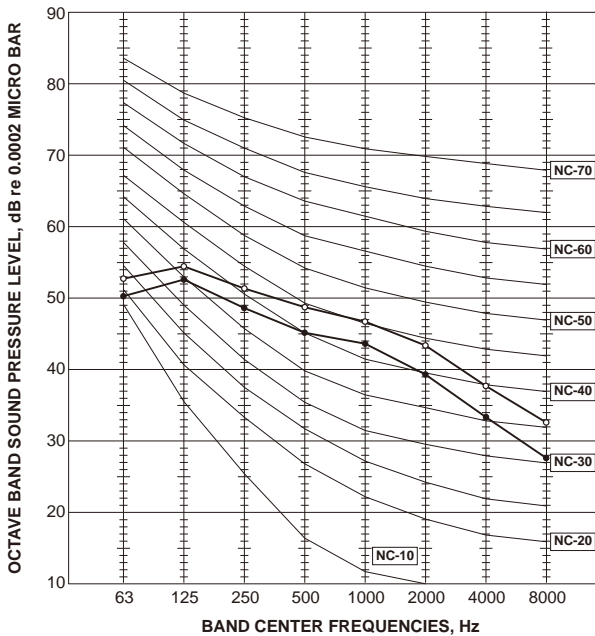
MUFZ-KW35VGHZ

FUNCTION	SPL(dB(A))	LINE
COOLING	47	●—●
HEATING	47	○—○



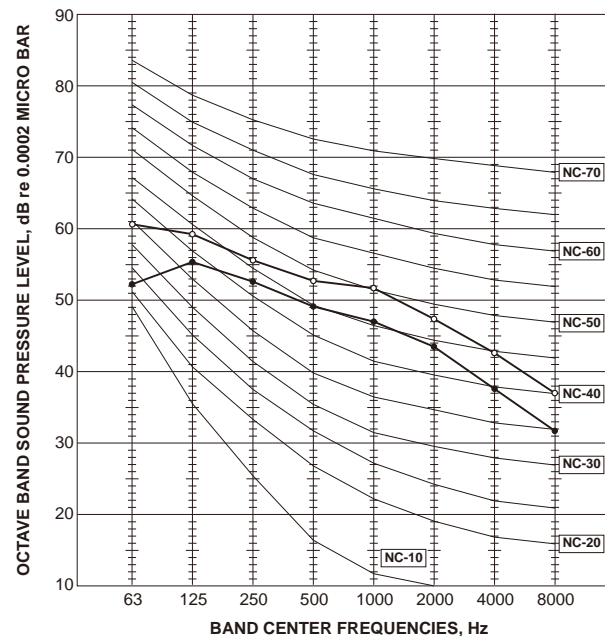
MUFZ-KW50VGHZ

FUNCTION	SPL(dB(A))	LINE
COOLING	50	●—●
HEATING	54	○—○



MUFZ-KW60VGHZ

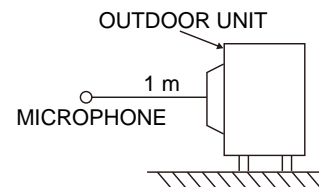
FUNCTION	SPL(dB(A))	LINE
COOLING	52	●—●
HEATING	56	○—○



Test conditions

Cooling: Dry-bulb temperature 35°C

Heating: Dry-bulb temperature 7°C Wet-bulb temperature 6°C

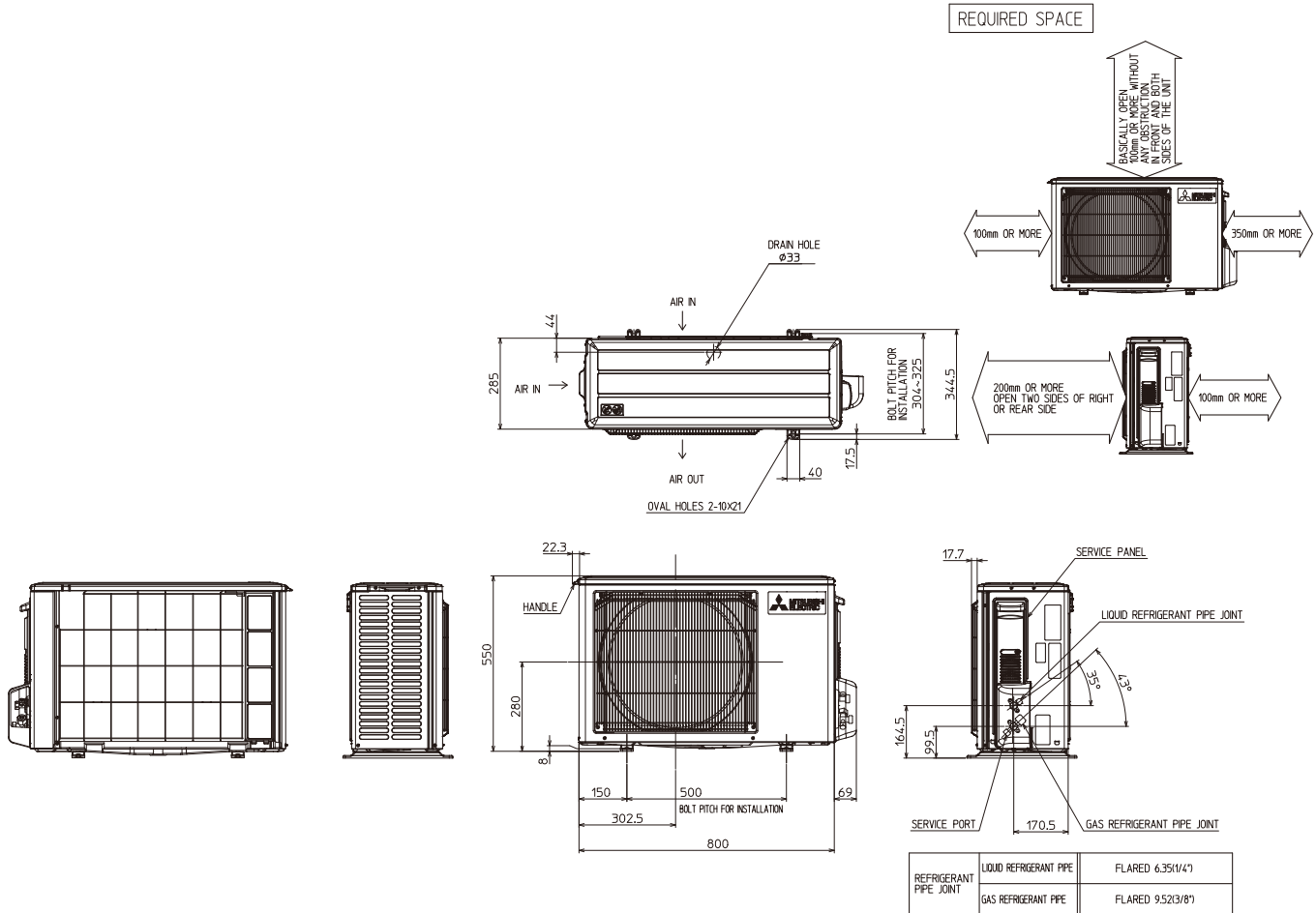


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OUTLINES AND DIMENSIONS

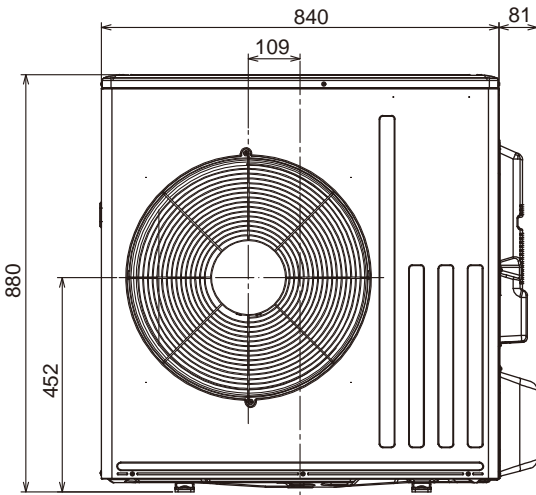
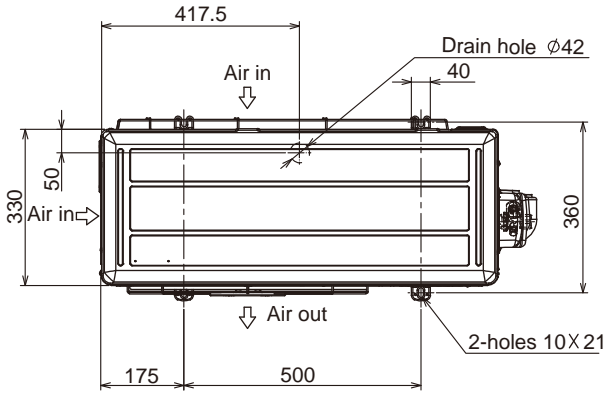
MUFZ-KW25VGHZ MUFZ-KW35VGHZ

Unit: mm



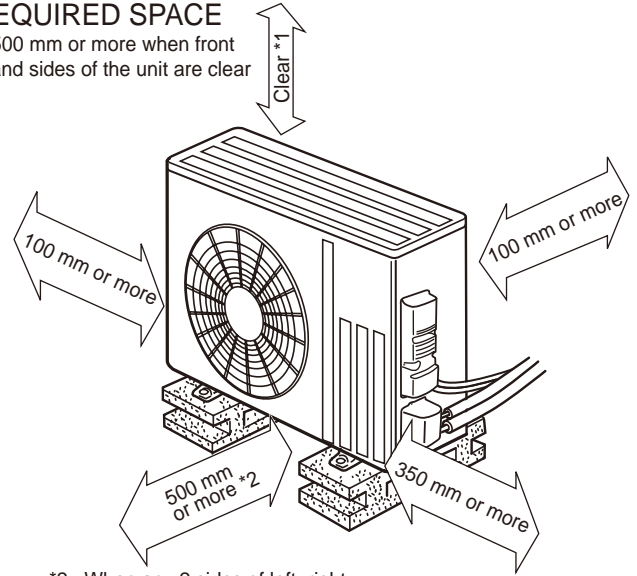
MUFZ-KW50VGHZ MUFZ-KW60VGHZ

Unit: mm

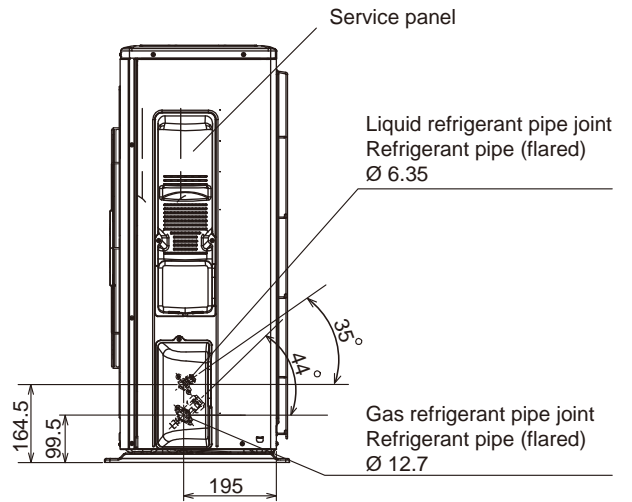


REQUIRED SPACE

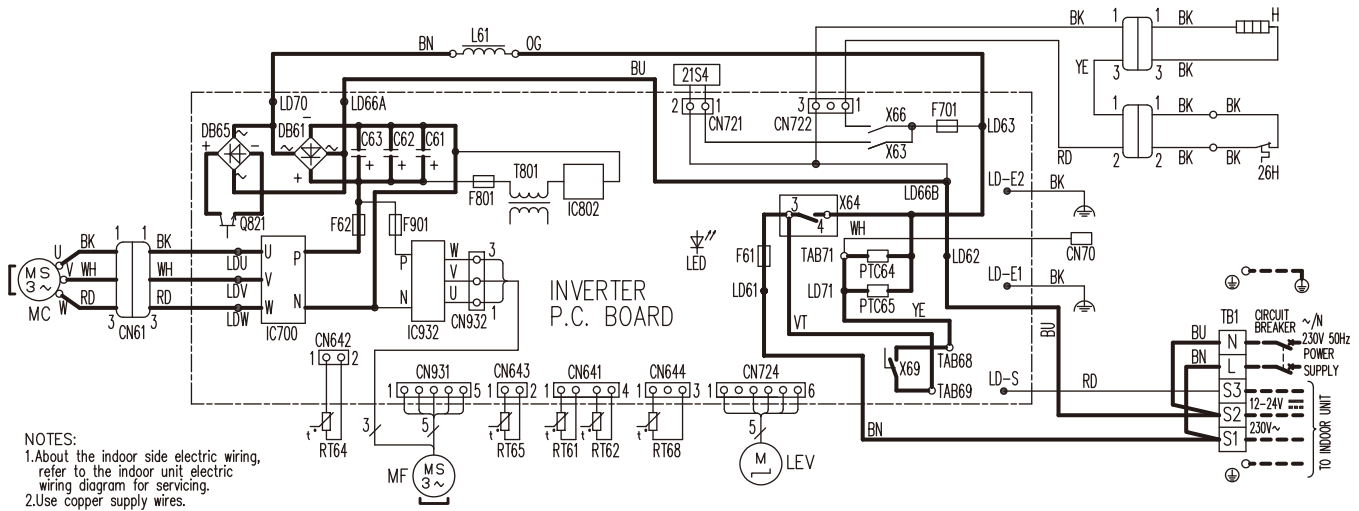
*1. 500 mm or more when front and sides of the unit are clear



*2. When any 2 sides of left, right and rear of the unit are clear



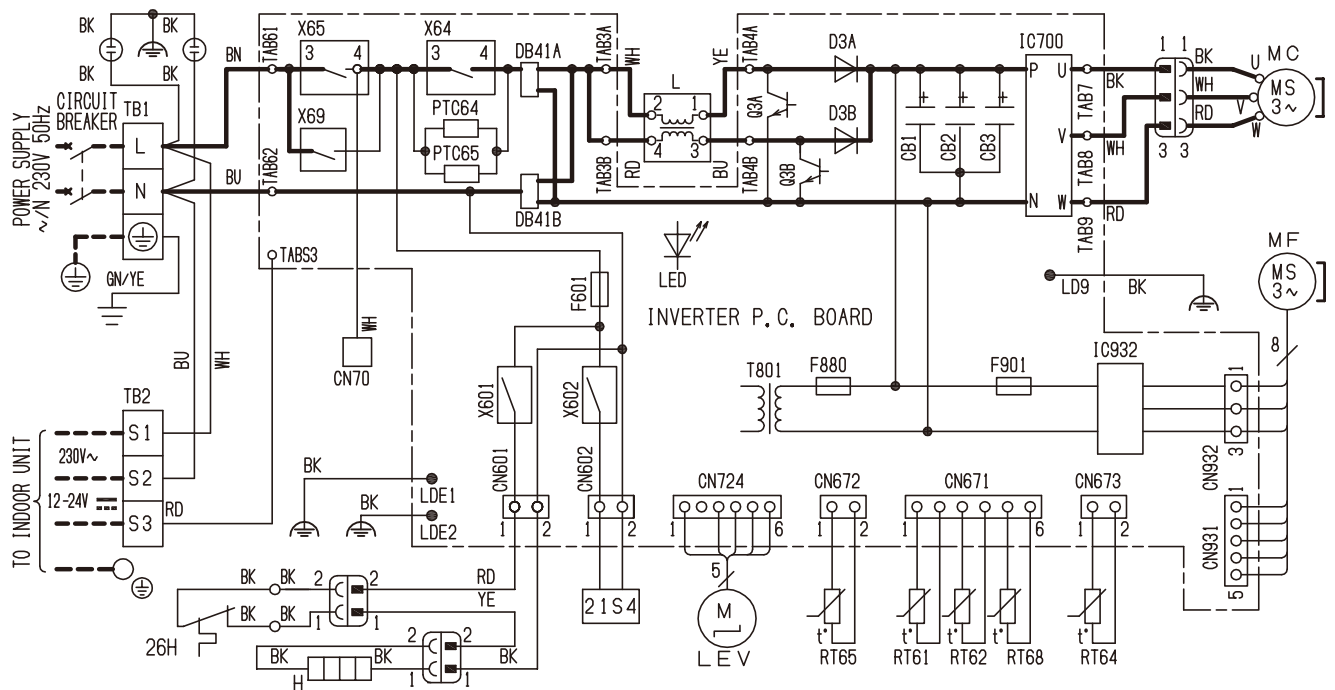
MUFZ-KW25VGHZ MUFZ-KW35VGHZ



NOTES:
 1. About the indoor side electric wiring, refer to the indoor unit electric wiring diagram for servicing.
 2. Use copper supply wires.
 3. Symbols indicate, : Terminal block : Connector

SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
CN61	CONNECTOR	LED	LED	RT64	FIN TEMP. THERMISTOR
C61, C62, C63	SMOOTHING CAPACITOR	LEV	EXPANSION VALVE COIL	RT65	AMBIENT TEMP. THERMISTOR
DB61, DB65	DIODE MODULE	L61	REACTOR	RT68	OUTDOOR HEAT EXCHANGER TEMP. THERMISTOR
F61	FUSE (25A 250V)	MC	COMPRESSOR	TB1	TERMINAL BLOCK
F62	FUSE (15A 250V)	MF	FAN MOTOR	T801	TRANSFORMER
F701, F801, F901	FUSE (T3.15AL250V)	PTC64, PTC65	CIRCUIT PROTECTION	X63, X64, X66, X69	RELAY
H	DEFROST HEATER	Q821	SWITCHING POWER TRANSISTOR	21S4	REVERSING VALVE COIL
IC700, IC932	POWER MODULE	RT61	DEFROST THERMISTOR	26H	HEATER PROTECTOR
IC802	POWER DEVICE	RT62	DISCHARGE TEMP. THERMISTOR		

MUFZ-KW50VGHZ MUFZ-KW60VGHZ

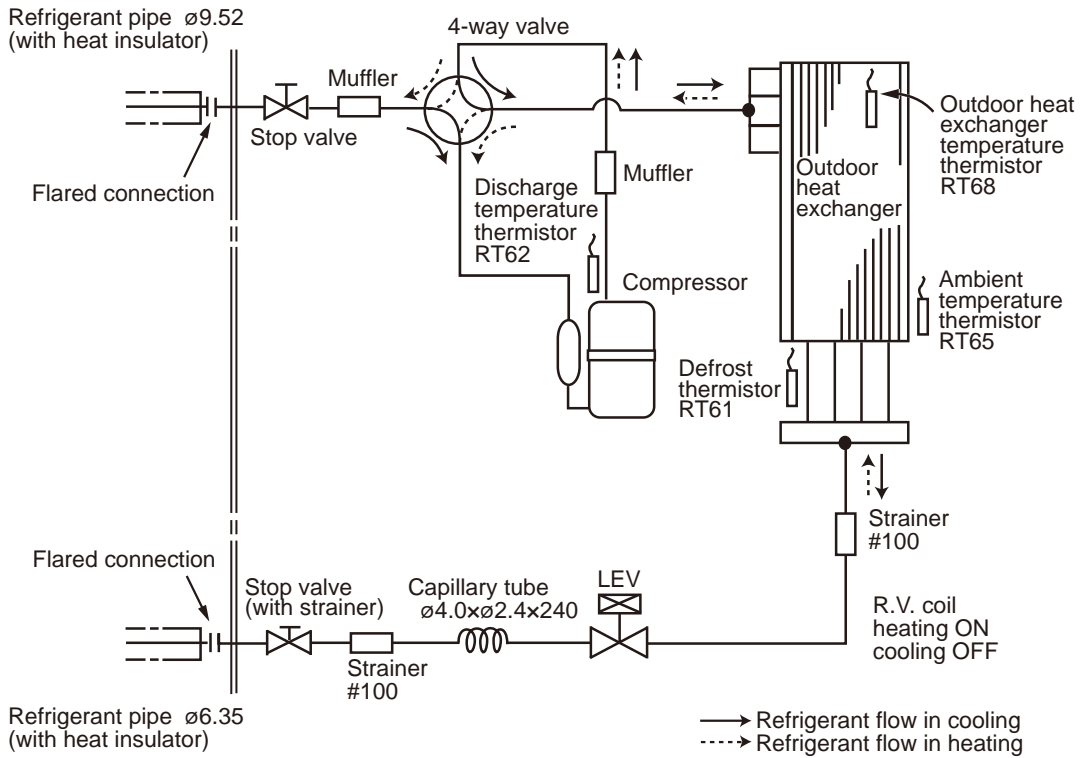


NOTES:
 1. About the indoor side electric wiring, refer to the indoor unit electric wiring diagram for servicing.
 2. Use copper supply wires.
 3. Symbols indicate, : Terminal block : Connector

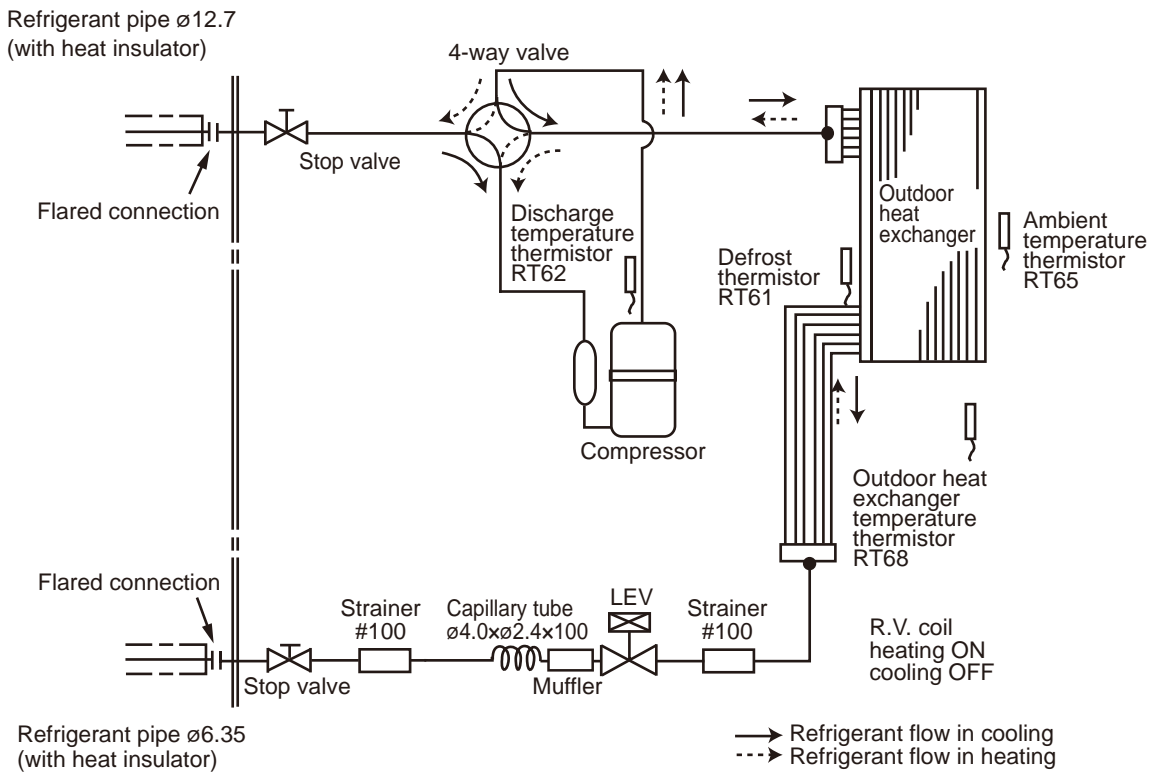
SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
CB1, CB2, CB3	SMOOTHING CAPACITOR	IC700, IC932	POWER MODULE	Q3A, Q3B	SWITCHING POWER TRANSISTOR	TB1, TB2	TERMINAL BLOCK
DB41A, DB41B	DIODE MODULE	L	REACTOR	RT61	DEFROST THERMISTOR	T801	TRANSFORMER
D3A, D3B	DIODE	LED	LED	RT62	DISCHARGE TEMP. THERMISTOR	X64, X65, X69	RELAY
F601	FUSE (T3, 15AL250V)	LEV	EXPANSION VALVE COIL	RT64	FIN TEMP. THERMISTOR	X601, X602	RELAY
F880	FUSE (T3, 15AL250V)	MC	COMPRESSOR	RT65	AMBIENT TEMP. THERMISTOR	21S4	REVERSING VALVE COIL
F901	FUSE (T3, 15AL250V)	MF	FAN MOTOR	RT68	OUTDOOR HEAT EXCHANGER TEMP. THERMISTOR	26H	HEATER PROTECTOR
H	DEFROST HEATER	PTC64, PTC65	CIRCUIT PROTECTION				

MUFZ-KW25VGHZ MUFZ-KW35VGHZ

Unit: mm



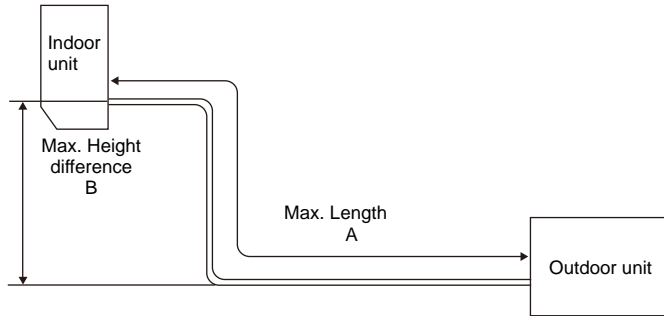
MUFZ-KW50VGHZ MUFZ-KW60VGHZ





MAX. REFRIGERANT PIPING LENGTH and MAX. HEIGHT DIFFERENCE

Model	Refrigerant piping: m		Piping size O.D: mm	
	Max. Length A	Max. Height difference B	Gas	Liquid
MUFZ-KW25VGHZ MUFZ-KW35VGHZ	20	12	9.52	6.35
MUFZ-KW50VGHZ MUFZ-KW60VGHZ	30	15	12.7	6.35



ADDITIONAL REFRIGERANT CHARGE (R32: g)

Model	Outdoor unit precharged	Refrigerant piping length (one way)													
		7 m	8 m	9 m	10 m	11 m	12 m	13 m	14 m	15 m	16 m	17 m	18 m	19 m	20 m
MUFZ-KW25VGHZ MUFZ-KW35VGHZ	1,000	0	20	40	60	80	100	120	140	160	180	200	220	240	260

Calculation: X g = 20 g/m × (Refrigerant piping length(m) - 7)

Model	Outdoor unit precharged	Refrigerant piping length (one way)							
		7 m	8 m	9 m	10 m	15 m	20 m	25 m	30 m
MUFZ-KW50VGHZ MUFZ-KW60VGHZ	1,300	0	20	40	60	160	260	360	460

Calculation: X g = 20 g/m × (Refrigerant piping length (m) - 7)

MUFZ-KW25VGHZ MUFZ-KW35VGHZ MUFZ-KW50VGHZ MUFZ-KW60VGHZ

The standard specifications apply only to the operation of the air conditioner under normal conditions. Since operating conditions vary according to the areas where these units are installed, the following information has been provided to clarify the operating characteristics of the air conditioner under the conditions indicated by the performance curve.

(1) GUARANTEED VOLTAGE

198 ~ 264V, 50 Hz

(2) AIRFLOW

Airflow should be set at MAX.

(3) MAIN READINGS

(1) Indoor intake air wet-bulb temperature:	°C [WB]	} Cooling
(2) Indoor outlet air wet-bulb temperature:	°C [WB]	
(3) Outdoor intake air dry-bulb temperature:	°C [DB]	
(4) Total input:	W	
(5) Indoor intake air dry-bulb temperature:	°C [DB]	} Heating
(6) Outdoor intake air wet-bulb temperature:	°C [WB]	
(7) Total input:	W	

Indoor air wet and dry bulb temperature difference on the left side of the following chart shows the difference between the indoor intake air wet and dry bulb temperature and the indoor outlet air wet and dry bulb temperature for your reference at service.

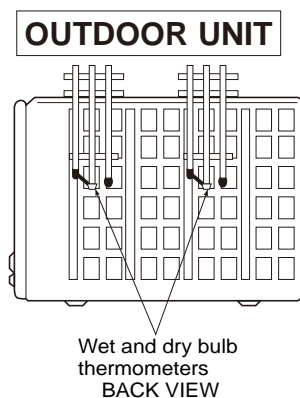
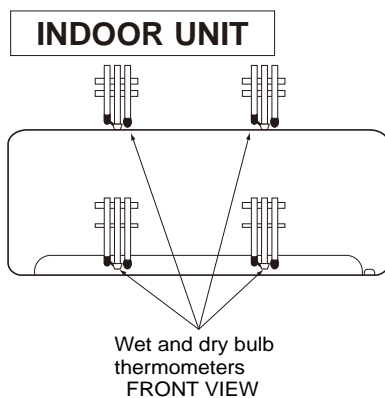
(4) GUARANTEED OUTDOOR TEMPERATURE

COOLING (DB/WB): -10/ – ~ 46/ –

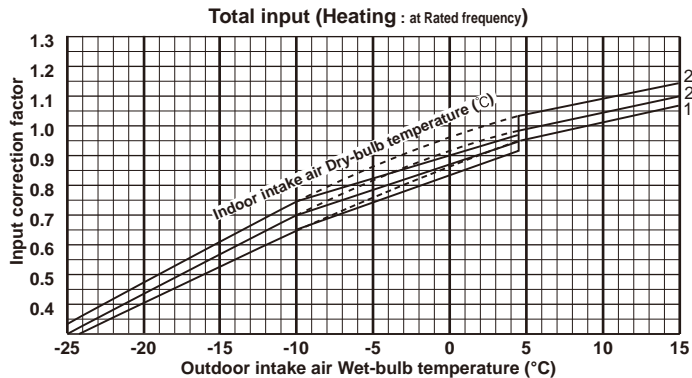
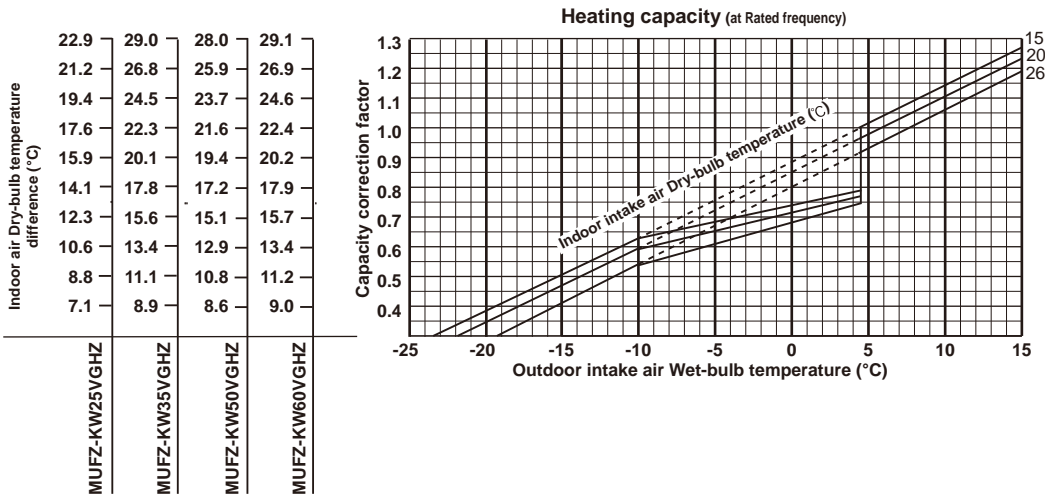
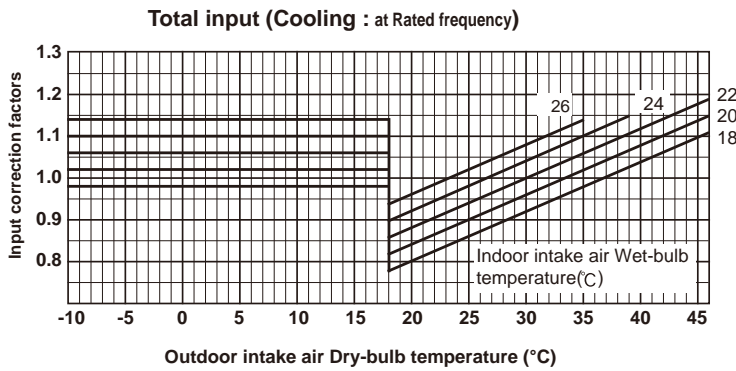
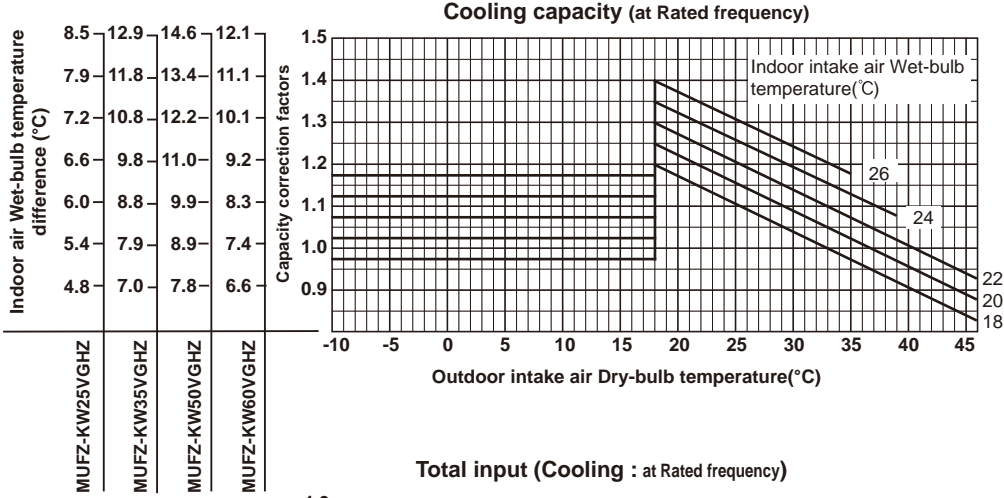
HEATING (DB/WB): -25/ – ~ 24/18

How to measure the indoor air wet and dry bulb temperature difference

1. Attach at least 2 sets of wet and dry bulb thermometers to the indoor air intake as shown in the figure, and at least 2 sets of wet and dry bulb thermometers to the indoor air outlet. The thermometers must be attached to the position where air speed is high.
2. Attach at least 2 sets of wet and dry bulb thermometers to the outdoor air intake. Cover the thermometers to prevent direct rays of the sun.
3. Check that the air filter is cleaned.
4. Open windows and doors of room.
5. Press the emergency operation switch once (twice) to start the EMERGENCY COOL (HEAT) MODE.
6. When system stabilizes after more than 15 minutes, measure temperature and take an average temperature.
7. 10 minutes later, measure temperature again and check that the temperature does not change.



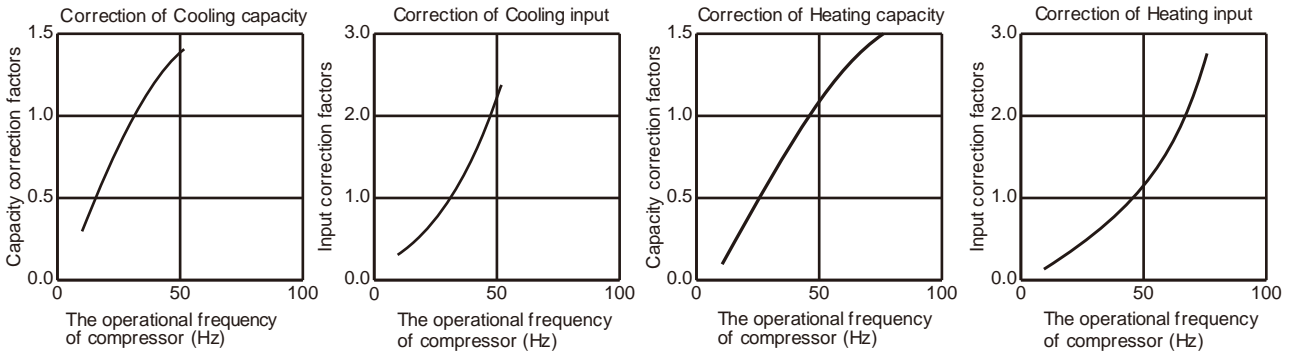
9-1. CAPACITY AND INPUT CURVES



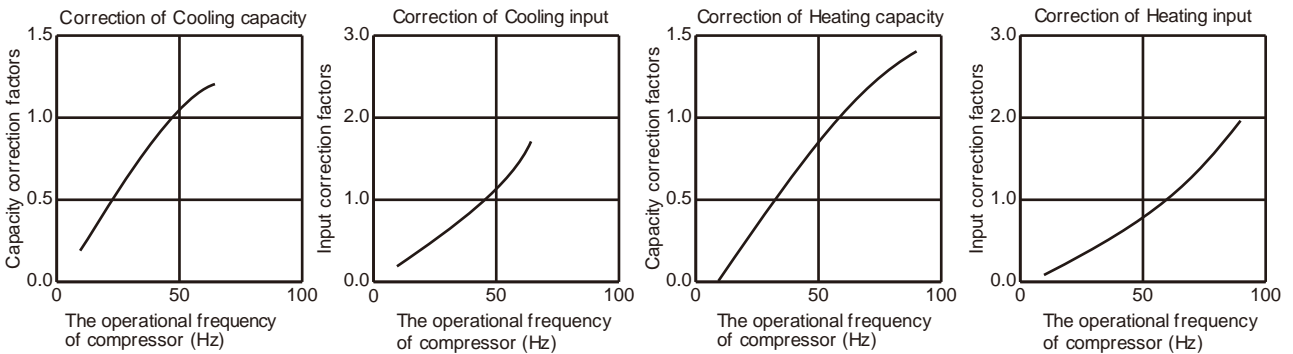
NOTE: The above broken lines are for the heating operation without any frost and defrost operation.

9-2. CAPACITY AND INPUT CORRECTION BY OPERATIONAL FREQUENCY OF COMPRESSOR

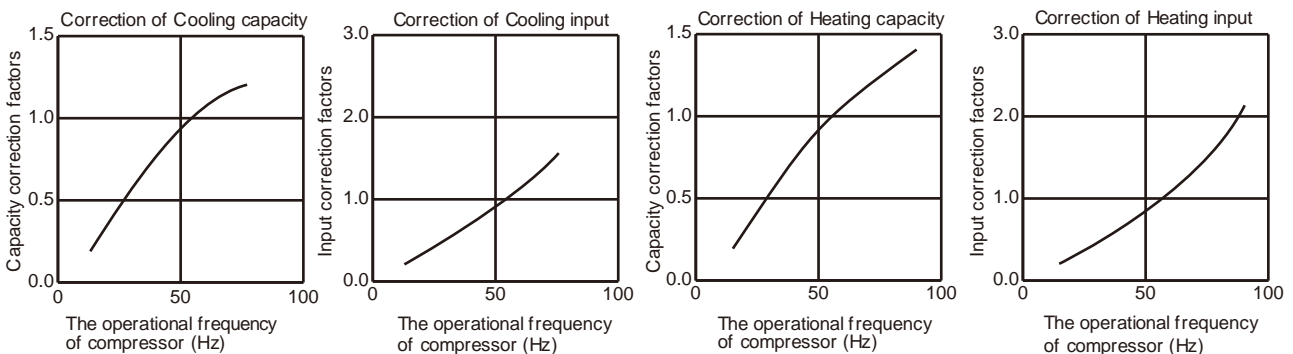
MUFZ-KW25VGHZ



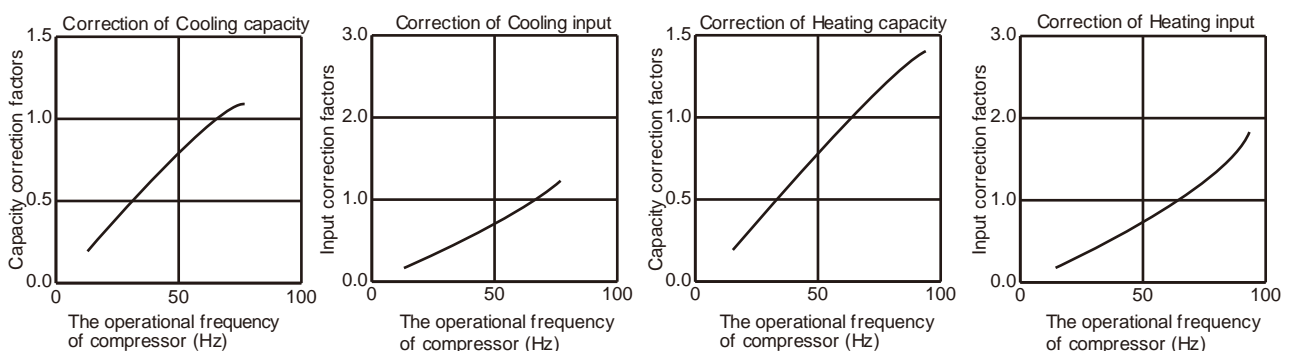
MUFZ-KW35VGHZ



MUFZ-KW50VGHZ



MUFZ-KW60VGHZ



9-3. HOW TO OPERATE FIXED-FREQUENCY OPERATION

<Test run operation>

1. Press the emergency operation switch to start COOL or HEAT mode (COOL: Press once, HEAT: Press twice).
2. Test run operation starts and continues to operate for 30 minutes.
3. Compressor operates at rated frequency in COOL mode or 58 Hz in HEAT mode.
4. Indoor fan operates at High speed.
5. After 30 minutes, test run operation finishes and EMERGENCY OPERATION starts (operation frequency of compressor varies).
6. To cancel test run operation (EMERGENCY OPERATION), press the emergency operation switch or any button on remote controller.

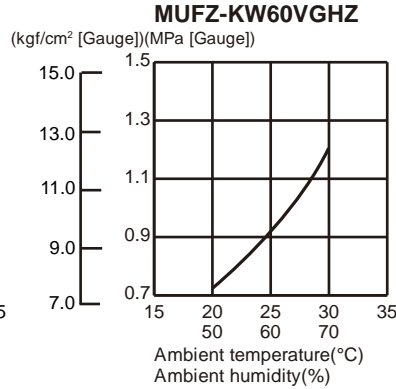
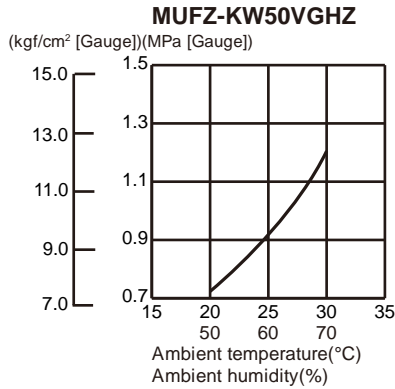
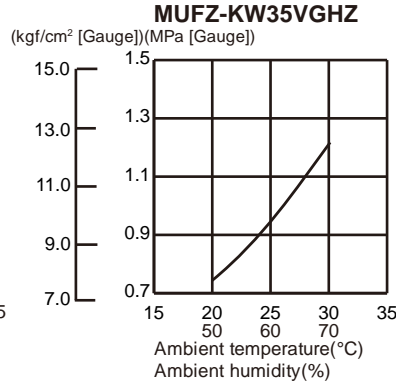
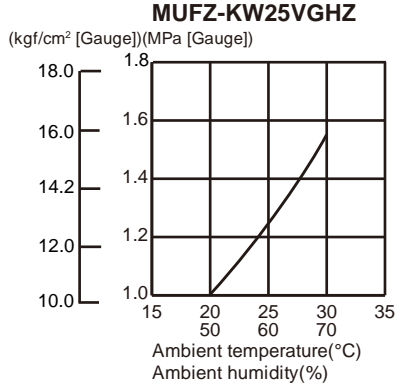
9-4. OUTDOOR LOW PRESSURE AND OUTDOOR UNIT CURRENT

COOL operation

- ① Both indoor and outdoor unit are under the same temperature/humidity condition.
- ② Operation: Test run operation (Refer to 9-3.)

Dry-bulb temperature (°C)	Relative humidity (%)
20	50
25	60
30	70

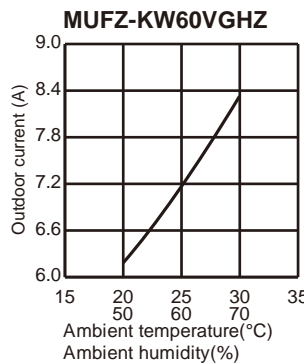
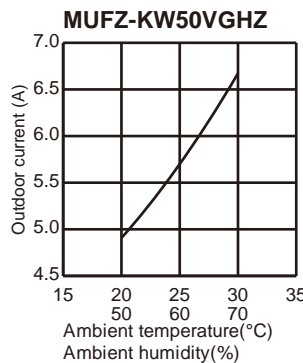
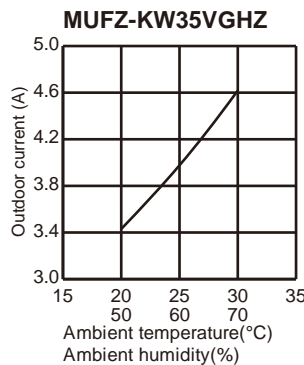
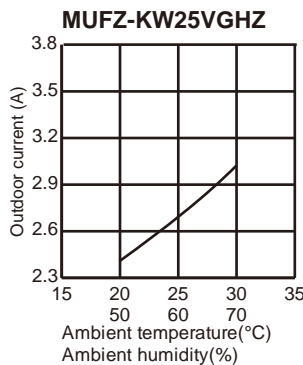
Outdoor low pressure



NOTE:

The unit of pressure has been changed to MPa on the international system of units (SI unit system)
 The conversion factor is: **1 (MPa [Gauge]) = 10.2 (kgf/cm² [Gauge])**

Outdoor unit current



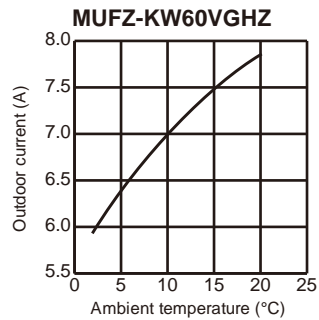
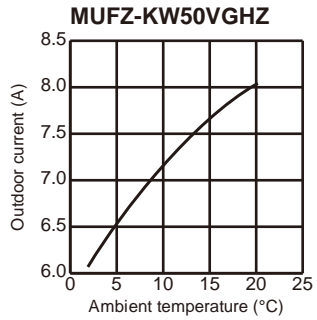
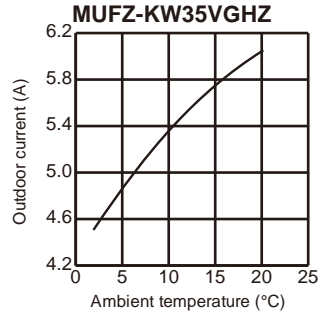
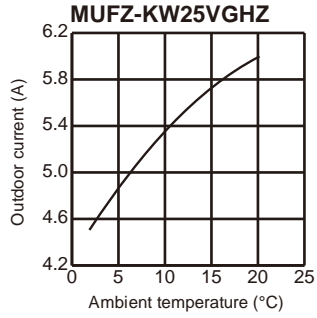
HEAT operation

① Condition:

	Indoor	Outdoor			
Dry bulb temperature (°C)	20.0	2	7	15	20.0
Wet bulb temperature (°C)	14.5	1	6	12	14.5

② Operation: Test run operation (Refer to 9-3.)

Outdoor unit current



PERFORMANCE DATA COOL operation at Rated frequency

MUFZ-KW25VGHZ

CAPACITY: 2.5 kW

SHF: 0.84

INPUT: 570 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)															
		21				25				27				30			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	2.94	1.94	0.66	456	2.81	1.86	0.66	479	2.70	1.78	0.66	502	2.60	1.72	0.66	524
21	20	3.06	1.65	0.54	479	2.94	1.59	0.54	507	2.85	1.54	0.54	519	2.75	1.49	0.54	542
22	18	2.94	2.06	0.70	456	2.81	1.97	0.70	479	2.70	1.89	0.70	502	2.60	1.82	0.70	524
22	20	3.06	1.78	0.58	479	2.94	1.70	0.58	507	2.85	1.65	0.58	519	2.75	1.60	0.58	542
22	22	3.19	1.47	0.46	496	3.08	1.41	0.46	527	3.00	1.38	0.46	542	2.88	1.32	0.46	564
23	18	2.94	2.17	0.74	456	2.81	2.08	0.74	479	2.70	2.00	0.74	502	2.60	1.92	0.74	524
23	20	3.06	1.90	0.62	479	2.94	1.82	0.62	507	2.85	1.77	0.62	519	2.75	1.71	0.62	542
23	22	3.19	1.59	0.50	496	3.08	1.54	0.50	527	3.00	1.50	0.50	542	2.88	1.44	0.50	564
24	18	2.94	2.29	0.78	456	2.81	2.19	0.78	479	2.70	2.11	0.78	502	2.60	2.03	0.78	524
24	20	3.06	2.02	0.66	479	2.94	1.94	0.66	507	2.85	1.88	0.66	519	2.75	1.82	0.66	542
24	22	3.19	1.72	0.54	496	3.08	1.66	0.54	527	3.00	1.62	0.54	542	2.88	1.55	0.54	564
24	24	3.35	1.41	0.42	519	3.23	1.35	0.42	547	3.15	1.32	0.42	564	3.05	1.28	0.42	593
25	18	2.94	2.41	0.82	456	2.81	2.31	0.82	479	2.70	2.21	0.82	502	2.60	2.13	0.82	524
25	20	3.06	2.14	0.70	479	2.94	2.06	0.70	507	2.85	2.00	0.70	519	2.75	1.93	0.70	542
25	22	3.19	1.85	0.58	496	3.08	1.78	0.58	527	3.00	1.74	0.58	542	2.88	1.67	0.58	564
25	24	3.35	1.54	0.46	519	3.23	1.48	0.46	547	3.15	1.45	0.46	564	3.05	1.40	0.46	593
26	18	2.94	2.53	0.86	456	2.81	2.42	0.86	479	2.70	2.32	0.86	502	2.60	2.24	0.86	524
26	20	3.06	2.27	0.74	479	2.94	2.17	0.74	507	2.85	2.11	0.74	519	2.75	2.04	0.74	542
26	22	3.19	1.98	0.62	496	3.08	1.91	0.62	527	3.00	1.86	0.62	542	2.88	1.78	0.62	564
26	24	3.35	1.68	0.50	519	3.23	1.61	0.50	547	3.15	1.58	0.50	564	3.05	1.53	0.50	593
26	26	3.45	1.31	0.38	547	3.35	1.27	0.38	576	3.30	1.25	0.38	593	3.20	1.22	0.38	610
27	18	2.94	2.64	0.90	456	2.81	2.53	0.90	479	2.70	2.43	0.90	502	2.60	2.34	0.90	524
27	20	3.06	2.39	0.78	479	2.94	2.29	0.78	507	2.85	2.22	0.78	519	2.75	2.15	0.78	542
27	22	3.19	2.10	0.66	496	3.08	2.03	0.66	527	3.00	1.98	0.66	542	2.88	1.90	0.66	564
27	24	3.35	1.81	0.54	519	3.23	1.74	0.54	547	3.15	1.70	0.54	564	3.05	1.65	0.54	593
27	26	3.45	1.45	0.42	547	3.35	1.41	0.42	576	3.30	1.39	0.42	593	3.20	1.34	0.42	610
28	18	2.94	2.76	0.94	456	2.81	2.64	0.94	479	2.70	2.54	0.94	502	2.60	2.44	0.94	524
28	20	3.06	2.51	0.82	479	2.94	2.41	0.82	507	2.85	2.34	0.82	519	2.75	2.26	0.82	542
28	22	3.19	2.23	0.70	496	3.08	2.15	0.70	527	3.00	2.10	0.70	542	2.88	2.01	0.70	564
28	24	3.35	1.94	0.58	519	3.23	1.87	0.58	547	3.15	1.83	0.58	564	3.05	1.77	0.58	593
28	26	3.45	1.59	0.46	547	3.35	1.54	0.46	576	3.30	1.52	0.46	593	3.20	1.47	0.46	610
29	18	2.94	2.88	0.98	456	2.81	2.76	0.98	479	2.70	2.65	0.98	502	2.60	2.55	0.98	524
29	20	3.06	2.63	0.86	479	2.94	2.53	0.86	507	2.85	2.45	0.86	519	2.75	2.37	0.86	542
29	22	3.19	2.36	0.74	496	3.08	2.28	0.74	527	3.00	2.22	0.74	542	2.88	2.13	0.74	564
29	24	3.35	2.08	0.62	519	3.23	2.00	0.62	547	3.15	1.95	0.62	564	3.05	1.89	0.62	593
29	26	3.45	1.73	0.50	547	3.35	1.68	0.50	576	3.30	1.65	0.50	593	3.20	1.60	0.50	610
30	18	2.94	2.94	1.00	456	2.81	2.81	1.00	479	2.70	2.70	1.00	502	2.60	2.60	1.00	524
30	20	3.06	2.76	0.90	479	2.94	2.64	0.90	507	2.85	2.57	0.90	519	2.75	2.48	0.90	542
30	22	3.19	2.49	0.78	496	3.08	2.40	0.78	527	3.00	2.34	0.78	542	2.88	2.24	0.78	564
30	24	3.35	2.21	0.66	519	3.23	2.13	0.66	547	3.15	2.08	0.66	564	3.05	2.01	0.66	593
30	26	3.45	1.86	0.54	547	3.35	1.81	0.54	576	3.30	1.78	0.54	593	3.20	1.73	0.54	610
31	18	2.94	2.94	1.00	456	2.81	2.81	1.00	479	2.70	2.70	1.00	502	2.60	2.60	1.00	524
31	20	3.06	2.88	0.94	479	2.94	2.76	0.94	507	2.85	2.68	0.94	519	2.75	2.59	0.94	542
31	22	3.19	2.61	0.82	496	3.08	2.52	0.82	527	3.00	2.46	0.82	542	2.88	2.36	0.82	564
31	24	3.35	2.35	0.70	519	3.23	2.26	0.70	547	3.15	2.21	0.70	564	3.05	2.14	0.70	593
31	26	3.45	2.00	0.58	547	3.35	1.94	0.58	576	3.30	1.91	0.58	593	3.20	1.86	0.58	610
32	18	2.94	2.94	1.00	456	2.81	2.81	1.00	479	2.70	2.70	1.00	502	2.60	2.60	1.00	524
32	20	3.06	3.00	0.98	479	2.94	2.88	0.98	507	2.85	2.79	0.98	519	2.75	2.70	0.98	542
32	22	3.19	2.74	0.86	496	3.08	2.64	0.86	527	3.00	2.58	0.86	542	2.88	2.47	0.86	564
32	24	3.35	2.48	0.74	519	3.23	2.39	0.74	547	3.15	2.33	0.74	564	3.05	2.26	0.74	593
32	26	3.45	2.14	0.62	547	3.35	2.08	0.62	576	3.30	2.05	0.62	593	3.20	1.98	0.62	610

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
 SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

PERFORMANCE DATA COOL operation at Rated frequency
MUFZ-KW25VGHZ

CAPACITY: 2.5 kW

SHF: 0.84

INPUT: 570 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)											
		35				40				46			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	2.45	1.62	0.66	559	2.25	1.49	0.66	593	2.08	1.37	0.66	616
21	20	2.58	1.39	0.54	581	2.40	1.30	0.54	610	2.23	1.20	0.54	644
22	18	2.45	1.72	0.70	559	2.25	1.58	0.70	593	2.08	1.45	0.70	616
22	20	2.58	1.49	0.58	581	2.40	1.39	0.58	610	2.23	1.29	0.58	644
22	22	2.73	1.25	0.46	604	2.55	1.17	0.46	638	2.38	1.09	0.46	661
23	18	2.45	1.81	0.74	559	2.25	1.67	0.74	593	2.08	1.54	0.74	616
23	20	2.58	1.60	0.62	581	2.40	1.49	0.62	610	2.23	1.38	0.62	644
23	22	2.73	1.36	0.50	604	2.55	1.28	0.50	638	2.38	1.19	0.50	661
24	18	2.45	1.91	0.78	559	2.25	1.76	0.78	593	2.08	1.62	0.78	616
24	20	2.58	1.70	0.66	581	2.40	1.58	0.66	610	2.23	1.47	0.66	644
24	22	2.73	1.47	0.54	604	2.55	1.38	0.54	638	2.38	1.28	0.54	661
24	24	2.88	1.21	0.42	627	2.70	1.13	0.42	656	2.55	1.07	0.42	684
25	18	2.45	2.01	0.82	559	2.25	1.85	0.82	593	2.08	1.70	0.82	616
25	20	2.58	1.80	0.70	581	2.40	1.68	0.70	610	2.23	1.56	0.70	644
25	22	2.73	1.58	0.58	604	2.55	1.48	0.58	638	2.38	1.38	0.58	661
25	24	2.88	1.32	0.46	627	2.70	1.24	0.46	656	2.55	1.17	0.46	684
26	18	2.45	2.11	0.86	559	2.25	1.94	0.86	593	2.08	1.78	0.86	616
26	20	2.58	1.91	0.74	581	2.40	1.78	0.74	610	2.23	1.65	0.74	644
26	22	2.73	1.69	0.62	604	2.55	1.58	0.62	638	2.38	1.47	0.62	661
26	24	2.88	1.44	0.50	627	2.70	1.35	0.50	656	2.55	1.28	0.50	684
26	26	3.03	1.15	0.38	650	2.85	1.08	0.38	678	2.68	1.02	0.38	707
27	18	2.45	2.21	0.90	559	2.25	2.03	0.90	593	2.08	1.87	0.90	616
27	20	2.58	2.01	0.78	581	2.40	1.87	0.78	610	2.23	1.74	0.78	644
27	22	2.73	1.80	0.66	604	2.55	1.68	0.66	638	2.38	1.57	0.66	661
27	24	2.88	1.55	0.54	627	2.70	1.46	0.54	656	2.55	1.38	0.54	684
27	26	3.03	1.27	0.42	650	2.85	1.20	0.42	678	2.68	1.12	0.42	707
28	18	2.45	2.30	0.94	559	2.25	2.12	0.94	593	2.08	1.95	0.94	616
28	20	2.58	2.11	0.82	581	2.40	1.97	0.82	610	2.23	1.82	0.82	644
28	22	2.73	1.91	0.70	604	2.55	1.79	0.70	638	2.38	1.66	0.70	661
28	24	2.88	1.67	0.58	627	2.70	1.57	0.58	656	2.55	1.48	0.58	684
28	26	3.03	1.39	0.46	650	2.85	1.31	0.46	678	2.68	1.23	0.46	707
29	18	2.45	2.40	0.98	559	2.25	2.21	0.98	593	2.08	2.03	0.98	616
29	20	2.58	2.21	0.86	581	2.40	2.06	0.86	610	2.23	1.91	0.86	644
29	22	2.73	2.02	0.74	604	2.55	1.89	0.74	638	2.38	1.76	0.74	661
29	24	2.88	1.78	0.62	627	2.70	1.67	0.62	656	2.55	1.58	0.62	684
29	26	3.03	1.51	0.50	650	2.85	1.43	0.50	678	2.68	1.34	0.50	707
30	18	2.45	2.45	1.00	559	2.25	2.25	1.00	593	2.08	2.08	1.00	616
30	20	2.58	2.32	0.90	581	2.40	2.16	0.90	610	2.23	2.00	0.90	644
30	22	2.73	2.13	0.78	604	2.55	1.99	0.78	638	2.38	1.85	0.78	661
30	24	2.88	1.90	0.66	627	2.70	1.78	0.66	656	2.55	1.68	0.66	684
30	26	3.03	1.63	0.54	650	2.85	1.54	0.54	678	2.68	1.44	0.54	707
31	18	2.45	2.45	1.00	559	2.25	2.25	1.00	593	2.08	2.08	1.00	616
31	20	2.58	2.42	0.94	581	2.40	2.26	0.94	610	2.23	2.09	0.94	644
31	22	2.73	2.23	0.82	604	2.55	2.09	0.82	638	2.38	1.95	0.82	661
31	24	2.88	2.01	0.70	627	2.70	1.89	0.70	656	2.55	1.79	0.70	684
31	26	3.03	1.75	0.58	650	2.85	1.65	0.58	678	2.68	1.55	0.58	707
32	18	2.45	2.45	1.00	559	2.25	2.25	1.00	593	2.08	2.08	1.00	616
32	20	2.58	2.52	0.98	581	2.40	2.35	0.98	610	2.23	2.18	0.98	644
32	22	2.73	2.34	0.86	604	2.55	2.19	0.86	638	2.38	2.04	0.86	661
32	24	2.88	2.13	0.74	627	2.70	2.00	0.74	656	2.55	1.89	0.74	684
32	26	3.03	1.88	0.62	650	2.85	1.77	0.62	678	2.68	1.66	0.62	707

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
 SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

PERFORMANCE DATA COOL operation at Rated frequency
MUFZ-KW35VGHZ

CAPACITY: 3.5 kW SHF: 0.72 INPUT: 900 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)															
		21				25				27				30			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	4.11	2.22	0.54	720	3.94	2.13	0.54	756	3.78	2.04	0.54	792	3.64	1.97	0.54	828
21	20	4.29	1.80	0.42	756	4.11	1.73	0.42	801	3.99	1.68	0.42	819	3.85	1.62	0.42	855
22	18	4.11	2.39	0.58	720	3.94	2.28	0.58	756	3.78	2.19	0.58	792	3.64	2.11	0.58	828
22	20	4.29	1.97	0.46	756	4.11	1.89	0.46	801	3.99	1.84	0.46	819	3.85	1.77	0.46	855
22	22	4.46	1.52	0.34	783	4.31	1.46	0.34	833	4.20	1.43	0.34	855	4.03	1.37	0.34	891
23	18	4.11	2.55	0.62	720	3.94	2.44	0.62	756	3.78	2.34	0.62	792	3.64	2.26	0.62	828
23	20	4.29	2.14	0.50	756	4.11	2.06	0.50	801	3.99	1.99	0.50	819	3.85	1.92	0.50	855
23	22	4.46	1.70	0.38	783	4.31	1.64	0.38	833	4.20	1.60	0.38	855	4.03	1.53	0.38	891
24	18	4.11	2.71	0.66	720	3.94	2.60	0.66	756	3.78	2.49	0.66	792	3.64	2.40	0.66	828
24	20	4.29	2.32	0.54	756	4.11	2.22	0.54	801	3.99	2.15	0.54	819	3.85	2.08	0.54	855
24	22	4.46	1.87	0.42	783	4.31	1.81	0.42	833	4.20	1.76	0.42	855	4.03	1.69	0.42	891
24	24	4.69	1.41	0.30	819	4.52	1.35	0.30	864	4.41	1.32	0.30	891	4.27	1.28	0.30	936
25	18	4.11	2.88	0.70	720	3.94	2.76	0.70	756	3.78	2.65	0.70	792	3.64	2.55	0.70	828
25	20	4.29	2.49	0.58	756	4.11	2.39	0.58	801	3.99	2.31	0.58	819	3.85	2.23	0.58	855
25	22	4.46	2.05	0.46	783	4.31	1.98	0.46	833	4.20	1.93	0.46	855	4.03	1.85	0.46	891
25	24	4.69	1.59	0.34	819	4.52	1.53	0.34	864	4.41	1.50	0.34	891	4.27	1.45	0.34	936
26	18	4.11	3.04	0.74	720	3.94	2.91	0.74	756	3.78	2.80	0.74	792	3.64	2.69	0.74	828
26	20	4.29	2.66	0.62	756	4.11	2.55	0.62	801	3.99	2.47	0.62	819	3.85	2.39	0.62	855
26	22	4.46	2.23	0.50	783	4.31	2.15	0.50	833	4.20	2.10	0.50	855	4.03	2.01	0.50	891
26	24	4.69	1.78	0.38	819	4.52	1.72	0.38	864	4.41	1.68	0.38	891	4.27	1.62	0.38	936
26	26	4.83	1.26	0.26	864	4.69	1.22	0.26	909	4.62	1.20	0.26	936	4.48	1.16	0.26	963
27	18	4.11	3.21	0.78	720	3.94	3.07	0.78	756	3.78	2.95	0.78	792	3.64	2.84	0.78	828
27	20	4.29	2.83	0.66	756	4.11	2.71	0.66	801	3.99	2.63	0.66	819	3.85	2.54	0.66	855
27	22	4.46	2.41	0.54	783	4.31	2.32	0.54	833	4.20	2.27	0.54	855	4.03	2.17	0.54	891
27	24	4.69	1.97	0.42	819	4.52	1.90	0.42	864	4.41	1.85	0.42	891	4.27	1.79	0.42	936
27	26	4.83	1.45	0.30	864	4.69	1.41	0.30	909	4.62	1.39	0.30	936	4.48	1.34	0.30	963
28	18	4.11	3.37	0.82	720	3.94	3.23	0.82	756	3.78	3.10	0.82	792	3.64	2.98	0.82	828
28	20	4.29	3.00	0.70	756	4.11	2.88	0.70	801	3.99	2.79	0.70	819	3.85	2.69	0.70	855
28	22	4.46	2.59	0.58	783	4.31	2.50	0.58	833	4.20	2.44	0.58	855	4.03	2.33	0.58	891
28	24	4.69	2.16	0.46	819	4.52	2.08	0.46	864	4.41	2.03	0.46	891	4.27	1.96	0.46	936
28	26	4.83	1.64	0.34	864	4.69	1.59	0.34	909	4.62	1.57	0.34	936	4.48	1.52	0.34	963
29	18	4.11	3.54	0.86	720	3.94	3.39	0.86	756	3.78	3.25	0.86	792	3.64	3.13	0.86	828
29	20	4.29	3.17	0.74	756	4.11	3.04	0.74	801	3.99	2.95	0.74	819	3.85	2.85	0.74	855
29	22	4.46	2.77	0.62	783	4.31	2.67	0.62	833	4.20	2.60	0.62	855	4.03	2.50	0.62	891
29	24	4.69	2.34	0.50	819	4.52	2.26	0.50	864	4.41	2.20	0.50	891	4.27	2.13	0.50	936
29	26	4.83	1.84	0.38	864	4.69	1.78	0.38	909	4.62	1.76	0.38	936	4.48	1.70	0.38	963
30	18	4.11	3.70	0.90	720	3.94	3.54	0.90	756	3.78	3.40	0.90	792	3.64	3.28	0.90	828
30	20	4.29	3.34	0.78	756	4.11	3.21	0.78	801	3.99	3.11	0.78	819	3.85	3.00	0.78	855
30	22	4.46	2.95	0.66	783	4.31	2.84	0.66	833	4.20	2.77	0.66	855	4.03	2.66	0.66	891
30	24	4.69	2.53	0.54	819	4.52	2.44	0.54	864	4.41	2.38	0.54	891	4.27	2.31	0.54	936
30	26	4.83	2.03	0.42	864	4.69	1.97	0.42	909	4.62	1.94	0.42	936	4.48	1.88	0.42	963
31	18	4.11	3.87	0.94	720	3.94	3.70	0.94	756	3.78	3.55	0.94	792	3.64	3.42	0.94	828
31	20	4.29	3.52	0.82	756	4.11	3.37	0.82	801	3.99	3.27	0.82	819	3.85	3.16	0.82	855
31	22	4.46	3.12	0.70	783	4.31	3.01	0.70	833	4.20	2.94	0.70	855	4.03	2.82	0.70	891
31	24	4.69	2.72	0.58	819	4.52	2.62	0.58	864	4.41	2.56	0.58	891	4.27	2.48	0.58	936
31	26	4.83	2.22	0.46	864	4.69	2.16	0.46	909	4.62	2.13	0.46	936	4.48	2.06	0.46	963
32	18	4.11	4.03	0.98	720	3.94	3.86	0.98	756	3.78	3.70	0.98	792	3.64	3.57	0.98	828
32	20	4.29	3.69	0.86	756	4.11	3.54	0.86	801	3.99	3.43	0.86	819	3.85	3.31	0.86	855
32	22	4.46	3.30	0.74	783	4.31	3.19	0.74	833	4.20	3.11	0.74	855	4.03	2.98	0.74	891
32	24	4.69	2.91	0.62	819	4.52	2.80	0.62	864	4.41	2.73	0.62	891	4.27	2.65	0.62	936
32	26	4.83	2.41	0.50	864	4.69	2.34	0.50	909	4.62	2.31	0.50	936	4.48	2.24	0.50	963

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
 SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

PERFORMANCE DATA COOL operation at Rated frequency
MUFZ-KW35VGHZ

CAPACITY: 3.5 kW

SHF: 0.72

INPUT: 900 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)											
		35				40				46			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	3.43	1.85	0.54	882	3.15	1.70	0.54	936	2.91	1.57	0.54	972
21	20	3.61	1.51	0.42	918	3.36	1.41	0.42	963	3.12	1.31	0.42	1017
22	18	3.43	1.99	0.58	882	3.15	1.83	0.58	936	2.91	1.68	0.58	972
22	20	3.61	1.66	0.46	918	3.36	1.55	0.46	963	3.12	1.43	0.46	1017
22	22	3.82	1.30	0.34	954	3.57	1.21	0.34	1008	3.33	1.13	0.34	1044
23	18	3.43	2.13	0.62	882	3.15	1.95	0.62	936	2.91	1.80	0.62	972
23	20	3.61	1.80	0.50	918	3.36	1.68	0.50	963	3.12	1.56	0.50	1017
23	22	3.82	1.45	0.38	954	3.57	1.36	0.38	1008	3.33	1.26	0.38	1044
24	18	3.43	2.26	0.66	882	3.15	2.08	0.66	936	2.91	1.92	0.66	972
24	20	3.61	1.95	0.54	918	3.36	1.81	0.54	963	3.12	1.68	0.54	1017
24	22	3.82	1.60	0.42	954	3.57	1.50	0.42	1008	3.33	1.40	0.42	1044
24	24	4.03	1.21	0.30	990	3.78	1.13	0.30	1035	3.57	1.07	0.30	1080
25	18	3.43	2.40	0.70	882	3.15	2.20	0.70	936	2.91	2.03	0.70	972
25	20	3.61	2.09	0.58	918	3.36	1.95	0.58	963	3.12	1.81	0.58	1017
25	22	3.82	1.75	0.46	954	3.57	1.64	0.46	1008	3.33	1.53	0.46	1044
25	24	4.03	1.37	0.34	990	3.78	1.29	0.34	1035	3.57	1.21	0.34	1080
26	18	3.43	2.54	0.74	882	3.15	2.33	0.74	936	2.91	2.15	0.74	972
26	20	3.61	2.23	0.62	918	3.36	2.08	0.62	963	3.12	1.93	0.62	1017
26	22	3.82	1.91	0.50	954	3.57	1.78	0.50	1008	3.33	1.66	0.50	1044
26	24	4.03	1.53	0.38	990	3.78	1.44	0.38	1035	3.57	1.36	0.38	1080
26	26	4.24	1.10	0.26	1026	3.99	1.04	0.26	1071	3.75	0.97	0.26	1116
27	18	3.43	2.68	0.78	882	3.15	2.46	0.78	936	2.91	2.27	0.78	972
27	20	3.61	2.38	0.66	918	3.36	2.22	0.66	963	3.12	2.06	0.66	1017
27	22	3.82	2.06	0.54	954	3.57	1.93	0.54	1008	3.33	1.80	0.54	1044
27	24	4.03	1.69	0.42	990	3.78	1.59	0.42	1035	3.57	1.50	0.42	1080
27	26	4.24	1.27	0.30	1026	3.99	1.20	0.30	1071	3.75	1.12	0.30	1116
28	18	3.43	2.81	0.82	882	3.15	2.58	0.82	936	2.91	2.38	0.82	972
28	20	3.61	2.52	0.70	918	3.36	2.35	0.70	963	3.12	2.18	0.70	1017
28	22	3.82	2.21	0.58	954	3.57	2.07	0.58	1008	3.33	1.93	0.58	1044
28	24	4.03	1.85	0.46	990	3.78	1.74	0.46	1035	3.57	1.64	0.46	1080
28	26	4.24	1.44	0.34	1026	3.99	1.36	0.34	1071	3.75	1.27	0.34	1116
29	18	3.43	2.95	0.86	882	3.15	2.71	0.86	936	2.91	2.50	0.86	972
29	20	3.61	2.67	0.74	918	3.36	2.49	0.74	963	3.12	2.30	0.74	1017
29	22	3.82	2.37	0.62	954	3.57	2.21	0.62	1008	3.33	2.06	0.62	1044
29	24	4.03	2.01	0.50	990	3.78	1.89	0.50	1035	3.57	1.78	0.50	1080
29	26	4.24	1.61	0.38	1026	3.99	1.52	0.38	1071	3.75	1.42	0.38	1116
30	18	3.43	3.09	0.90	882	3.15	2.83	0.90	936	2.91	2.61	0.90	972
30	20	3.61	2.81	0.78	918	3.36	2.62	0.78	963	3.12	2.43	0.78	1017
30	22	3.82	2.52	0.66	954	3.57	2.36	0.66	1008	3.33	2.19	0.66	1044
30	24	4.03	2.17	0.54	990	3.78	2.04	0.54	1035	3.57	1.93	0.54	1080
30	26	4.24	1.78	0.42	1026	3.99	1.68	0.42	1071	3.75	1.57	0.42	1116
31	18	3.43	3.22	0.94	882	3.15	2.96	0.94	936	2.91	2.73	0.94	972
31	20	3.61	2.96	0.82	918	3.36	2.76	0.82	963	3.12	2.55	0.82	1017
31	22	3.82	2.67	0.70	954	3.57	2.50	0.70	1008	3.33	2.33	0.70	1044
31	24	4.03	2.33	0.58	990	3.78	2.19	0.58	1035	3.57	2.07	0.58	1080
31	26	4.24	1.95	0.46	1026	3.99	1.84	0.46	1071	3.75	1.72	0.46	1116
32	18	3.43	3.36	0.98	882	3.15	3.09	0.98	936	2.91	2.85	0.98	972
32	20	3.61	3.10	0.86	918	3.36	2.89	0.86	963	3.12	2.68	0.86	1017
32	22	3.82	2.82	0.74	954	3.57	2.64	0.74	1008	3.33	2.46	0.74	1044
32	24	4.03	2.50	0.62	990	3.78	2.34	0.62	1035	3.57	2.21	0.62	1080
32	26	4.24	2.12	0.50	1026	3.99	1.99	0.50	1071	3.75	1.87	0.50	1116

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
 SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

PERFORMANCE DATA COOL operation at Rated frequency

MUFZ-KW50VGHZ

CAPACITY: 5.0 kW

SHF: 0.70

INPUT: 1360 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)															
		21				25				27				30			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	5.88	3.05	0.52	1088	5.63	2.92	0.52	1142	5.40	2.81	0.52	1197	5.20	2.70	0.52	1251
21	20	6.13	2.45	0.40	1142	5.88	2.35	0.40	1210	5.70	2.28	0.40	1238	5.50	2.20	0.40	1292
22	18	5.88	3.29	0.56	1088	5.63	3.15	0.56	1142	5.40	3.02	0.56	1197	5.20	2.91	0.56	1251
22	20	6.13	2.69	0.44	1142	5.88	2.58	0.44	1210	5.70	2.51	0.44	1238	5.50	2.42	0.44	1292
22	22	6.38	2.04	0.32	1183	6.15	1.96	0.32	1258	6.00	1.92	0.32	1292	5.75	1.84	0.32	1346
23	18	5.88	3.52	0.60	1088	5.63	3.37	0.60	1142	5.40	3.24	0.60	1197	5.20	3.12	0.60	1251
23	20	6.13	2.94	0.48	1142	5.88	2.82	0.48	1210	5.70	2.73	0.48	1238	5.50	2.64	0.48	1292
23	22	6.38	2.29	0.36	1183	6.15	2.21	0.36	1258	6.00	2.16	0.36	1292	5.75	2.07	0.36	1346
24	18	5.88	3.76	0.64	1088	5.63	3.60	0.64	1142	5.40	3.45	0.64	1197	5.20	3.33	0.64	1251
24	20	6.13	3.18	0.52	1142	5.88	3.05	0.52	1210	5.70	2.96	0.52	1238	5.50	2.86	0.52	1292
24	22	6.38	2.55	0.40	1183	6.15	2.46	0.40	1258	6.00	2.40	0.40	1292	5.75	2.30	0.40	1346
24	24	6.70	1.87	0.28	1238	6.45	1.80	0.28	1306	6.30	1.76	0.28	1346	6.10	1.71	0.28	1414
25	18	5.88	3.99	0.68	1088	5.63	3.82	0.68	1142	5.40	3.67	0.68	1197	5.20	3.53	0.68	1251
25	20	6.13	3.43	0.56	1142	5.88	3.29	0.56	1210	5.70	3.19	0.56	1238	5.50	3.08	0.56	1292
25	22	6.38	2.80	0.44	1183	6.15	2.70	0.44	1258	6.00	2.64	0.44	1292	5.75	2.53	0.44	1346
25	24	6.70	2.14	0.32	1238	6.45	2.06	0.32	1306	6.30	2.01	0.32	1346	6.10	1.95	0.32	1414
26	18	5.88	4.23	0.72	1088	5.63	4.05	0.72	1142	5.40	3.89	0.72	1197	5.20	3.74	0.72	1251
26	20	6.13	3.67	0.60	1142	5.88	3.52	0.60	1210	5.70	3.42	0.60	1238	5.50	3.30	0.60	1292
26	22	6.38	3.06	0.48	1183	6.15	2.95	0.48	1258	6.00	2.88	0.48	1292	5.75	2.76	0.48	1346
26	24	6.70	2.41	0.36	1238	6.45	2.32	0.36	1306	6.30	2.26	0.36	1346	6.10	2.19	0.36	1414
26	26	6.90	1.65	0.24	1306	6.70	1.60	0.24	1374	6.60	1.58	0.24	1414	6.40	1.53	0.24	1455
27	18	5.88	4.46	0.76	1088	5.63	4.27	0.76	1142	5.40	4.10	0.76	1197	5.20	3.95	0.76	1251
27	20	6.13	3.92	0.64	1142	5.88	3.76	0.64	1210	5.70	3.65	0.64	1238	5.50	3.52	0.64	1292
27	22	6.38	3.31	0.52	1183	6.15	3.19	0.52	1258	6.00	3.12	0.52	1292	5.75	2.99	0.52	1346
27	24	6.70	2.68	0.40	1238	6.45	2.58	0.40	1306	6.30	2.52	0.40	1346	6.10	2.44	0.40	1414
27	26	6.90	1.93	0.28	1306	6.70	1.87	0.28	1374	6.60	1.84	0.28	1414	6.40	1.79	0.28	1455
28	18	5.88	4.70	0.80	1088	5.63	4.50	0.80	1142	5.40	4.32	0.80	1197	5.20	4.16	0.80	1251
28	20	6.13	4.16	0.68	1142	5.88	3.99	0.68	1210	5.70	3.87	0.68	1238	5.50	3.74	0.68	1292
28	22	6.38	3.57	0.56	1183	6.15	3.44	0.56	1258	6.00	3.36	0.56	1292	5.75	3.22	0.56	1346
28	24	6.70	2.94	0.44	1238	6.45	2.83	0.44	1306	6.30	2.77	0.44	1346	6.10	2.68	0.44	1414
28	26	6.90	2.20	0.32	1306	6.70	2.14	0.32	1374	6.60	2.11	0.32	1414	6.40	2.04	0.32	1455
29	18	5.88	4.93	0.84	1088	5.63	4.72	0.84	1142	5.40	4.53	0.84	1197	5.20	4.37	0.84	1251
29	20	6.13	4.41	0.72	1142	5.88	4.23	0.72	1210	5.70	4.10	0.72	1238	5.50	3.96	0.72	1292
29	22	6.38	3.82	0.60	1183	6.15	3.69	0.60	1258	6.00	3.60	0.60	1292	5.75	3.45	0.60	1346
29	24	6.70	3.21	0.48	1238	6.45	3.09	0.48	1306	6.30	3.02	0.48	1346	6.10	2.93	0.48	1414
29	26	6.90	2.48	0.36	1306	6.70	2.41	0.36	1374	6.60	2.37	0.36	1414	6.40	2.30	0.36	1455
30	18	5.88	5.17	0.88	1088	5.63	4.95	0.88	1142	5.40	4.75	0.88	1197	5.20	4.57	0.88	1251
30	20	6.13	4.65	0.76	1142	5.88	4.46	0.76	1210	5.70	4.33	0.76	1238	5.50	4.18	0.76	1292
30	22	6.38	4.08	0.64	1183	6.15	3.93	0.64	1258	6.00	3.84	0.64	1292	5.75	3.68	0.64	1346
30	24	6.70	3.48	0.52	1238	6.45	3.35	0.52	1306	6.30	3.27	0.52	1346	6.10	3.17	0.52	1414
30	26	6.90	2.76	0.40	1306	6.70	2.68	0.40	1374	6.60	2.64	0.40	1414	6.40	2.56	0.40	1455
31	18	5.88	5.40	0.92	1088	5.63	5.17	0.92	1142	5.40	4.97	0.92	1197	5.20	4.78	0.92	1251
31	20	6.13	4.90	0.80	1142	5.88	4.70	0.80	1210	5.70	4.56	0.80	1238	5.50	4.40	0.80	1292
31	22	6.38	4.33	0.68	1183	6.15	4.18	0.68	1258	6.00	4.08	0.68	1292	5.75	3.91	0.68	1346
31	24	6.70	3.75	0.56	1238	6.45	3.61	0.56	1306	6.30	3.52	0.56	1346	6.10	3.41	0.56	1414
31	26	6.90	3.03	0.44	1306	6.70	2.94	0.44	1374	6.60	2.90	0.44	1414	6.40	2.81	0.44	1455
32	18	5.88	5.64	0.96	1088	5.63	5.40	0.96	1142	5.40	5.18	0.96	1197	5.20	4.99	0.96	1251
32	20	6.13	5.14	0.84	1142	5.88	4.93	0.84	1210	5.70	4.79	0.84	1238	5.50	4.62	0.84	1292
32	22	6.38	4.59	0.72	1183	6.15	4.42	0.72	1258	6.00	4.32	0.72	1292	5.75	4.14	0.72	1346
32	24	6.70	4.02	0.60	1238	6.45	3.87	0.60	1306	6.30	3.78	0.60	1346	6.10	3.66	0.60	1414
32	26	6.90	3.31	0.48	1306	6.70	3.21	0.48	1374	6.60	3.16	0.48	1414	6.40	3.07	0.48	1455

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
 SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

PERFORMANCE DATA COOL operation at Rated frequency

MUFZ-KW50VGHZ

CAPACITY: 5.0 kW

SHF: 0.70

INPUT: 1360 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)											
		35				40				46			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	4.90	2.55	0.52	1333	4.50	2.34	0.52	1414	4.15	2.16	0.52	1469
21	20	5.15	2.06	0.40	1387	4.80	1.92	0.40	1455	4.45	1.78	0.40	1537
22	18	4.90	2.74	0.56	1333	4.50	2.52	0.56	1414	4.15	2.32	0.56	1469
22	20	5.15	2.26	0.44	1387	4.80	2.11	0.44	1455	4.45	1.96	0.44	1537
22	22	5.45	1.74	0.32	1442	5.10	1.63	0.32	1523	4.75	1.52	0.32	1578
23	18	4.90	2.94	0.60	1333	4.50	2.70	0.60	1414	4.15	2.49	0.60	1469
23	20	5.15	2.47	0.48	1387	4.80	2.30	0.48	1455	4.45	2.13	0.48	1537
23	22	5.45	1.96	0.36	1442	5.10	1.83	0.36	1523	4.75	1.71	0.36	1578
24	18	4.90	3.13	0.64	1333	4.50	2.88	0.64	1414	4.15	2.65	0.64	1469
24	20	5.15	2.68	0.52	1387	4.80	2.49	0.52	1455	4.45	2.31	0.52	1537
24	22	5.45	2.18	0.40	1442	5.10	2.04	0.40	1523	4.75	1.90	0.40	1578
24	24	5.75	1.61	0.28	1496	5.40	1.51	0.28	1564	5.10	1.43	0.28	1632
25	18	4.90	3.33	0.68	1333	4.50	3.06	0.68	1414	4.15	2.82	0.68	1469
25	20	5.15	2.88	0.56	1387	4.80	2.69	0.56	1455	4.45	2.49	0.56	1537
25	22	5.45	2.40	0.44	1442	5.10	2.24	0.44	1523	4.75	2.09	0.44	1578
25	24	5.75	1.84	0.32	1496	5.40	1.73	0.32	1564	5.10	1.63	0.32	1632
26	18	4.90	3.53	0.72	1333	4.50	3.24	0.72	1414	4.15	2.99	0.72	1469
26	20	5.15	3.09	0.60	1387	4.80	2.88	0.60	1455	4.45	2.67	0.60	1537
26	22	5.45	2.61	0.48	1442	5.10	2.45	0.48	1523	4.75	2.28	0.48	1578
26	24	5.75	2.07	0.36	1496	5.40	1.94	0.36	1564	5.10	1.83	0.36	1632
26	26	6.05	1.45	0.24	1550	5.70	1.37	0.24	1618	5.35	1.28	0.24	1686
27	18	4.90	3.72	0.76	1333	4.50	3.42	0.76	1414	4.15	3.15	0.76	1469
27	20	5.15	3.29	0.64	1387	4.80	3.07	0.64	1455	4.45	2.85	0.64	1537
27	22	5.45	2.83	0.52	1442	5.10	2.65	0.52	1523	4.75	2.47	0.52	1578
27	24	5.75	2.30	0.40	1496	5.40	2.16	0.40	1564	5.10	2.04	0.40	1632
27	26	6.05	1.69	0.28	1550	5.70	1.59	0.28	1618	5.35	1.50	0.28	1686
28	18	4.90	3.92	0.80	1333	4.50	3.60	0.80	1414	4.15	3.32	0.80	1469
28	20	5.15	3.50	0.68	1387	4.80	3.26	0.68	1455	4.45	3.02	0.68	1537
28	22	5.45	3.05	0.56	1442	5.10	2.85	0.56	1523	4.75	2.66	0.56	1578
28	24	5.75	2.53	0.44	1496	5.40	2.37	0.44	1564	5.10	2.24	0.44	1632
28	26	6.05	1.93	0.32	1550	5.70	1.82	0.32	1618	5.35	1.71	0.32	1686
29	18	4.90	4.11	0.84	1333	4.50	3.78	0.84	1414	4.15	3.48	0.84	1469
29	20	5.15	3.71	0.72	1387	4.80	3.45	0.72	1455	4.45	3.20	0.72	1537
29	22	5.45	3.27	0.60	1442	5.10	3.06	0.60	1523	4.75	2.85	0.60	1578
29	24	5.75	2.76	0.48	1496	5.40	2.59	0.48	1564	5.10	2.45	0.48	1632
29	26	6.05	2.18	0.36	1550	5.70	2.05	0.36	1618	5.35	1.92	0.36	1686
30	18	4.90	4.31	0.88	1333	4.50	3.96	0.88	1414	4.15	3.65	0.88	1469
30	20	5.15	3.91	0.76	1387	4.80	3.65	0.76	1455	4.45	3.38	0.76	1537
30	22	5.45	3.49	0.64	1442	5.10	3.26	0.64	1523	4.75	3.04	0.64	1578
30	24	5.75	2.99	0.52	1496	5.40	2.81	0.52	1564	5.10	2.65	0.52	1632
30	26	6.05	2.42	0.40	1550	5.70	2.28	0.40	1618	5.35	2.14	0.40	1686
31	18	4.90	4.51	0.92	1333	4.50	4.14	0.92	1414	4.15	3.82	0.92	1469
31	20	5.15	4.12	0.80	1387	4.80	3.84	0.80	1455	4.45	3.56	0.80	1537
31	22	5.45	3.70	0.68	1442	5.10	3.47	0.68	1523	4.75	3.23	0.68	1578
31	24	5.75	3.22	0.56	1496	5.40	3.02	0.56	1564	5.10	2.85	0.56	1632
31	26	6.05	2.66	0.44	1550	5.70	2.51	0.44	1618	5.35	2.35	0.44	1686
32	18	4.90	4.70	0.96	1333	4.50	4.32	0.96	1414	4.15	3.98	0.96	1469
32	20	5.15	4.32	0.84	1387	4.80	4.03	0.84	1455	4.45	3.74	0.84	1537
32	22	5.45	3.92	0.72	1442	5.10	3.67	0.72	1523	4.75	3.42	0.72	1578
32	24	5.75	3.45	0.60	1496	5.40	3.24	0.60	1564	5.10	3.06	0.60	1632
32	26	6.05	2.90	0.48	1550	5.70	2.73	0.48	1618	5.35	2.57	0.48	1686

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
 SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

PERFORMANCE DATA COOL operation at Rated frequency

MUFZ-KW60VGHZ

CAPACITY: 6.1 kW

SHF: 0.74

INPUT: 1730 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)															
		21				25				27				30			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	7.17	4.03	0.56	1384	6.86	3.86	0.56	1453	6.59	3.70	0.56	1522	6.34	3.57	0.56	1592
21	20	7.47	3.30	0.44	1453	7.17	3.17	0.44	1540	6.95	3.07	0.44	1574	6.71	2.97	0.44	1644
22	18	7.17	4.32	0.60	1384	6.86	4.13	0.60	1453	6.59	3.97	0.60	1522	6.34	3.82	0.60	1592
22	20	7.47	3.60	0.48	1453	7.17	3.46	0.48	1540	6.95	3.35	0.48	1574	6.71	3.23	0.48	1644
22	22	7.78	2.82	0.36	1505	7.50	2.72	0.36	1600	7.32	2.65	0.36	1644	7.02	2.54	0.36	1713
23	18	7.17	4.60	0.64	1384	6.86	4.41	0.64	1453	6.59	4.23	0.64	1522	6.34	4.07	0.64	1592
23	20	7.47	3.90	0.52	1453	7.17	3.74	0.52	1540	6.95	3.63	0.52	1574	6.71	3.50	0.52	1644
23	22	7.78	3.13	0.40	1505	7.50	3.02	0.40	1600	7.32	2.94	0.40	1644	7.02	2.82	0.40	1713
24	18	7.17	4.89	0.68	1384	6.86	4.68	0.68	1453	6.59	4.49	0.68	1522	6.34	4.33	0.68	1592
24	20	7.47	4.20	0.56	1453	7.17	4.03	0.56	1540	6.95	3.91	0.56	1574	6.71	3.77	0.56	1644
24	22	7.78	3.44	0.44	1505	7.50	3.32	0.44	1600	7.32	3.24	0.44	1644	7.02	3.10	0.44	1713
24	24	8.17	2.63	0.32	1574	7.87	2.53	0.32	1661	7.69	2.48	0.32	1713	7.44	2.40	0.32	1799
25	18	7.17	5.18	0.72	1384	6.86	4.96	0.72	1453	6.59	4.76	0.72	1522	6.34	4.58	0.72	1592
25	20	7.47	4.50	0.60	1453	7.17	4.32	0.60	1540	6.95	4.19	0.60	1574	6.71	4.04	0.60	1644
25	22	7.78	3.75	0.48	1505	7.50	3.62	0.48	1600	7.32	3.53	0.48	1644	7.02	3.38	0.48	1713
25	24	8.17	2.96	0.36	1574	7.87	2.85	0.36	1661	7.69	2.78	0.36	1713	7.44	2.69	0.36	1799
26	18	7.17	5.46	0.76	1384	6.86	5.23	0.76	1453	6.59	5.02	0.76	1522	6.34	4.83	0.76	1592
26	20	7.47	4.80	0.64	1453	7.17	4.60	0.64	1540	6.95	4.47	0.64	1574	6.71	4.31	0.64	1644
26	22	7.78	4.06	0.52	1505	7.50	3.92	0.52	1600	7.32	3.82	0.52	1644	7.02	3.66	0.52	1713
26	24	8.17	3.29	0.40	1574	7.87	3.16	0.40	1661	7.69	3.09	0.40	1713	7.44	2.99	0.40	1799
26	26	8.42	2.37	0.28	1661	8.17	2.31	0.28	1747	8.05	2.27	0.28	1799	7.81	2.20	0.28	1851
27	18	7.17	5.75	0.80	1384	6.86	5.50	0.80	1453	6.59	5.28	0.80	1522	6.34	5.09	0.80	1592
27	20	7.47	5.10	0.68	1453	7.17	4.89	0.68	1540	6.95	4.74	0.68	1574	6.71	4.58	0.68	1644
27	22	7.78	4.37	0.56	1505	7.50	4.22	0.56	1600	7.32	4.11	0.56	1644	7.02	3.94	0.56	1713
27	24	8.17	3.61	0.44	1574	7.87	3.48	0.44	1661	7.69	3.40	0.44	1713	7.44	3.29	0.44	1799
27	26	8.42	2.71	0.32	1661	8.17	2.63	0.32	1747	8.05	2.59	0.32	1799	7.81	2.51	0.32	1851
28	18	7.17	6.04	0.84	1384	6.86	5.78	0.84	1453	6.59	5.55	0.84	1522	6.34	5.34	0.84	1592
28	20	7.47	5.40	0.72	1453	7.17	5.18	0.72	1540	6.95	5.02	0.72	1574	6.71	4.85	0.72	1644
28	22	7.78	4.68	0.60	1505	7.50	4.52	0.60	1600	7.32	4.41	0.60	1644	7.02	4.22	0.60	1713
28	24	8.17	3.94	0.48	1574	7.87	3.79	0.48	1661	7.69	3.71	0.48	1713	7.44	3.59	0.48	1799
28	26	8.42	3.05	0.36	1661	8.17	2.96	0.36	1747	8.05	2.92	0.36	1799	7.81	2.83	0.36	1851
29	18	7.17	6.32	0.88	1384	6.86	6.05	0.88	1453	6.59	5.81	0.88	1522	6.34	5.60	0.88	1592
29	20	7.47	5.69	0.76	1453	7.17	5.46	0.76	1540	6.95	5.30	0.76	1574	6.71	5.11	0.76	1644
29	22	7.78	4.99	0.64	1505	7.50	4.82	0.64	1600	7.32	4.70	0.64	1644	7.02	4.50	0.64	1713
29	24	8.17	4.27	0.52	1574	7.87	4.11	0.52	1661	7.69	4.01	0.52	1713	7.44	3.89	0.52	1799
29	26	8.42	3.38	0.40	1661	8.17	3.29	0.40	1747	8.05	3.24	0.40	1799	7.81	3.14	0.40	1851
30	18	7.17	6.61	0.92	1384	6.86	6.33	0.92	1453	6.59	6.07	0.92	1522	6.34	5.85	0.92	1592
30	20	7.47	5.99	0.80	1453	7.17	5.75	0.80	1540	6.95	5.58	0.80	1574	6.71	5.38	0.80	1644
30	22	7.78	5.31	0.68	1505	7.50	5.12	0.68	1600	7.32	4.99	0.68	1644	7.02	4.78	0.68	1713
30	24	8.17	4.59	0.56	1574	7.87	4.42	0.56	1661	7.69	4.32	0.56	1713	7.44	4.18	0.56	1799
30	26	8.42	3.72	0.44	1661	8.17	3.61	0.44	1747	8.05	3.56	0.44	1799	7.81	3.45	0.44	1851
31	18	7.17	6.90	0.96	1384	6.86	6.60	0.96	1453	6.59	6.34	0.96	1522	6.34	6.10	0.96	1592
31	20	7.47	6.29	0.84	1453	7.17	6.04	0.84	1540	6.95	5.86	0.84	1574	6.71	5.65	0.84	1644
31	22	7.78	5.62	0.72	1505	7.50	5.42	0.72	1600	7.32	5.29	0.72	1644	7.02	5.07	0.72	1713
31	24	8.17	4.92	0.60	1574	7.87	4.74	0.60	1661	7.69	4.63	0.60	1713	7.44	4.48	0.60	1799
31	26	8.42	4.06	0.48	1661	8.17	3.94	0.48	1747	8.05	3.88	0.48	1799	7.81	3.76	0.48	1851
32	18	7.17	7.17	1.00	1384	6.86	6.86	1.00	1453	6.59	6.59	1.00	1522	6.34	6.34	1.00	1592
32	20	7.47	6.59	0.88	1453	7.17	6.32	0.88	1540	6.95	6.13	0.88	1574	6.71	5.92	0.88	1644
32	22	7.78	5.93	0.76	1505	7.50	5.72	0.76	1600	7.32	5.58	0.76	1644	7.02	5.35	0.76	1713
32	24	8.17	5.25	0.64	1574	7.87	5.05	0.64	1661	7.69	4.94	0.64	1713	7.44	4.78	0.64	1799
32	26	8.42	4.40	0.52	1661	8.17	4.27	0.52	1747	8.05	4.20	0.52	1799	7.81	4.08	0.52	1851

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
 SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

PERFORMANCE DATA COOL operation at Rated frequency

MUFZ-KW60VGHZ

CAPACITY: 6.1 kW

SHF: 0.74

INPUT: 1730 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)											
		35				40				46			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	5.98	3.36	0.56	1695	5.49	3.09	0.56	1799	5.06	2.85	0.56	1868
21	20	6.28	2.78	0.44	1765	5.86	2.59	0.44	1851	5.43	2.40	0.44	1955
22	18	5.98	3.60	0.60	1695	5.49	3.31	0.60	1799	5.06	3.05	0.60	1868
22	20	6.28	3.03	0.48	1765	5.86	2.82	0.48	1851	5.43	2.62	0.48	1955
22	22	6.65	2.41	0.36	1834	6.22	2.25	0.36	1938	5.80	2.10	0.36	2007
23	18	5.98	3.84	0.64	1695	5.49	3.53	0.64	1799	5.06	3.25	0.64	1868
23	20	6.28	3.28	0.52	1765	5.86	3.06	0.52	1851	5.43	2.83	0.52	1955
23	22	6.65	2.67	0.40	1834	6.22	2.50	0.40	1938	5.80	2.33	0.40	2007
24	18	5.98	4.08	0.68	1695	5.49	3.74	0.68	1799	5.06	3.45	0.68	1868
24	20	6.28	3.53	0.56	1765	5.86	3.29	0.56	1851	5.43	3.05	0.56	1955
24	22	6.65	2.94	0.44	1834	6.22	2.75	0.44	1938	5.80	2.56	0.44	2007
24	24	7.02	2.26	0.32	1903	6.59	2.12	0.32	1990	6.22	2.00	0.32	2076
25	18	5.98	4.32	0.72	1695	5.49	3.96	0.72	1799	5.06	3.66	0.72	1868
25	20	6.28	3.78	0.60	1765	5.86	3.53	0.60	1851	5.43	3.27	0.60	1955
25	22	6.65	3.21	0.48	1834	6.22	3.00	0.48	1938	5.80	2.79	0.48	2007
25	24	7.02	2.54	0.36	1903	6.59	2.39	0.36	1990	6.22	2.25	0.36	2076
26	18	5.98	4.56	0.76	1695	5.49	4.18	0.76	1799	5.06	3.86	0.76	1868
26	20	6.28	4.03	0.64	1765	5.86	3.76	0.64	1851	5.43	3.49	0.64	1955
26	22	6.65	3.47	0.52	1834	6.22	3.25	0.52	1938	5.80	3.03	0.52	2007
26	24	7.02	2.82	0.40	1903	6.59	2.65	0.40	1990	6.22	2.50	0.40	2076
26	26	7.38	2.08	0.28	1972	6.95	1.96	0.28	2059	6.53	1.84	0.28	2145
27	18	5.98	4.79	0.80	1695	5.49	4.40	0.80	1799	5.06	4.06	0.80	1868
27	20	6.28	4.29	0.68	1765	5.86	3.99	0.68	1851	5.43	3.70	0.68	1955
27	22	6.65	3.74	0.56	1834	6.22	3.50	0.56	1938	5.80	3.26	0.56	2007
27	24	7.02	3.10	0.44	1903	6.59	2.91	0.44	1990	6.22	2.75	0.44	2076
27	26	7.38	2.38	0.32	1972	6.95	2.24	0.32	2059	6.53	2.10	0.32	2145
28	18	5.98	5.03	0.84	1695	5.49	4.62	0.84	1799	5.06	4.26	0.84	1868
28	20	6.28	4.54	0.72	1765	5.86	4.23	0.72	1851	5.43	3.92	0.72	1955
28	22	6.65	4.00	0.60	1834	6.22	3.75	0.60	1938	5.80	3.49	0.60	2007
28	24	7.02	3.38	0.48	1903	6.59	3.18	0.48	1990	6.22	3.00	0.48	2076
28	26	7.38	2.67	0.36	1972	6.95	2.52	0.36	2059	6.53	2.36	0.36	2145
29	18	5.98	5.27	0.88	1695	5.49	4.84	0.88	1799	5.06	4.47	0.88	1868
29	20	6.28	4.79	0.76	1765	5.86	4.46	0.76	1851	5.43	4.14	0.76	1955
29	22	6.65	4.27	0.64	1834	6.22	4.00	0.64	1938	5.80	3.72	0.64	2007
29	24	7.02	3.66	0.52	1903	6.59	3.44	0.52	1990	6.22	3.25	0.52	2076
29	26	7.38	2.97	0.40	1972	6.95	2.80	0.40	2059	6.53	2.62	0.40	2145
30	18	5.98	5.51	0.92	1695	5.49	5.06	0.92	1799	5.06	4.67	0.92	1868
30	20	6.28	5.04	0.80	1765	5.86	4.70	0.80	1851	5.43	4.35	0.80	1955
30	22	6.65	4.54	0.68	1834	6.22	4.24	0.68	1938	5.80	3.95	0.68	2007
30	24	7.02	3.94	0.56	1903	6.59	3.70	0.56	1990	6.22	3.50	0.56	2076
30	26	7.38	3.26	0.44	1972	6.95	3.07	0.44	2059	6.53	2.89	0.44	2145
31	18	5.98	5.75	0.96	1695	5.49	5.28	0.96	1799	5.06	4.87	0.96	1868
31	20	6.28	5.29	0.84	1765	5.86	4.93	0.84	1851	5.43	4.57	0.84	1955
31	22	6.65	4.80	0.72	1834	6.22	4.49	0.72	1938	5.80	4.18	0.72	2007
31	24	7.02	4.22	0.60	1903	6.59	3.97	0.60	1990	6.22	3.75	0.60	2076
31	26	7.38	3.56	0.48	1972	6.95	3.35	0.48	2059	6.53	3.15	0.48	2145
32	18	5.98	5.98	1.00	1695	5.49	5.49	1.00	1799	5.06	5.06	1.00	1868
32	20	6.28	5.54	0.88	1765	5.86	5.17	0.88	1851	5.43	4.79	0.88	1955
32	22	6.65	5.07	0.76	1834	6.22	4.74	0.76	1938	5.80	4.42	0.76	2007
32	24	7.02	4.50	0.64	1903	6.59	4.23	0.64	1990	6.22	4.00	0.64	2076
32	26	7.38	3.85	0.52	1972	6.95	3.63	0.52	2059	6.53	3.41	0.52	2145

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
 SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

PERFORMANCE DATA HEAT operation at Rated frequency

MUFZ-KW25VGHZ

CAPACITY: 3.4 kW INPUT: 830 W

INDOOR DB (°C)	OUTDOOR WB (°C)																			
	-25		-20		-15		-10		-5		0		5		10		15		20	
	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT
15	0.85	224	1.29	332	1.70	432	2.14	540	2.58	647	3.03	730	3.47	789	3.91	838	4.32	863	4.76	880
21	0.78	241	1.19	349	1.60	457	2.04	581	2.45	689	2.89	764	3.30	822	3.74	863	4.15	888	4.57	921
26	0.54	266	0.95	374	1.39	498	1.84	623	2.28	730	2.69	805	3.13	863	3.57	905	3.98	930	4.42	955

MUFZ-KW35VGHZ

CAPACITY: 4.3 kW INPUT: 1210 W

INDOOR DB (°C)	OUTDOOR WB (°C)																			
	-25		-20		-15		-10		-5		0		5		10		15		20	
	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT
15	1.08	327	1.63	484	2.15	629	2.71	787	3.27	944	3.83	1065	4.39	1150	4.95	1222	5.46	1258	6.02	1283
21	0.99	351	1.51	508	2.02	666	2.58	847	3.10	1004	3.66	1113	4.17	1198	4.73	1258	5.25	1295	5.78	1343
26	0.69	387	1.20	545	1.76	726	2.32	908	2.88	1065	3.40	1174	3.96	1258	4.52	1319	5.03	1355	5.59	1392

MUFZ-KW50VGHZ

CAPACITY: 6.0 kW INPUT: 1600 W

INDOOR DB (°C)	OUTDOOR WB (°C)																			
	-25		-20		-15		-10		-5		0		5		10		15		20	
	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT
15	1.50	432	2.28	640	3.00	832	3.78	1040	4.56	1248	5.34	1408	6.12	1520	6.90	1616	7.62	1664	8.40	1696
21	1.38	464	2.10	672	2.82	880	3.60	1120	4.32	1328	5.10	1472	5.82	1584	6.60	1664	7.32	1712	8.07	1776
26	0.96	512	1.68	720	2.46	960	3.24	1200	4.02	1408	4.74	1552	5.52	1664	6.30	1744	7.02	1792	7.80	1840

MUFZ-KW60VGHZ

CAPACITY: 6.5 kW INPUT: 1880 W

INDOOR DB (°C)	OUTDOOR WB (°C)																			
	-25		-20		-15		-10		-5		0		5		10		15		20	
	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT
15	1.63	508	2.47	752	3.25	978	4.10	1222	4.94	1466	5.79	1654	6.63	1786	7.48	1899	8.26	1955	9.10	1993
21	1.50	545	2.28	790	3.06	1034	3.90	1316	4.68	1560	5.53	1730	6.31	1861	7.15	1955	7.93	2012	8.74	2087
26	1.04	602	1.82	846	2.67	1128	3.51	1410	4.36	1654	5.14	1824	5.98	1955	6.83	2049	7.61	2106	8.45	2162

NOTE: Q: Total capacity (kW) INPUT : Total power input (W) DB: Dry-bulb temperature WB: Wet-bulb temperature

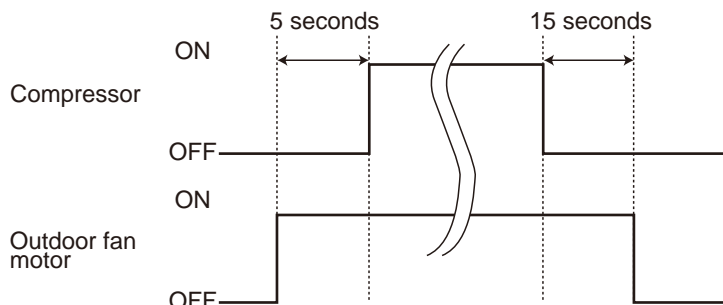
MUFZ-KW25VGHZ MUFZ-KW35VGHZ MUFZ-KW50VGHZ MUFZ-KW60VGHZ

10-1. OUTDOOR FAN MOTOR CONTROL

The fan motor turns ON/OFF, interlocking with the compressor.

[ON] The fan motor turns ON 5 seconds before the compressor starts up.

[OFF] The fan motor turns OFF 15 seconds after the compressor has stopped running.



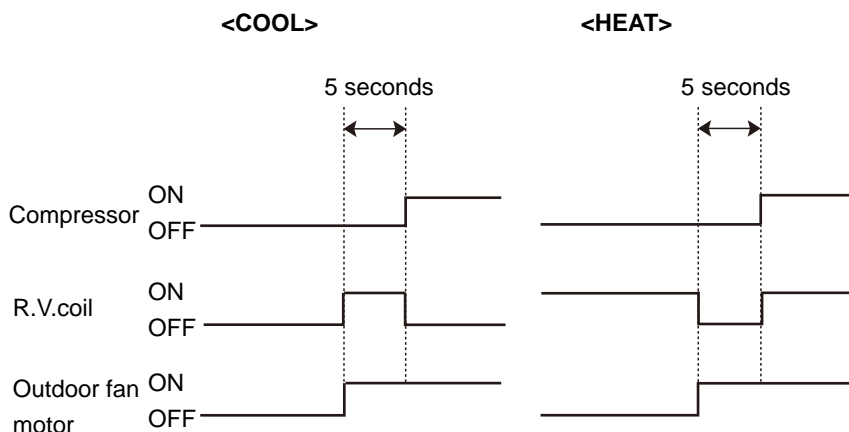
10-2. R.V. COIL CONTROL

Heating ON

Cooling OFF

Dry OFF

NOTE: The 4-way valve reverses for 5 seconds right before startup of the compressor.



10-3. RELATION BETWEEN MAIN SENSOR AND ACTUATOR

Sensor	Purpose	Actuator					
		Compressor	LEV	Outdoor fan motor	R.V. coil	Indoor fan motor	Defrost heater
Discharge temperature thermistor	Protection	○	○				
Indoor coil temperature thermistor	Cooling: Coil frost prevention	○					
	Heating: High pressure protection	○	○				
Defrost thermistor	Heating: Defrosting	○	○	○	○	○	
Fin temperature thermistor	Protection	○		○			
Ambient temperature thermistor	Cooling: Low ambient temperature operation	○	○	○			
	Heating: Defrosting (Heater)						○
Outdoor heat exchanger temperature thermistor	Cooling: Low ambient temperature operation	○	○	○			
	Cooling: High pressure protection	○	○	○			

MUFZ-KW25VGHZ MUFZ-KW35VGHZ MUFZ-KW50VGHZ MUFZ-KW60VGHZ**11-1. CHANGE IN DEFROST SETTING****Changing defrost finish temperature**

<JS> To change the defrost finish temperature, cut/solder the JS wire of the outdoor inverter P.C. board.
(Refer to 12-6.1)

Jumper wire		Defrost finish temperature (°C)	
		MUFZ-KW25VGHZ MUFZ-KW35VGHZ	MUFZ-KW50VGHZ MUFZ-KW60VGHZ
JS	Soldered (Initial setting)	5	10
	None (Cut)	10	18

11-2. PRE-HEAT CONTROL SETTING**PRE-HEAT CONTROL****MUFZ-KW25/35**

When moisture gets into the refrigerant cycle, it may interfere the startup of the compressor at low outside temperature. The pre-heat control prevents this interference. The pre-heat control turns ON when the discharge temperature thermostat is 20°C or below. When the pre-heat control turns ON, the compressor is energized. (About 50 W)

MUFZ-KW50/60

Prolonged low load operation, in which the thermostat is OFF for a long time, at low outside temperature (0°C or less) may cause the following troubles. To prevent those troubles, activate the pre-heat control.

- 1) If moisture gets into the refrigerant cycle and freezes, it may interfere the startup of the compressor.
- 2) If liquid refrigerant collects in the compressor, a failure in the compressor may occur.

The pre-heat control turns ON when the compressor temperature is 20°C or below. When the pre-heat control turns ON, the compressor is energized. (About 70 W)

Pre-heat control setting

<JK>

ON: To activate the pre-heat control, cut the JK wire of the inverter P.C. board.

OFF: To deactivate the pre-heat control, solder the JK wire of the inverter P.C. board.

(Refer to 12-6.1)

NOTE: When the inverter P.C. board is replaced, check the jumper wires, and cut/solder them if necessary.

MUFZ-KW25VGHZ MUFZ-KW35VGHZ MUFZ-KW50VGHZ MUFZ-KW60VGHZ**12-1. CAUTIONS ON TROUBLESHOOTING****1. Before troubleshooting, check the following**

- 1) Check the power supply voltage.
- 2) Check the indoor/outdoor connecting wire for miswiring.

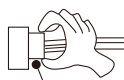
2. Take care of the following during servicing

- 1) Before servicing the air conditioner, be sure to turn OFF the main unit first with the remote controller, and then after confirming the horizontal vane is closed, turn OFF the breaker and/or disconnect the power plug.
- 2) Be sure to turn OFF the power supply before removing the front panel, the cabinet, the top panel, and the electronic control P.C. board.
- 3) When removing the electrical parts, be careful of the residual voltage of smoothing capacitor.
- 4) When removing the electronic control P.C. board, hold the edge of the board with care NOT to apply stress on the components.
- 5) When connecting or disconnecting the connectors, hold the connector housing. DO NOT pull the lead wires.

<Incorrect>

**Lead wiring**

<Correct>

**Connector housing****3. Troubleshooting procedure**

- 1) Check if the OPERATION INDICATOR lamp on the indoor unit is blinking on and off to indicate an abnormality.
To make sure, check how many times the OPERATION INDICATOR lamp is blinking on and off before starting service work.
- 2) Before servicing, verify that all connectors and terminals are connected properly.
- 3) When the electronic control P.C. board seems to be defective, check for disconnection of the copper foil pattern and burnt or discolored components.
- 4) Refer to 12-2 and 12-3.

12-2. FAILURE MODE RECALL FUNCTION

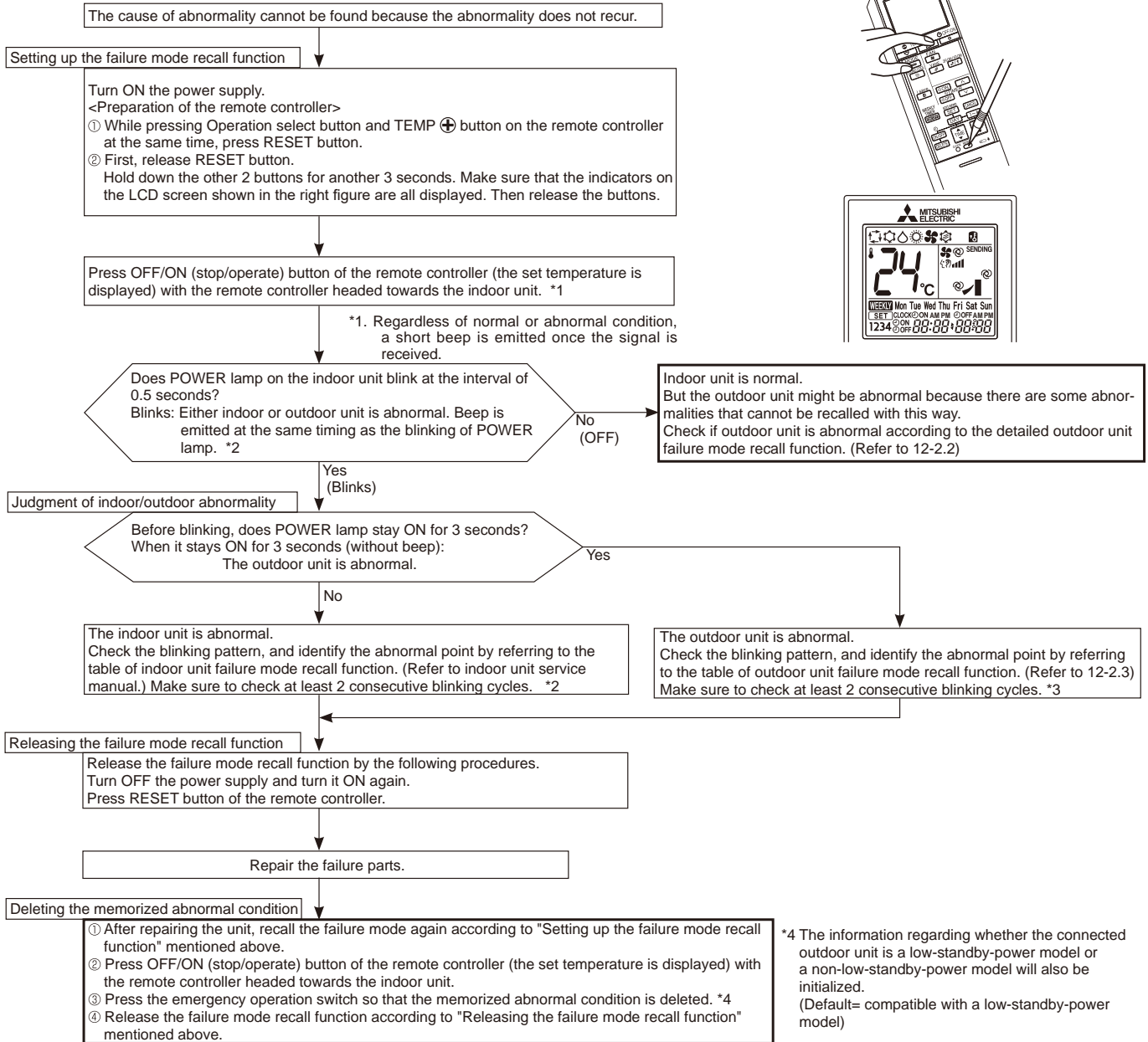
Outline of the function

This air conditioner can memorize the abnormal condition which has occurred once.

Even though LED indication listed on the troubleshooting check table (12-3.) disappears, the memorized failure details can be recalled.

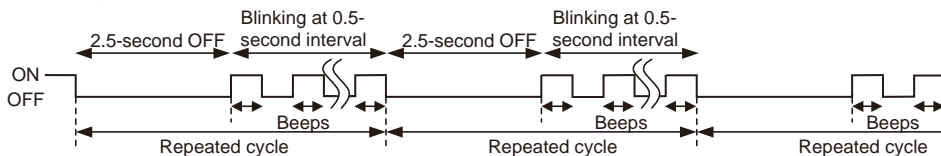
1. Flow chart of failure mode recall function for the indoor/outdoor unit

Operational procedure

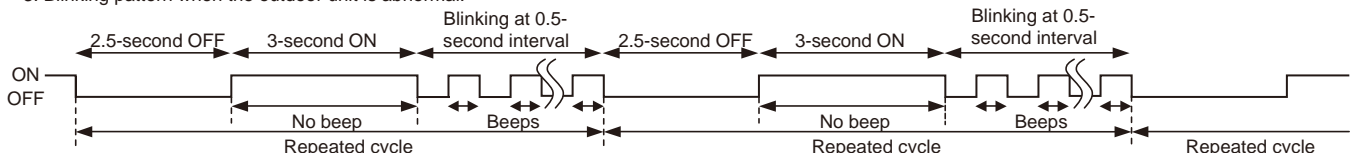


NOTE: 1. Make sure to release the failure mode recall function after it is set up, otherwise the unit cannot operate properly.
2. If the abnormal condition is not deleted from the memory, the last abnormal condition is kept memorized.

*2. Blinking pattern when the indoor unit is abnormal:

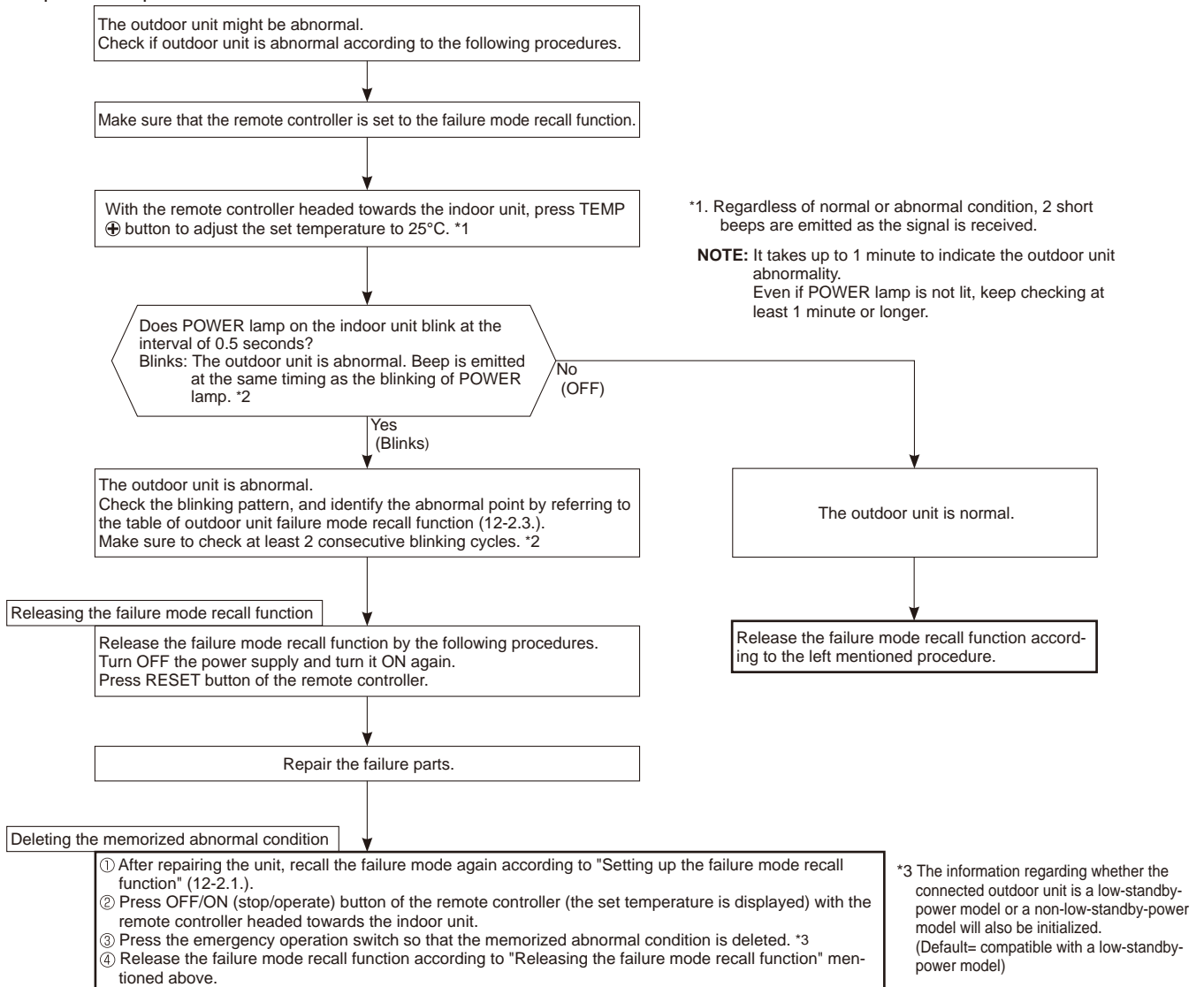


*3. Blinking pattern when the outdoor unit is abnormal:



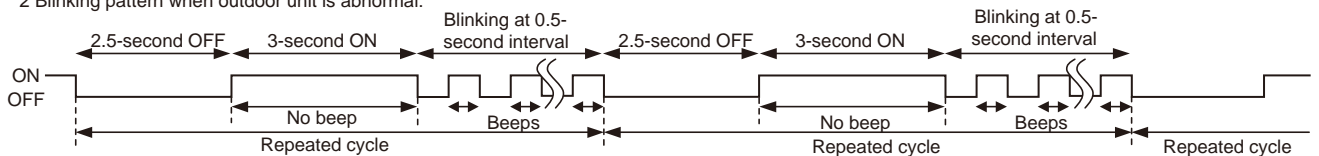
2. Flow chart of the detailed outdoor unit failure mode recall function

Operational procedure



NOTE: 1. Make sure to release the failure mode recall function after it is set up, otherwise the unit cannot operate properly.
2. If the abnormal condition is not deleted from the memory, the last abnormal condition is kept memorized.

*2 Blinking pattern when outdoor unit is abnormal:



3. Table of outdoor unit failure mode recall function

NOTE: Blinking patterns of this mode differ from the ones of TROUBLESHOOTING CHECK TABLE (12-3.).

POWER lamp (Indoor unit)	Abnormal point (Failure mode/protection)	LED indication (Outdoor P.C. board)	Condition	Remedy	Indoor/outdoor unit failure mode recall function	Outdoor unit failure mode recall function
OFF	None (Normal)	—	—	—	—	—
1-time blink 2.5 seconds OFF	Indoor/outdoor communication, receiving error	—	Any signals from the inverter P.C. board cannot be received normally for 3 minutes.	•Refer to 12-5. ㉞ How to check miswiring and serial signal error.	○	○
	Indoor/outdoor communication, receiving error	—	Although the inverter P.C. board sends signal "0", signal "1" has been received 30 consecutive times.	•Refer to 12-5. ㉞ How to check miswiring and serial signal error.		
2-time blink 2.5 seconds OFF	Outdoor power system	—	Overcurrent protection cut-out operates 3 consecutive times within 1 minute after the compressor gets started.	•Reconnect connectors. •Refer to 12-5. ㉞ How to check inverter/compressor". •Check stop valve.	○	○
3-time blink 2.5 seconds OFF	Discharge temperature thermistor	1-time blink every 2.5 seconds	Thermistor shorts or opens during compressor running.	•Refer to 12-5. ㉞ "Check of outdoor thermistors". Defective outdoor thermistors can be identified by checking the blinking pattern of LED.	○	○
	Defrost thermistor					
	Fin temperature thermistor	3-time blink 2.5 seconds OFF				
	P.C. board temperature thermistor	4-time blink 2.5 seconds OFF				
	Ambient temperature thermistor	2-time blink 2.5 seconds OFF				
Outdoor heat exchanger temperature thermistor	—					
4-time blink 2.5 seconds OFF	Overcurrent	11-time blink 2.5 seconds OFF	Large current flows into power module (IC700).	•Reconnect compressor connector. •Refer to 12-5. ㉞ How to check inverter/compressor". •Check stop valve.	—	○
	Compressor synchronous abnormality (Compressor startup failure protection)	12-time blink 2.5 seconds OFF	Waveform of compressor current is distorted.	•Reconnect compressor connector. •Refer to 12-5. ㉞ How to check inverter/compressor".	—	○
5-time blink 2.5 seconds OFF	Discharge temperature	—	Temperature of discharge temperature thermistor exceeds 116°C, compressor stops. Compressor can restart if discharge temperature thermistor reads 100°C or less 3 minutes later.	•Check refrigerant circuit and refrigerant amount. •Refer to 12-5. ㉞ "Check of LEV".	—	○
6-time blink 2.5 seconds OFF	High pressure	—	Temperature of indoor coil thermistor exceeds 70°C in HEAT mode. Temperature of defrost thermistor exceeds 70°C in COOL mode.	•Check refrigerant circuit and refrigerant amount. •Check stop valve.	—	○
7-time blink 2.5 seconds OFF	Fin temperature/P.C. board temperature	7-time blink 2.5 seconds OFF	Temperature of fin temperature thermistor on the inverter P.C. board exceeds 75 ~ 86°C (KW25/35) / 75 ~ 80°C (KW50/60), or temperature of P.C. board temperature thermistor on the inverter P.C. board exceeds 72 ~ 85°C (KW25/35) / 70 ~ 75°C (KW50/60).	•Check around outdoor unit. •Check outdoor unit air passage. •Refer to 12-5. ㉞ "Check of outdoor fan motor".	—	○
8-time blink 2.5 seconds OFF	Outdoor fan motor	—	Outdoor fan has stopped 3 times in a row within 30 seconds after outdoor fan startup.	•Refer to 12-5. ㉞ "Check of outdoor fan motor". Refer to 12-5. ㉞ "Check of inverter P.C. board".	—	○
9-time blink 2.5 seconds OFF	Nonvolatile memory data	5-time blink 2.5 seconds OFF	Nonvolatile memory data cannot be read properly.	•Replace the inverter P.C. board.	○	○
	Power module (IC700)	6-time blink 2.5 seconds OFF	The interface short circuit occurs in the output of the power module (IC700). The compressor winding shorts circuit.	•Refer to 12-5. ㉞ How to check inverter/compressor".	—	

NOTE: Blinking patterns of this mode differ from the ones of TROUBLESHOOTING CHECK TABLE (12-3.).

POWER lamp (Indoor unit)	Abnormal point (Failure mode/protection)	LED indication (Outdoor P.C. board)	Condition	Remedy	Indoor/outdoor unit failure mode recall function	Outdoor unit failure mode recall function
10-time blink 2.5 seconds OFF	Discharge temperature	—	Temperature of discharge temperature thermistor has been 50°C or less for 20 minutes.	<ul style="list-style-type: none"> Refer to 12-5. ㉔ "Check of LEV". Check refrigerant circuit and refrigerant amount. 	—	○
11-time blink 2.5 seconds OFF	Bus-bar voltage (DC)	8-time blink 2.5 seconds OFF	Bus-bar voltage of inverter cannot be detected normally.	<ul style="list-style-type: none"> Refer to 12-5. ㉔ "How to check inverter/compressor". 	—	○
	Each phase current of compressor	9-time blink 2.5 seconds OFF	Each phase current of compressor cannot be detected normally.			
14-time blink 2.5 seconds OFF *1	Stop valve (Closed valve)	14-time blink 2.5 seconds OFF	<ul style="list-style-type: none"> Closed valve is detected by compressor current. An abnormality of the indoor thermistors, the defrost thermistor or ambient temperature thermistor is detected. 	<ul style="list-style-type: none"> Check stop valve. Refer to "TEST POINT DIAGRAM AND VOLTAGE" on the service manual of indoor and outdoor unit for the characteristics of the thermistors. (Do not start the operation again without repair to prevent hazards.) 	○	○
	4-way valve/ Pipe temperature	16-time blink 2.5 seconds OFF	<ul style="list-style-type: none"> The 4-way valve does not work properly. The indoor coil thermistor detects an abnormal temperature. An abnormality of the indoor thermistor is detected. 	<ul style="list-style-type: none"> Check the 4-way valve. Replace the inverter P.C. board. Refer to "TEST POINT DIAGRAM AND VOLTAGE" on the service manual of indoor and outdoor unit for the characteristics of the thermistors. (Do not start the operation again without repair to prevent hazards.) 		
16-time blink 2.5 seconds OFF *1	Outdoor refrigerant system abnormality	1-time blink 2.5 seconds OFF	<ul style="list-style-type: none"> A closed valve and air trapped in the refrigerant circuit are detected based on the temperature sensed by the indoor and outdoor thermistors and the current of the compressor. An abnormality of the indoor thermistors, the defrost thermistor or ambient temperature thermistor is detected. 	<ul style="list-style-type: none"> Check for a gas leak in a connecting piping etc. Check the stop valve. Refer to 12-5. ㉔ "Check of outdoor refrigerant circuit". Refer to "TEST POINT DIAGRAM AND VOLTAGE" on the service manual of indoor and outdoor unit for the characteristics of the thermistors. (Do not start the operation again without repair to prevent hazards.) 	○	○

*1 There is possibility that diesel explosion may occur due to the air mixed in the refrigerant circuit.
 First, ensure that there are no leakage points on the valves, flare connections, etc. that allow the air to flow into the refrigerant circuit, or no blockage points (e.g. clogged or closed valves) in the refrigerant circuit that cause an increase in pressure.
 If there is no abnormal point like above and the system operates cooling and heating modes normally, the indoor thermistor might have a problem, resulting in false detection.
 Check both the indoor coil thermistor and the room temperature thermistor, and replace faulty thermistor(s), if any.
NOTE: Do not start the operation again without repair to prevent hazards.

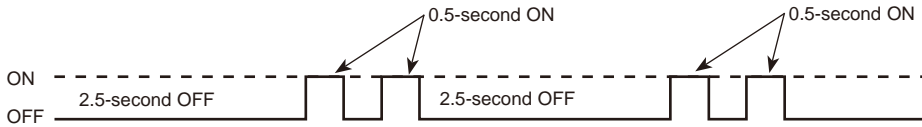
12-3. TROUBLESHOOTING CHECK TABLE

No.	Symptom	LED indication	Abnormal point/ Condition	Condition		Remedy
1	Outdoor unit does not operate.	1-time blink every 2.5 seconds	Outdoor power system	Overcurrent protection cut-out operates 3 consecutive times within 1 minute after the compressor gets started.		<ul style="list-style-type: none"> •Reconnect connector of compressor. •Refer to 12-5.Ⓐ "How to check inverter/compressor". •Check stop valve.
2			Outdoor thermistors	Discharge temperature thermistor, fin temperature thermistor, defrost thermistor, P.C. board temperature thermistor, outdoor heat exchanger temperature thermistor or ambient temperature thermistor shorts or opens during compressor running.		•Refer to 12-5.Ⓒ "Check of outdoor thermistors".
3			Outdoor control system	Nonvolatile memory data cannot be read properly. (POWER lamp of the indoor unit lights up or blinks 7-time.)		•Replace inverter P.C. board.
4		6-time blink 2.5 seconds OFF	Serial signal	The communication fails between the indoor and outdoor unit for 3 minutes.		•Refer to 12-5.Ⓜ "How to check miswiring and serial signal error.
5		11-time blink 2.5 seconds OFF	Stop valve/ Closed valve	Closed valve is detected by compressor current.		•Check stop valve.
6		14-time blink 2.5 seconds OFF	Outdoor unit (Other abnormality)	Outdoor unit is defective.		•Refer to 12-2.2. "Flow chart of the detailed outdoor unit failure mode recall function".
7		16-time blink 2.5 seconds OFF	4-way valve/ Pipe temperature	The 4-way valve does not work properly. The indoor coil thermistor detects an abnormal temperature.		<ul style="list-style-type: none"> •Refer to 12-5.Ⓔ "Check of R.V. coil". •Replace the inverter P.C. board.
8		17-time blink 2.5 seconds OFF	Outdoor refrigerant system abnormality	A closed valve and air trapped in the refrigerant circuit are detected based on the temperature sensed by the indoor and outdoor thermistors and the current of the compressor.		<ul style="list-style-type: none"> •Check for a gas leak in a connecting piping etc. •Check the stop valve. •Refer to 12-5.Ⓢ "Check of outdoor refrigerant circuit".
9	'Outdoor unit stops and restarts 3 minutes later' is repeated.	2-time blink 2.5 seconds OFF	Overcurrent protection	Large current flows into power module (IC700).		<ul style="list-style-type: none"> •Reconnect connector of compressor. •Refer to 12-5.Ⓐ "How to check inverter/compressor". •Check stop valve.
10		3-time blink 2.5 seconds OFF	Discharge temperature overheat protection	Temperature of discharge temperature thermistor exceeds 116°C, compressor stops. Compressor can restart if discharge temperature thermistor reads 100°C or less 3 minutes later.		<ul style="list-style-type: none"> •Check refrigerant circuit and refrigerant amount. •Refer to 12-5.Ⓢ "Check of LEV".
11		4-time blink 2.5 seconds OFF	Fin temperature / P.C. board temperature thermistor overheat protection	Temperature of fin temperature thermistor on the heat sink exceeds 75 ~ 86°C (KW25/35)/75 ~ 80°C (KW50/60) or temperature of P.C. board temperature thermistor on the inverter P.C. board exceeds 72 ~ 85°C (KW25/35)/70 ~ 75°C (KW50/60).		<ul style="list-style-type: none"> •Check around outdoor unit. •Check outdoor unit air passage. •Refer to 12-5.Ⓛ "Check of outdoor fan motor".
12		5-time blink 2.5 seconds OFF	High pressure protection	Indoor coil thermistor exceeds 70°C in HEAT mode. Defrost thermistor exceeds 70°C in COOL mode.		<ul style="list-style-type: none"> •Check refrigerant circuit and refrigerant amount. •Check stop valve.
13		8-time blink 2.5 seconds OFF	Compressor synchronous abnormality	The waveform of compressor current is distorted.		<ul style="list-style-type: none"> •Reconnect connector of compressor. •Refer to 12-5.Ⓐ "How to check inverter/compressor".
14		10-time blink 2.5 seconds OFF	Outdoor fan motor	Outdoor fan has stopped 3 times in a row within 30 seconds after outdoor fan startup.		<ul style="list-style-type: none"> •Refer to 12-5.Ⓛ "Check of outdoor fan motor. •Refer to 12-5.Ⓛ "Check of inverter P.C. board.
15		12-time blink 2.5 seconds OFF	Each phase current of compressor	Each phase current of compressor cannot be detected normally.		•Refer to 12-5.Ⓐ "How to check inverter/compressor".
16		13-time blink 2.5 seconds OFF	Bus-bar voltage (DC)	Bus-bar voltage of inverter cannot be detected normally.		<ul style="list-style-type: none"> •It occurs with following case. Instantaneous power voltage drop. (Short time power failure) (KW50/60) •Refer to 12-5.Ⓢ "Check of power supply". (KW50/60) •Refer to 12-5.Ⓐ "How to check inverter/compressor".
17	Outdoor unit operates.	1-time blink 2.5 seconds OFF	Frequency drop by current protection	KW25/35	When the input current exceeds approximately 10A, compressor frequency lowers.	<ul style="list-style-type: none"> •The unit is normal, but check the following. •Check if indoor filters are clogged. •Check if refrigerant is short. •Check if indoor/outdoor unit air circulation is short cycled.
18				3-time blink 2.5 seconds OFF	Frequency drop by high pressure protection	
		4-time blink 2.5 seconds OFF	Frequency drop by defrosting in COOL mode			
19				4-time blink 2.5 seconds OFF	Frequency drop by discharge temperature protection	
	20	KW25/35 5-time blink 2.5 seconds OFF	Outside temperature thermistor protection			When the outside temperature thermistor shorts or opens, protective operation without that thermistor is performed.

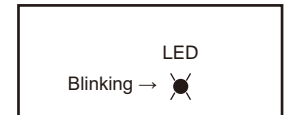
No.	Symptom	LED indication	Abnormal point/ Condition	Condition	Remedy
21	Outdoor unit operates.	7-time blink 2.5 seconds OFF	Low discharge temperature protection	Temperature of discharge temperature thermistor has been 50°C or less for 20 minutes.	<ul style="list-style-type: none"> Refer to 12-5. Ⓢ "Check of LEV". Check refrigerant circuit and refrigerant amount.
22		8-time blink 2.5 seconds OFF	KW25/35 PAM protection PAM: Pulse Amplitude Modulation	The overcurrent flows into PFC (Power factor correction: IC820) or the bus-bar voltage reaches 394 V or more, PAM stops and restarts.	This is not malfunction. PAM protection will be activated in the following cases: 1 Instantaneous power voltage drop. (Short time power failure) 2 When the power supply voltage is high.
			KW50/60 Zero cross detecting circuit	Zero cross signal cannot be detected.	<ul style="list-style-type: none"> It occurs with following cases. 1 Instantaneous power voltage drop. (Short time power failure) 2 Distortion of primary voltage Refer to 12-5. Ⓢ "Check of power supply".
23	9-time blink 2.5 seconds OFF	Inverter check mode	The connector of compressor is disconnected, inverter check mode starts.	<ul style="list-style-type: none"> Check if the connector of the compressor is correctly connected. Refer to 12-5. Ⓢ "How to check inverter/compressor". 	

NOTE: 1. The location of LED is illustrated at the right figure. Refer to 12-6.1.
2. LED is lit during normal operation.

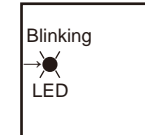
The blinking frequency shows the number of times the LED blinks after every 2.5-second OFF.
(Example) When the blinking frequency is "2".



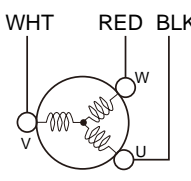
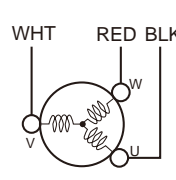
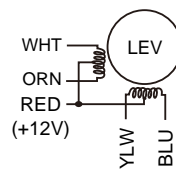
Inverter P.C. board
MUFZ-KW25/35VGHZ

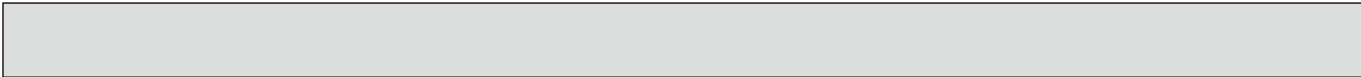


MUFZ-KW50/60VGHZ



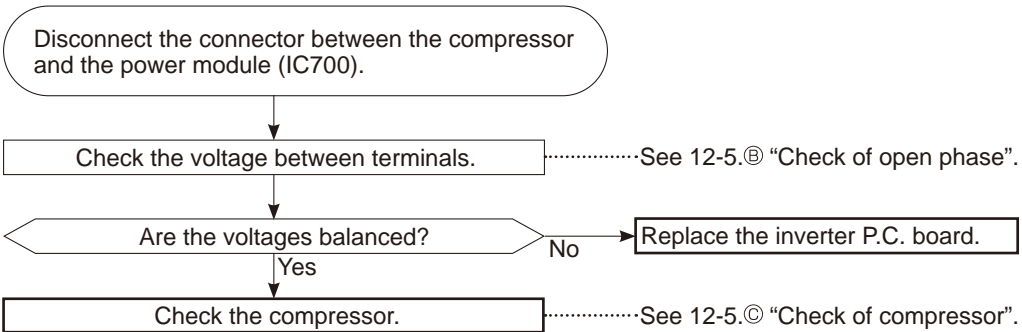
12-4. TROUBLESHOOTING CRITERION OF MAIN PARTS
MUFZ-KW25VGHZ MUFZ-KW35VGHZ MUFZ-KW50VGHZ MUFZ-KW60VGHZ

Part name	Check method and criterion	Figure										
Defrost thermistor (RT61) Fin temperature thermistor (RT64) Ambient temperature thermistor (RT65) Outdoor heat exchanger temperature thermistor (RT68)	Measure the resistance with a tester. Refer to 12-6. "Test point diagram and voltage", 1. "Inverter P.C. board", for the chart of thermistor.											
Discharge temperature thermistor (RT62)	Measure the resistance with a tester. Before measurement, hold the thermistor with your hands to warm it up. Refer to 12-6. "Test point diagram and voltage", 1. "Inverter P.C. board", for the chart of thermistor.											
Compressor	Measure the resistance between terminals using a tester. (Temperature: -10 to 40°C) <table border="1"> <thead> <tr> <th rowspan="2"></th> <th colspan="2">Normal (Ω)</th> </tr> <tr> <th>MUFZ-KW25VGHZ MUFZ-KW35VGHZ</th> <th>MUFZ-KW50VGHZ MUFZ-KW60VGHZ</th> </tr> </thead> <tbody> <tr> <td>U-V</td> <td rowspan="3">0.82 - 1.11</td> <td rowspan="3">0.87 - 1.18</td> </tr> <tr> <td>U-W</td> </tr> <tr> <td>V-W</td> </tr> </tbody> </table>		Normal (Ω)		MUFZ-KW25VGHZ MUFZ-KW35VGHZ	MUFZ-KW50VGHZ MUFZ-KW60VGHZ	U-V	0.82 - 1.11	0.87 - 1.18	U-W	V-W	
	Normal (Ω)											
	MUFZ-KW25VGHZ MUFZ-KW35VGHZ	MUFZ-KW50VGHZ MUFZ-KW60VGHZ										
U-V	0.82 - 1.11	0.87 - 1.18										
U-W												
V-W												
Outdoor fan motor	Measure the resistance between lead wires using a tester. (Temperature: -10 ~ 40°C) <table border="1"> <thead> <tr> <th rowspan="2">Color of lead wire</th> <th colspan="2">Normal (Ω)</th> </tr> <tr> <th>MUFZ-KW25VGHZ MUFZ-KW35VGHZ</th> <th>MUFZ-KW50VGHZ MUFZ-KW60VGHZ</th> </tr> </thead> <tbody> <tr> <td>RED - BLK</td> <td rowspan="3">32 - 43</td> <td rowspan="3">25 - 34</td> </tr> <tr> <td>BLK - WHT</td> </tr> <tr> <td>WHT - RED</td> </tr> </tbody> </table>	Color of lead wire	Normal (Ω)		MUFZ-KW25VGHZ MUFZ-KW35VGHZ	MUFZ-KW50VGHZ MUFZ-KW60VGHZ	RED - BLK	32 - 43	25 - 34	BLK - WHT	WHT - RED	
Color of lead wire	Normal (Ω)											
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RED - BLK	32 - 43	25 - 34										
BLK - WHT												
WHT - RED												
R.V. coil (21S4)	Measure the resistance using a tester. (Temperature: -10 to 40°C) <table border="1"> <thead> <tr> <th colspan="2">Normal (kΩ)</th> </tr> <tr> <th>MUFZ-KW25VGHZ MUFZ-KW35VGHZ</th> <th>MUFZ-KW50VGHZ MUFZ-KW60VGHZ</th> </tr> </thead> <tbody> <tr> <td>1.41 - 2.00</td> <td>1.17 - 1.66</td> </tr> </tbody> </table>	Normal (kΩ)		MUFZ-KW25VGHZ MUFZ-KW35VGHZ	MUFZ-KW50VGHZ MUFZ-KW60VGHZ	1.41 - 2.00	1.17 - 1.66					
Normal (kΩ)												
MUFZ-KW25VGHZ MUFZ-KW35VGHZ	MUFZ-KW50VGHZ MUFZ-KW60VGHZ											
1.41 - 2.00	1.17 - 1.66											
Expansion valve coil (LEV)	Measure the resistance using a tester. (Temperature: -10 to 40°C) <table border="1"> <thead> <tr> <th>Color of lead wire</th> <th>Normal (Ω)</th> </tr> </thead> <tbody> <tr> <td>RED - ORN</td> <td rowspan="4">37 - 54</td> </tr> <tr> <td>RED - WHT</td> </tr> <tr> <td>RED - BLU</td> </tr> <tr> <td>RED - YLW</td> </tr> </tbody> </table>	Color of lead wire	Normal (Ω)	RED - ORN	37 - 54	RED - WHT	RED - BLU	RED - YLW				
Color of lead wire	Normal (Ω)											
RED - ORN	37 - 54											
RED - WHT												
RED - BLU												
RED - YLW												
Defrost heater	Measure the resistance using a tester. (Temperature: -10 to 40°C) <table border="1"> <thead> <tr> <th colspan="2">Normal (Ω)</th> </tr> <tr> <th>MUFZ-KW25VGHZ MUFZ-KW35VGHZ</th> <th>MUFZ-KW50VGHZ MUFZ-KW60VGHZ</th> </tr> </thead> <tbody> <tr> <td>802 - 990</td> <td>376 - 461</td> </tr> </tbody> </table>	Normal (Ω)		MUFZ-KW25VGHZ MUFZ-KW35VGHZ	MUFZ-KW50VGHZ MUFZ-KW60VGHZ	802 - 990	376 - 461					
Normal (Ω)												
MUFZ-KW25VGHZ MUFZ-KW35VGHZ	MUFZ-KW50VGHZ MUFZ-KW60VGHZ											
802 - 990	376 - 461											



12-5. TROUBLESHOOTING FLOW

A How to check inverter/compressor



B Check of open phase

- With the connector between the compressor and the power module (IC700) disconnected, activate the inverter and check if the inverter is normal by measuring **the voltage balance** between the terminals.

Output voltage is 50 - 130V. (The voltage may differ according to the tester.)

<< Operation method >>

Start cooling or heating operation by pressing the emergency operation switch on the indoor unit. (TEST RUN OPERATION: Refer to 9-3.)

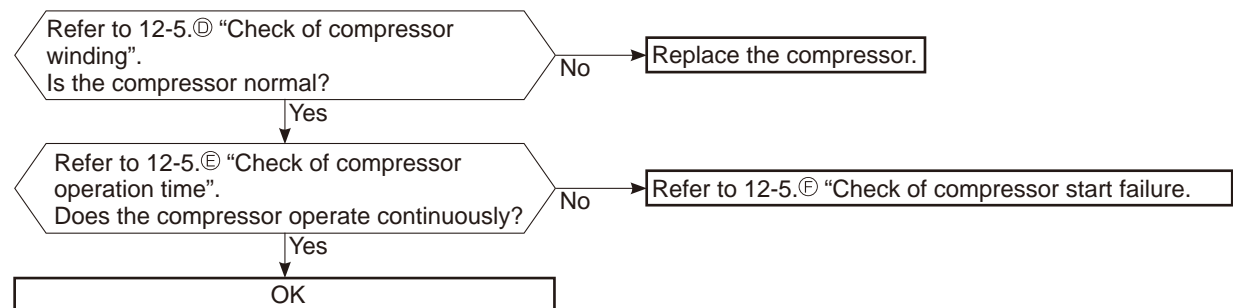
<< Measurement point >>

At 3 points

BLK (U)-WHT (V) * Measure AC voltage between the lead wires at 3 points.
 BLK (U)-RED (W)
 WHT(V)-RED (W)

- NOTE:** 1. Output voltage varies according to power supply voltage.
 2. Measure the voltage by analog type tester.
 3. During this check, LED of the inverter P.C. board blinks 9 times. (Refer to 12-6.1.)

C Check of compressor



D Check of compressor winding

- Disconnect the connector between the compressor and the power module (IC700), and measure the resistance between the compressor terminals.

<<Measurement point>>

At 3 points

BLK-WHT

BLK-RED

WHT-RED

* Measure the resistance between the lead wires at 3 points.

<<Judgement>>

Refer to 12-4.

0 [Ω]Abnormal [short]

Infinite [Ω]Abnormal [open]

NOTE: Be sure to zero the ohmmeter before measurement.

E Check of compressor operation time

- Connect the compressor and activate the inverter. Then measure the time until the inverter stops due to overcurrent.

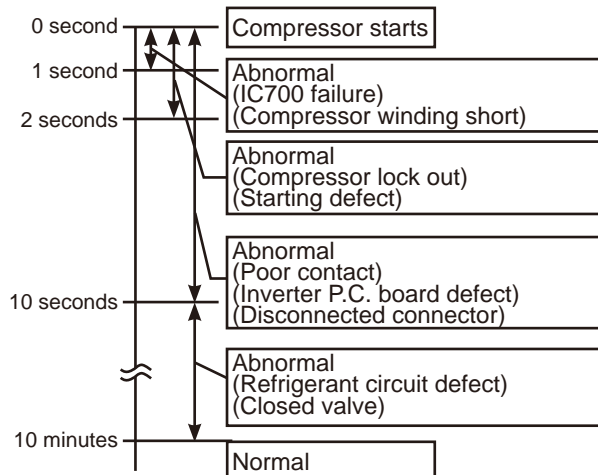
<<Operation method>>

Start heating or cooling operation by pressing the emergency operation switch on the indoor unit. (Test run operation: Refer to 9-3.)

<<Measurement>>

Measure the time from the start of compressor to the stop of compressor due to overcurrent.

<<Judgement>>



F Check of compressor start failure

Confirm that ①~④ is normal.

- Electrical circuit check

①. Contact of the compressor connector

②. Output voltage of inverter P.C. board and balance of them (See 12-5.⑥)

③. Direct current voltage between DB61(+) and (-) (MUFZ-KW25/35VGHZ)/ IC700 (P) and (N) (MUFZ-KW50/60VGHZ) on the inverter P.C. board

④. Voltage between outdoor terminal block S1-S2

Does the compressor run for 10 seconds or more after it starts?

Yes

Check the refrigerant circuit.
Check the stop valve.

No

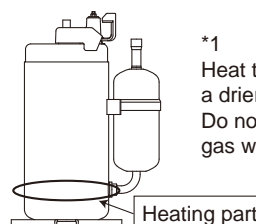
After the compressor is heated with a drier, does the compressor start? *1

No

Replace the compressor.

Yes

Compressor start failure. Activate pre-heat control.
(Refer to 11-2. "PRE-HEAT CONTROL SETTING")



*1 Heat the compressor with a drier for about 20 minutes. Do not recover refrigerant gas while heating.

G Check of outdoor thermistors

Disconnect the connector of thermistor in the inverter P.C. board (see below table), and measure the resistance of thermistor.

Is the resistance of thermistor normal?
(Refer to 12-6.1.)

No

Replace the thermistor except RT64.
When RT64 is abnormal, replace the inverter P.C. board.

Yes

Reconnect the connector of thermistor.
Turn ON the power supply and press the emergency operation switch.

Does the unit operate for 10 minutes or more
without showing thermistor abnormality?

No

Replace the inverter P.C. board.

Yes

OK (Cause is poor contact.)

MUFZ-KW25VGHZ MUFZ-KW35VGHZ

Thermistor	Symbol	Connector, Pin No.	Board
Defrost	RT61	Between CN641 pin1 and pin2	Inverter P.C. board
Discharge temperature	RT62	Between CN641 pin3 and pin4	
Fin temperature	RT64	Between CN642 pin1 and pin2	
Ambient temperature	RT65	Between CN643 pin1 and pin2	
Outdoor heat exchanger temperature	RT68	Between CN644 pin1 and pin3	

MUFZ-KW50VGHZ MUFZ-KW60VGHZ

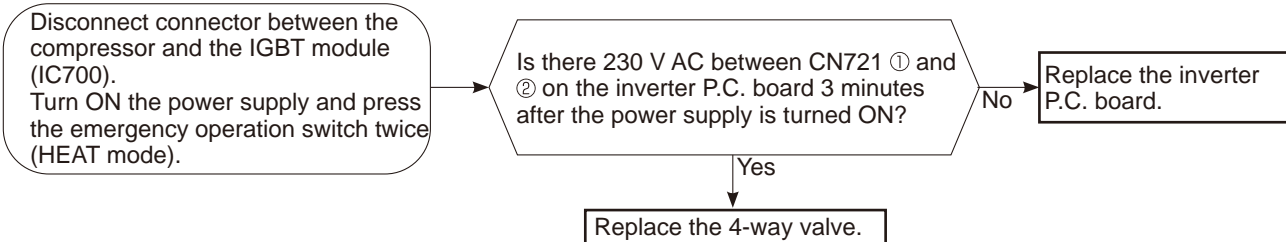
Thermistor	Symbol	Connector, Pin No.	Board
Defrost	RT61	Between CN671 pin1 and pin2	Inverter P.C. board
Discharge temperature	RT62	Between CN671 pin3 and pin4	
Fin temperature	RT64	Between CN673 pin1 and pin2	
Ambient temperature	RT65	Between CN672 pin1 and pin2	
Outdoor heat exchanger temperature	RT68	Between CN671 pin5 and pin6	

H Check of R.V. coil

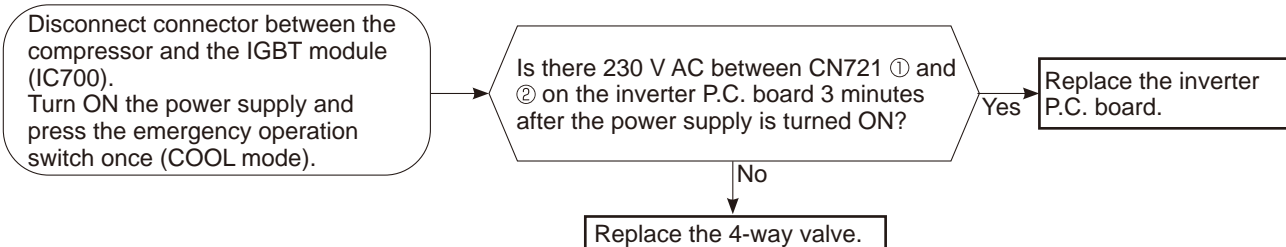
MUFZ-KW25VGHZ MUFZ-KW35VGHZ

- * First of all, measure the resistance of R.V. coil to check if the coil is defective. Refer to 12-4.
- * In case CN721 is disconnected or R.V. coil is open, voltage is generated between the terminal pins of the connector although no signal is being transmitted to R.V. coil.
Check if CN721 is connected.

Unit operates in COOL mode even if it is set to HEAT mode.



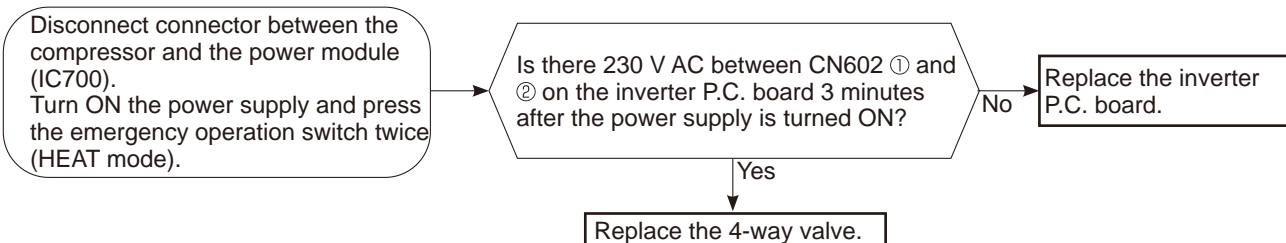
Unit operates in HEAT mode even if it is set to COOL mode.



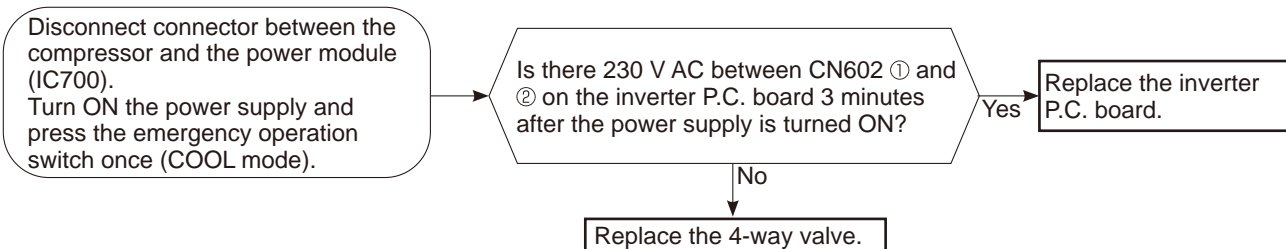
MUFZ-KW50VGHZ MUFZ-KW60VGHZ

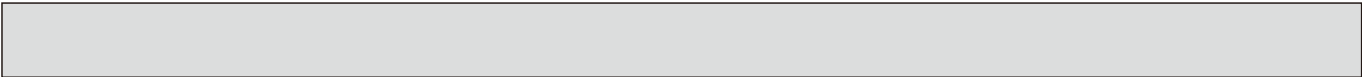
- * First of all, measure the resistance of R.V. coil to check if the coil is defective. Refer to 12-4.
- * In case CN602 is disconnected or R.V. coil is open, voltage is generated between the terminal pins of the connector although no signal is being transmitted to R.V. coil.
Check if CN602 is connected.

Unit operates in COOL mode even if it is set to HEAT mode.



Unit operates in HEAT mode even if it is set to COOL mode.





① Check of outdoor fan motor

Disconnect the connectors CN931 and CN932 from the inverter P.C. board.
Check the connection between the connector CN931 and CN932.

Is the resistance between each terminal of outdoor fan motor normal?
(Refer to 12-4.)

Yes

Disconnect CN932 from the inverter P.C. board, and turn on the power supply.

Rotate the outdoor fan motor manually and measure the voltage of CN931.
Between 1(+) and 5(-)
Between 2(+) and 5(-)
Between 3(+) and 5(-)

No

(Fixed to either 5 or 0 V DC)

Does the voltage between each terminal become 5 and 0V DC repeatedly?

No

Yes

Does the outdoor fan motor rotate smoothly?

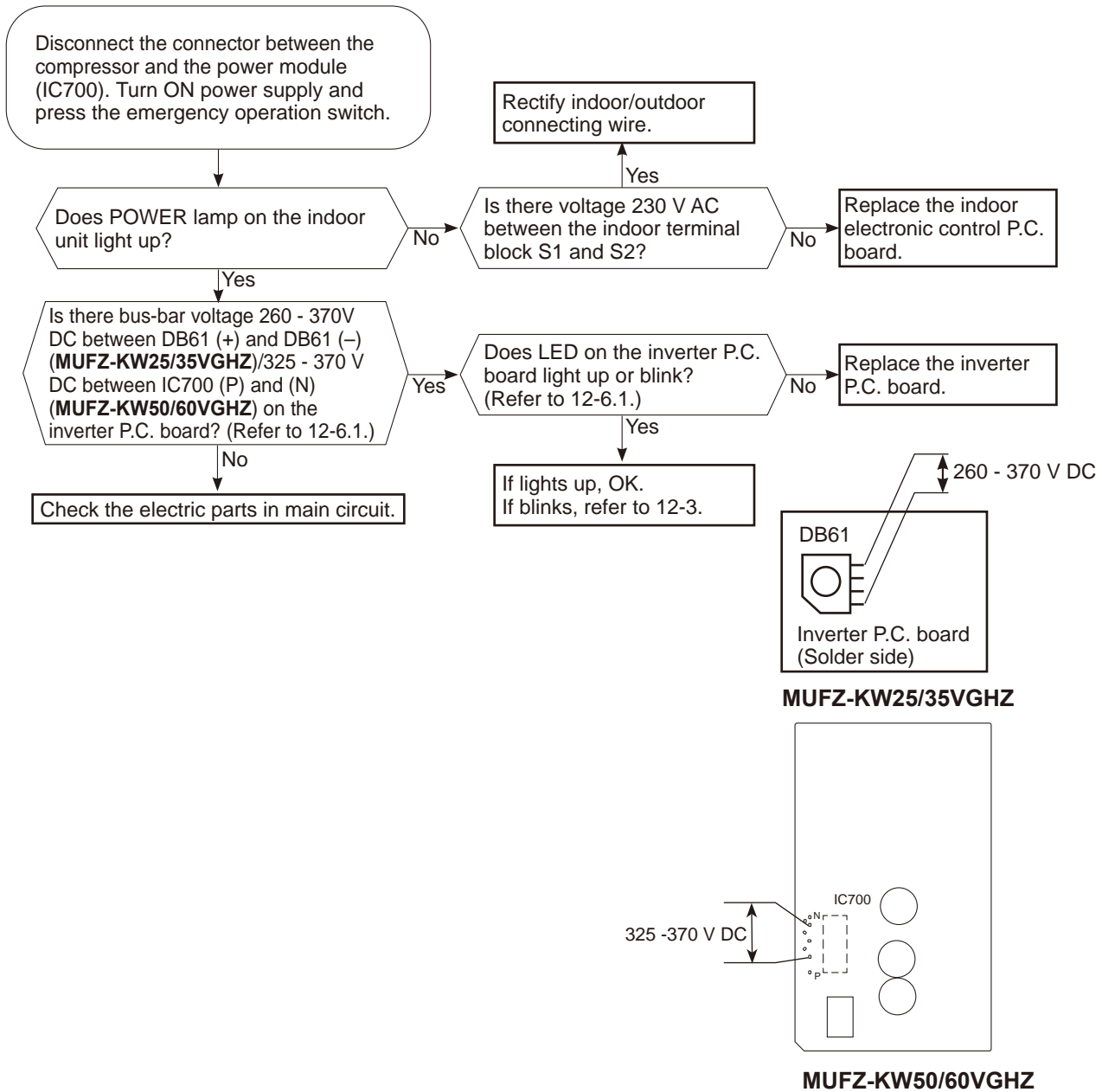
No

Yes

Replace the outdoor fan motor.

Replace the inverter P.C. board.

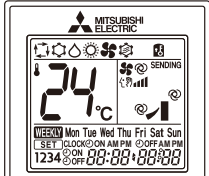
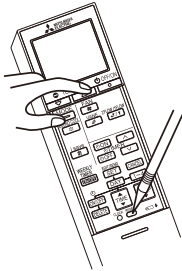
Ⓜ Check of power supply





K Check of LEV (Expansion valve)

Turn ON the power supply.
 <Preparation of the remote controller>
 ① While pressing both Operation select button and TEMP + button on the remote controller at the same time, press RESET button.
 ② First, release RESET button. Hold down the other 2 buttons for another 3 seconds. Make sure that the indicators on the LCD screen shown in the right figure are all displayed. Then release the buttons.



Press OFF/ON (stop/operate) button of the remote controller (the set temperature is displayed) with the remote controller headed towards the indoor unit. *1

Expansion valve operates in full-opening direction.

Do you hear the expansion valve "click, click....." ?
 Do you feel the expansion valve vibrate when touching it ?

Yes → OK

*1. Regardless of normal or abnormal condition, a short beep is emitted once the signal is received.

Is LEV coil properly fixed to the expansion valve?

No → Properly fix the LEV coil to the expansion valve.

Does the resistance of LEV coil have the characteristics? (Refer to 12-4.)

No → Replace the LEV coil.

Measure each voltage between connector pins of CN724 on the inverter P.C. board.

- Pin③(-) — Pin①(+)
- Pin④(-) — Pin①(+)
- Pin⑤(-) — Pin①(+)
- Pin⑥(-) — Pin①(+)

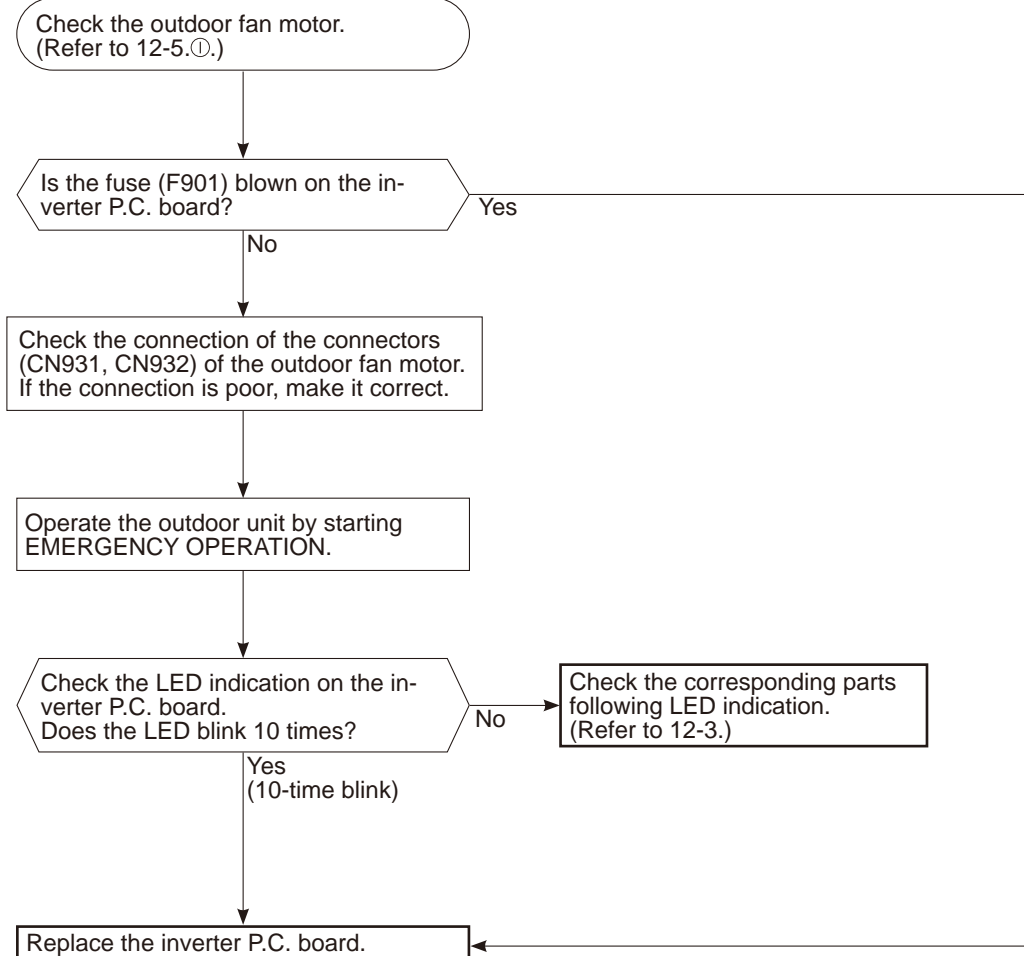
Is there about 3 - 5 V AC between each?
NOTE: Measure the voltage by an analog tester.

Yes → Replace the expansion valve.

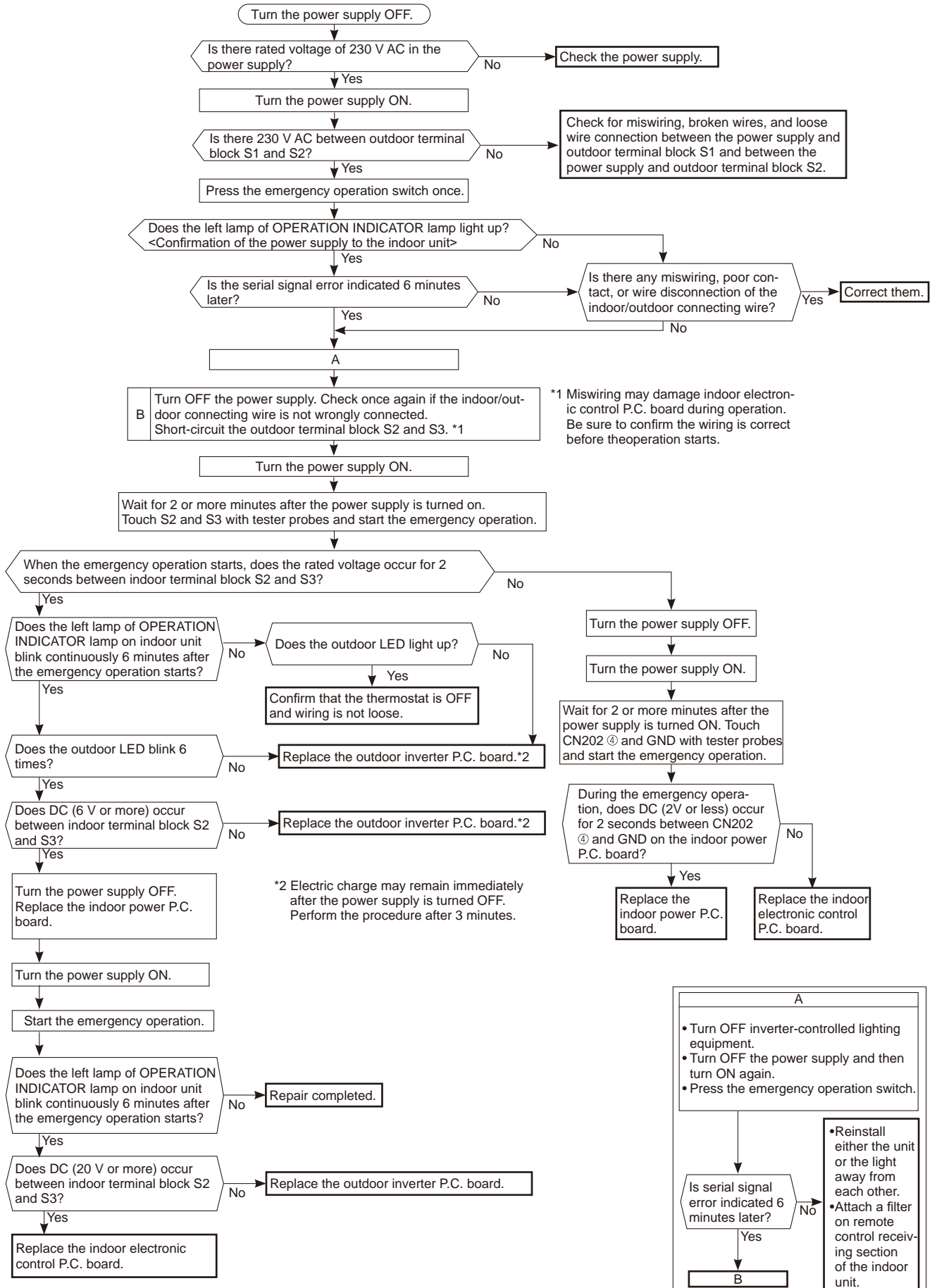
No → Replace the inverter P.C. board.

NOTE: After check of LEV, take the following steps.
 1. Turn OFF the power supply and turn it ON again.
 2. Press RESET button on the remote controller.

Ⓛ Check of inverter P.C. board

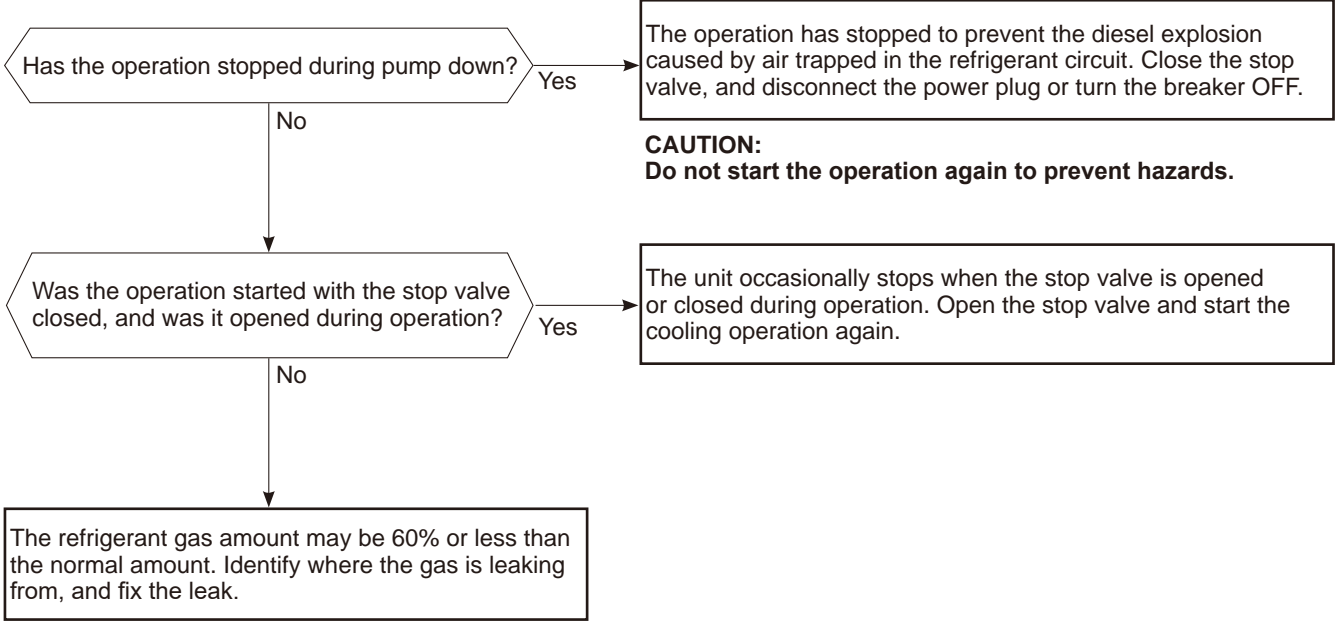


M How to check miswiring and serial signal error

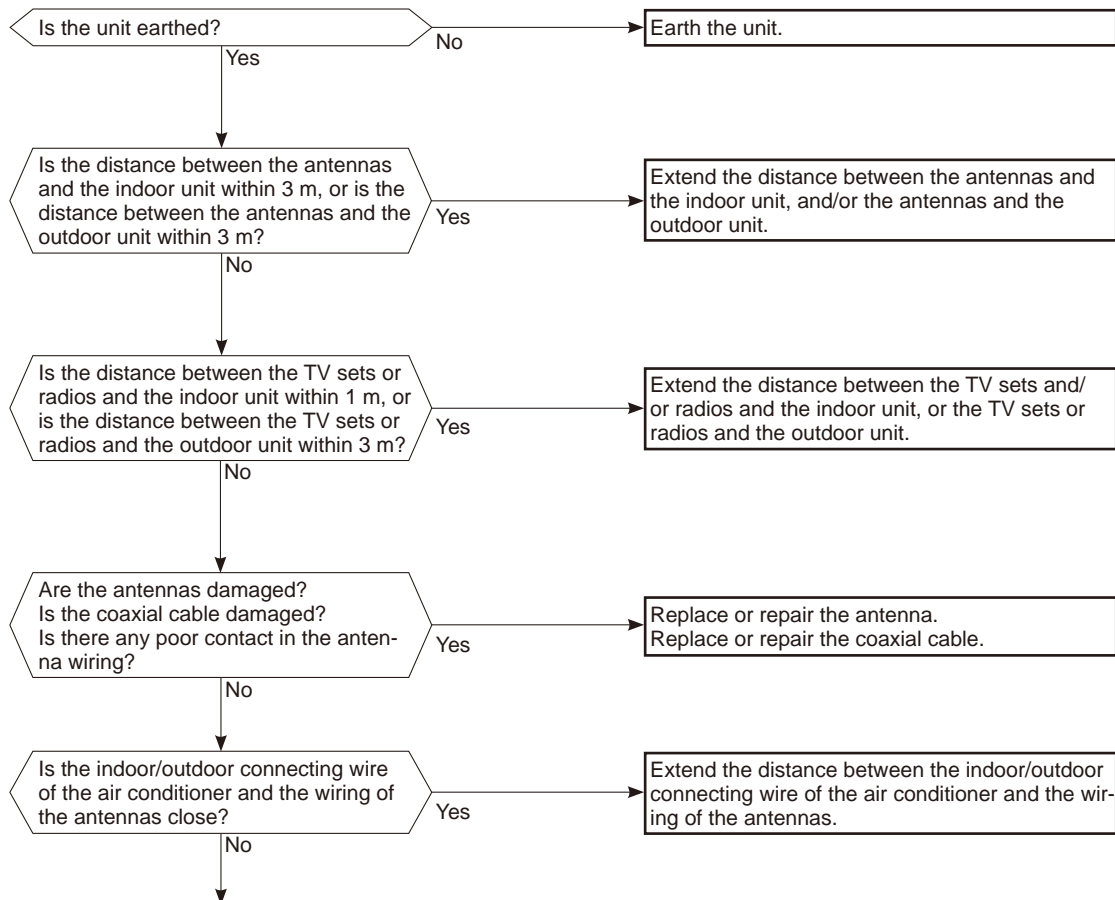




N Check of the outdoor refrigerant circuit



⊙ Electromagnetic noise enters into TV sets or radios



Even if all of the above conditions are fulfilled, the electromagnetic noise may enter, depending on the electric field strength or the installation condition (combination of specific conditions such as antennas or wiring).

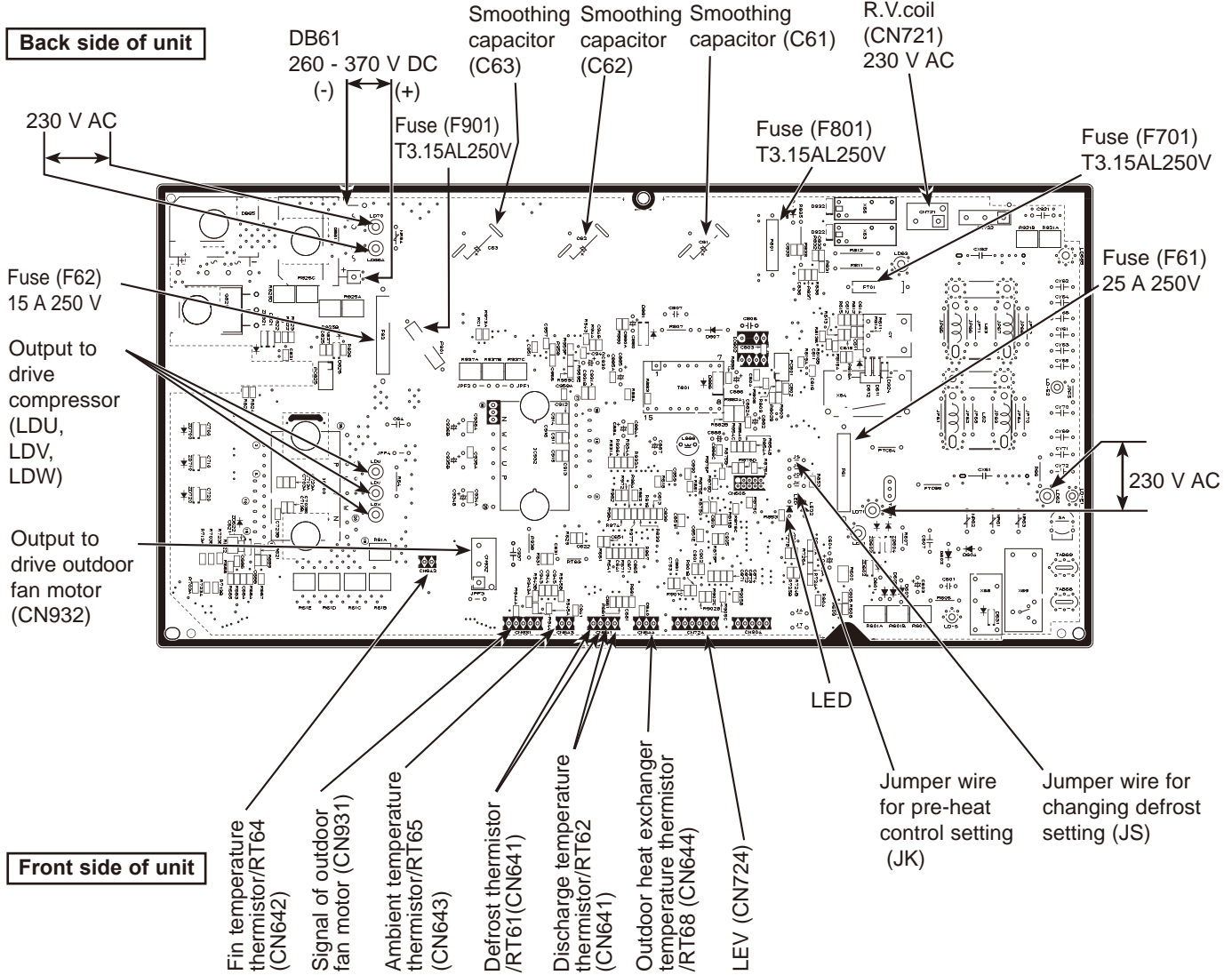
Check the following before asking for service.

1. Devices affected by the electromagnetic noise
TV sets, radios (FM/AM broadcast, shortwave)
2. Channel, frequency, broadcast station affected by the electromagnetic noise
3. Channel, frequency, broadcast station unaffected by the electromagnetic noise
4. Layout of:
indoor/outdoor unit of the air conditioner, indoor/outdoor wiring, earth wire, antennas, wiring from antennas, receiver
5. Electric field intensity of the broadcast station affected by the electromagnetic noise
6. Presence or absence of amplifier such as booster
7. Operation condition of air conditioner when the electromagnetic noise enters in
 - 1) Turn OFF the power supply once, and then turn ON the power supply. In this situation, check for the electromagnetic noise.
 - 2) Within 3 minutes after turning ON the power supply, press OFF/ON (stop/operate) button on the remote controller for power ON, and check for the electromagnetic noise.
 - 3) After a short time (3 minutes later after turning ON), the outdoor unit starts running. During operation, check for the electromagnetic noise.
 - 4) Press OFF/ON (stop/operate) button on the remote controller for power OFF, when the outdoor unit stops but the indoor/outdoor communication still runs on. In this situation, check for the electromagnetic noise.

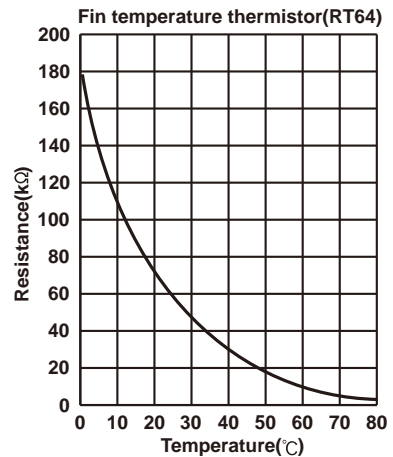
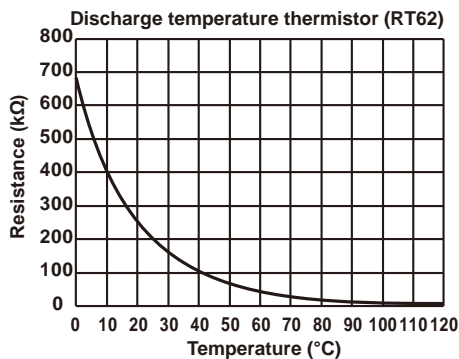
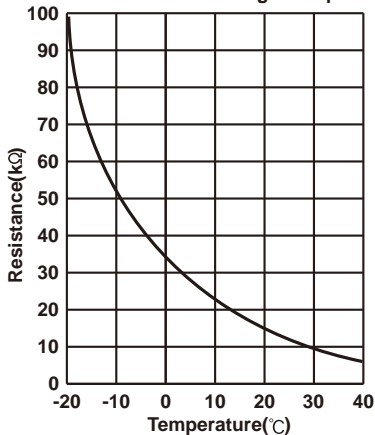
12-6. TEST POINT DIAGRAM AND VOLTAGE

1. Inverter P.C. board

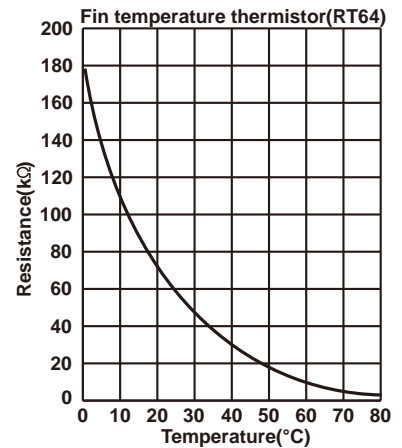
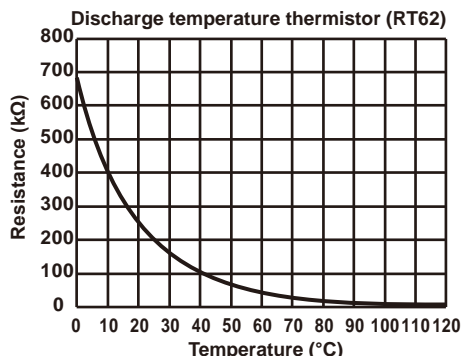
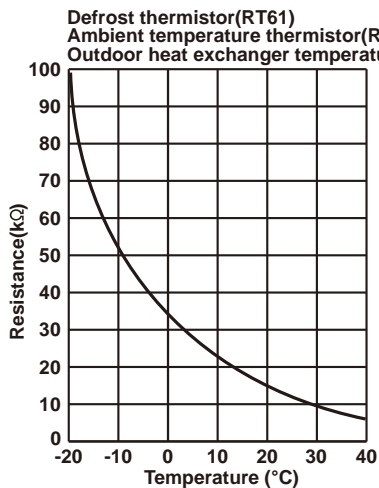
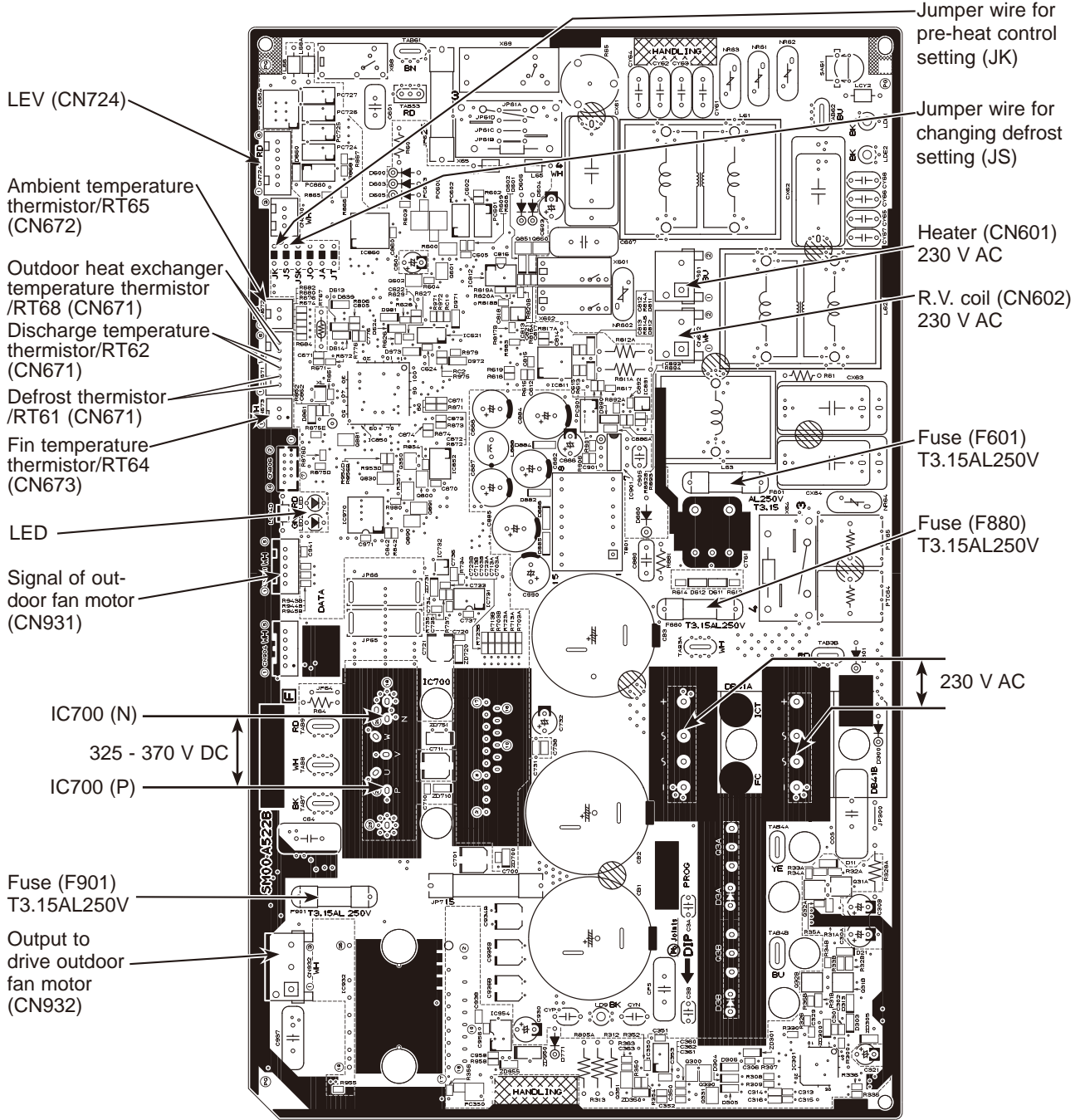
MUFZ-KW25VGHZ MUFZ-KW35VGHZ



Defrost thermistor (RT61)
Ambient temperature thermistor (RT65)
Outdoor heat exchanger temperature thermistor (RT68)



MUFZ-KW50VGHZ MUFZ-KW60VGHZ



<Detaching method of the terminal with locking mechanism>

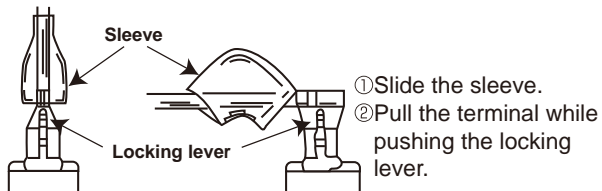
The terminal which has the locking mechanism can be detached as shown below.

There are 2 types of the terminal with locking mechanism.

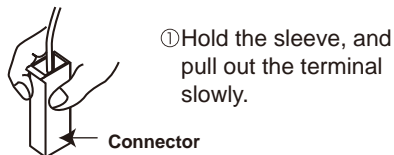
The terminal without locking mechanism can be detached by pulling it out.

Check the shape of the terminal before detaching.

(1) Slide the sleeve and check if there is a locking lever or not.



(2) The terminal with the connector shown below has the locking mechanism.



13-1. MUFZ-KW25VGHZ MUFZ-KW35VGHZ

NOTE: Turn OFF the power supply before disassembly.

→ : Indicates the visible parts in the photos/figures.
 ----> : Indicates the invisible parts in the photos/figures.

OPERATING PROCEDURE	PHOTOS/FIGURES
<p>1. Removing the cabinet</p> <p>(1) Remove the screws fixing the service panel. (2) Pull down the service panel and remove it. (3) Disconnect the power supply cord and indoor/outdoor connecting wire. (4) Remove the screws fixing the top panel. (5) Remove the top panel. (6) Remove the screws fixing the cabinet. (7) Remove the cabinet. (8) Remove the screws fixing the back panel. (9) Remove the screws of the terminal block support and the back panel. (10) Remove the back panel.</p> <p>Photo 2</p>	<p>Photo 1</p> <p>Photo 3</p>

OPERATING PROCEDURE

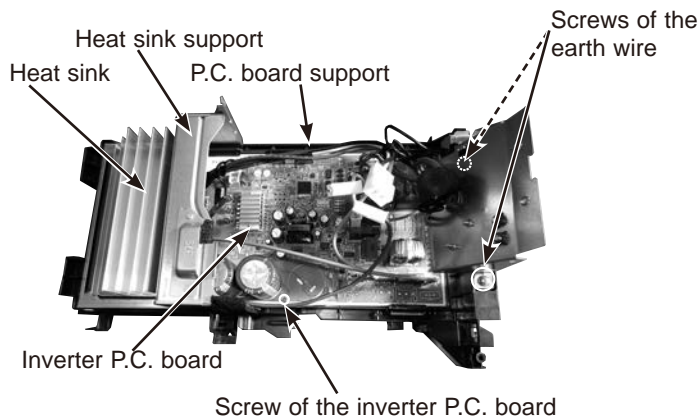
2. Removing the inverter assembly and inverter P.C. board

- (1) Remove the cabinet and panels. (Refer to section 1.)
- (2) Disconnect the lead wire to the reactor and the following connectors:
 - <Inverter P.C. board>
 - CN721 (R.V. coil)
 - CN722 (Base heater)
 - CN931, CN932 (Fan motor)
 - CN641 (Defrost thermistor and discharge temperature thermistor)
 - CN643 (Ambient temperature thermistor)
 - CN644 (Outdoor heat exchanger temperature thermistor)
 - CN724 (Expansion valve coil)
- (3) Remove the compressor connector (CN61).
- (4) Remove the screws fixing the heat sink support and the separator.
- (5) Remove the fixing screw of the P.B. support and the separator.
- (6) Remove the fixing screws of the terminal block support and the back panel.
- (7) Remove the inverter assembly.
- (8) Remove the heat sink support from the P.C. board support.
- (9) Remove the screw of the inverter P.C. board and remove the inverter P.C. board from the P.C. board support.

* Connection procedure when attaching the inverter P.C. board (Photo 5)

1. Connect the lead wires of the heat exchanger temperature thermistor to the connector on the inverter P.C. board. Pull the lead wires of the heat exchanger temperature thermistor toward you and put them on the left hook on the P.C. board support so that the other lead wires are bundled up as shown in Photo 5.
2. Connect the lead wires of the expansion valve coil to the connector on the inverter P.C. board. Pull the lead wires of the expansion valve coil toward you and put them on the right hook on the P.C. board support so that the other lead wires are bundled up as shown in Photo 5.

Photo 6 (Inverter assembly)



PHOTOS/FIGURES

Photo 4

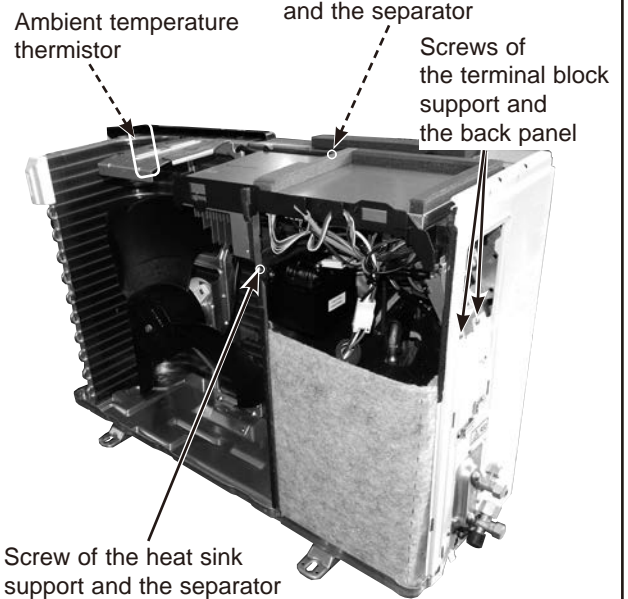
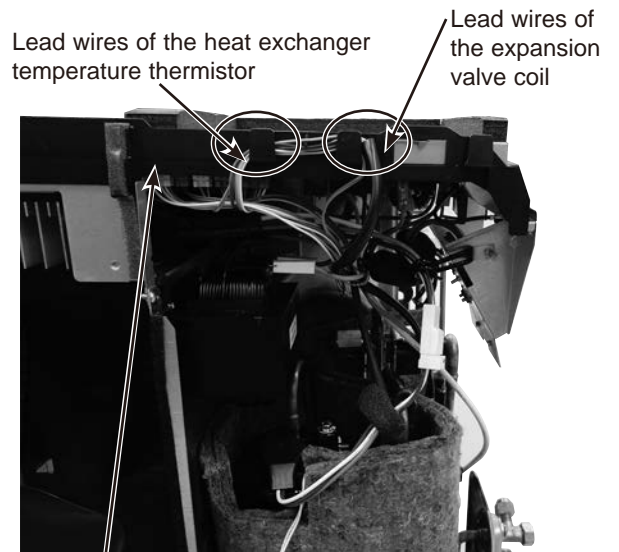


Photo 5



OPERATING PROCEDURE

3. Removing R.V. coil

- (1) Remove the cabinet and panels. (Refer to section 1.)
- (2) Disconnect the following connectors:
<Inverter P.C. board>
CN721 (R.V. coil)
- (3) Remove the R.V. coil.

4. Removing the discharge temperature thermistor, defrost thermistor, outdoor heat exchanger temperature thermistor and ambient temperature thermistor

- (1) Remove the cabinet and panels. (Refer to section 1.)
- (2) Disconnect the lead wire to the reactor and the following connectors:
<Inverter P.C. board>
CN641 (Defrost thermistor and discharge temperature thermistor)
CN643 (Ambient temperature thermistor)
CN644 (Outdoor heat exchanger temperature thermistor)
- (3) Pull out the discharge temperature thermistor from its holder.
- (4) Pull out the defrost thermistor from its holder.
- (5) Pull out the outdoor heat exchanger temperature thermistor from its holder.
- (6) Pull out the ambient temperature thermistor from its holder.

5. Removing outdoor fan motor

- (1) Remove the cabinet and panels. (Refer to section 1.)
- (2) Disconnect the following connectors:
<Inverter P.C. board>
CN931, CN932 (Fan motor)
- (3) Remove the propeller fan nut.
- (4) Remove the propeller fan.
- (5) Remove the screws fixing the fan motor.
- (6) Remove the fan motor.

PHOTOS/FIGURES

Photo 7

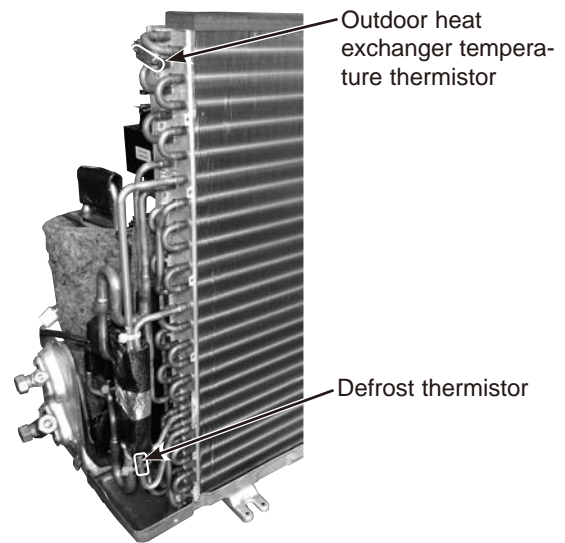
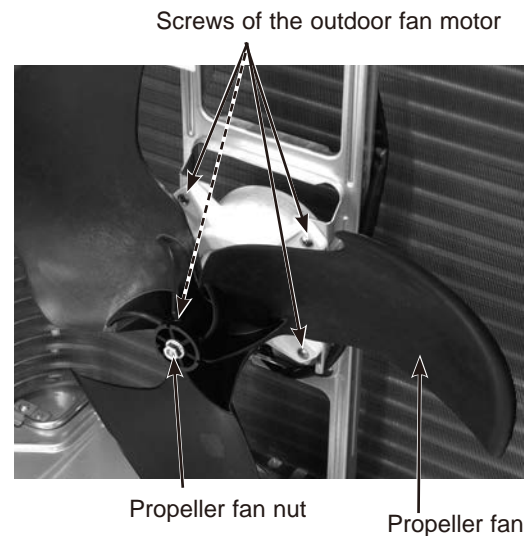
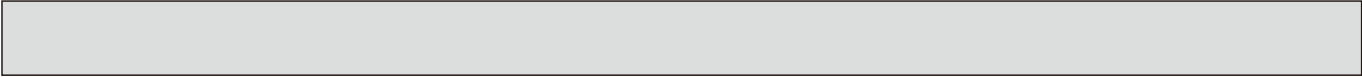


Photo 8



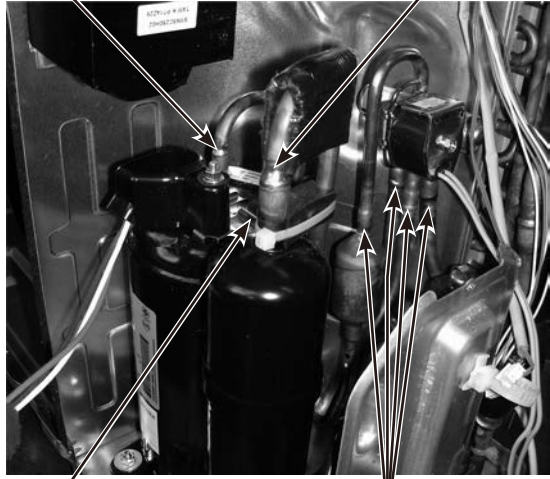


OPERATING PROCEDURE

- 6. Removing the compressor and 4-way valve**
- (1) Remove the cabinet and panels. (Refer to section 1.)
 - (2) Remove the inverter assembly. (Refer to section 2.)
 - (3) Recover gas from the refrigerant circuit.
NOTE: Recover gas from the pipes until the pressure gauge shows 0 kg/cm² (0 MPa).
 - (4) Detach the brazed part of the suction and the discharge pipe connected with compressor.
 - (5) Remove the compressor nuts.
 - (6) Remove the compressor.
 - (7) Detach the brazed part of pipes connected with 4-way valve.

PHOTOS/FIGURES


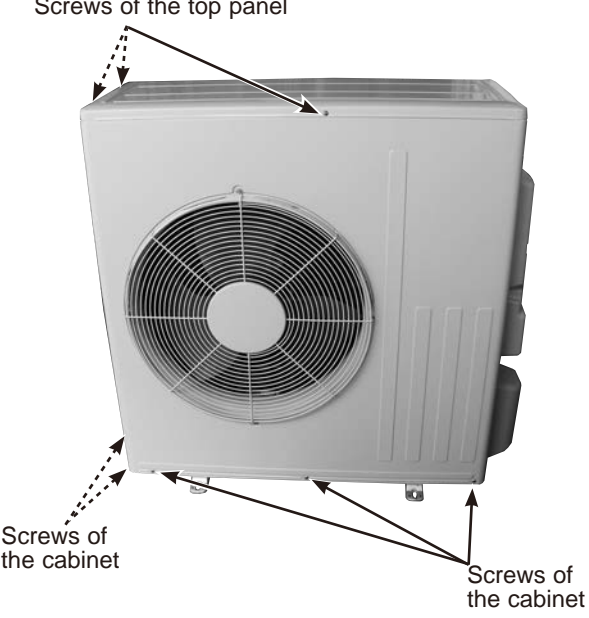
Photo 9
Discharge pipe brazed part
Suction pipe brazed part



Discharge temperature thermistor
Brazed parts of 4-way valve

13-2. MUFZ-KW50VGHZ MUFZ-KW60VGHZ

NOTE: Turn OFF the power supply before disassembly.

OPERATING PROCEDURE	PHOTOS/FIGURES
<p>1. Removing the cabinet</p> <ol style="list-style-type: none">(1) Remove the screws of the service panel.(2) Remove the screws of the top panel.(3) Remove the screw of the valve cover.(4) Remove the service panel.(5) Remove the top panel.(6) Remove the valve cover.(7) Disconnect the power supply cord and indoor/outdoor connecting wire.(8) Remove the screws of the cabinet.(9) Remove the cabinet.(10) Remove the screws of the back panel.(11) Remove the back panel. <p>Photo 2</p>  <p>The diagram shows the back of the outdoor unit with several screws indicated by arrows. Labels include: 'Screws of the top panel' pointing to two screws at the top edge; 'Screws of the cabinet' pointing to multiple screws along the left and right vertical edges; 'Screw of the valve cover' pointing to a screw on the lower left side; 'Screws of the service panel' pointing to several screws in the central area; and 'Screws of the back panel' pointing to screws at the bottom edge.</p>	<p>Photo 1</p>  <p>The diagram shows the front of the outdoor unit. Labels include: 'Screws of the top panel' pointing to two screws at the top edge; and 'Screws of the cabinet' pointing to two screws at the bottom edge.</p>

OPERATING PROCEDURE

2. Removing the inverter assembly and inverter P.C. board

- (1) Remove the cabinet and the service panel. (Refer to section 1.)
- (2) Disconnect the lead wire to the reactor and the following connectors:
<Inverter P.C. board>
CN601 (Base heater)
CN602 (R.V. coil)
CN931, CN932 (Fan motor)
CN671 (Defrost thermistor, discharge temperature thermistor and outdoor heat exchanger temperature thermistor)
CN672 (Ambient temperature thermistor)
CN724 (Expansion valve coil)
- (3) Remove the compressor connector.
- (4) Remove the earth wires and the lead wires of the inverter P.C. board.
- (5) Remove the screws of the P.B. support.
- (6) Remove the P.B. support from the relay panel.
- (7) Remove the screws of the inverter P.C. board.
- (8) Remove the inverter P.C. board from P.B. support.

* Notes about attaching the inverter P.C. board

1. When attaching the inverter P.C. board, clip the lead wires of the reactor to the wire saddles on the bottom of relay panel.
2. After attaching the inverter P.C. board, make sure that the lead wires are connected and placed as shown in Photo 3.

PHOTOS/FIGURES

Photo 3

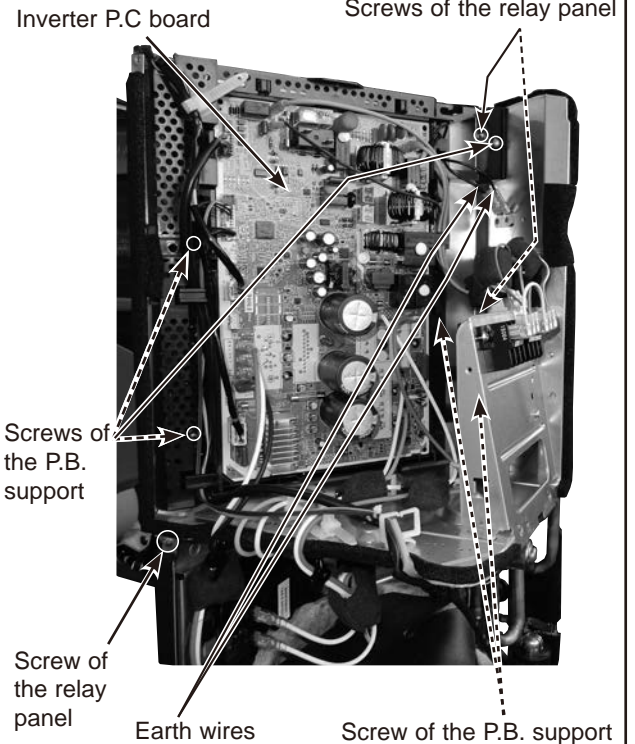
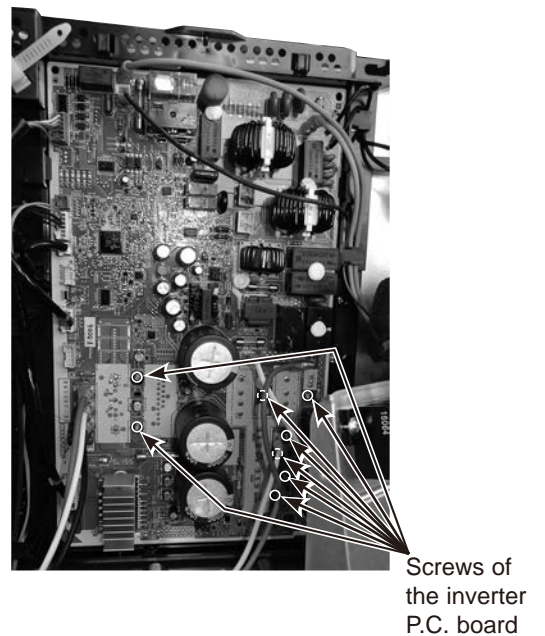


Photo 4



OPERATING PROCEDURE

3. Removing R.V. coil

- (1) Remove the cabinet and panels. (Refer to section 1.)
- (2) Disconnect the following connector:
<Inverter P.C. board>
CN602 (R.V. coil)
- (3) Remove the R.V. coil.

4. Removing the discharge temperature thermistor, defrost thermistor, outdoor heat exchanger temperature thermistor and ambient temperature thermistor

- (1) Remove the cabinet and panels. (Refer to section 1.)
- (2) Disconnect the lead wire to the reactor and the following connectors:
<Inverter P.C. board>
CN671 (Defrost thermistor, discharge temperature thermistor and outdoor heat exchanger temperature thermistor)
CN672 (Ambient temperature thermistor)
- (3) Pull out the discharge temperature thermistor from its holder. (Photo 9)
- (4) Pull out the defrost thermistor from its holder.
- (5) Pull out the outdoor heat exchanger temperature thermistor from its holder.
- (6) Pull out the ambient temperature thermistor from its holder.

PHOTOS

Photo 5

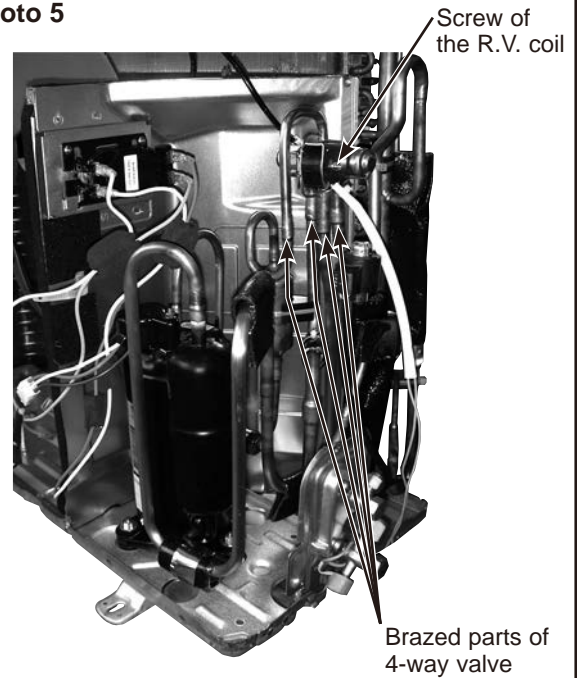
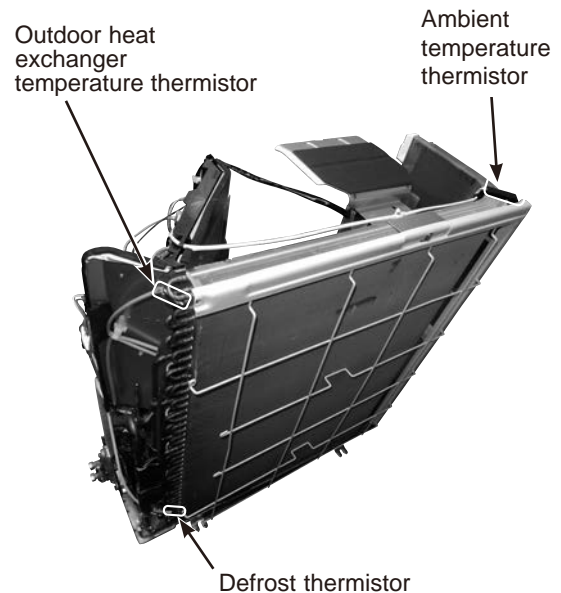
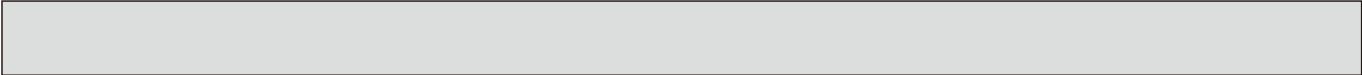


Photo 6





OPERATING PROCEDURE

5. Removing outdoor fan motor

- (1) Remove the top panel, cabinet and service panel. (Refer to section 1.)
- (2) Disconnect the following connectors:
<Inverter P.C. board>
CN931, CN932 (Fan motor)
- (3) Remove the propeller fan nut.
- (4) Remove the propeller fan.
- (5) Remove the screws fixing the fan motor.
- (6) Remove the fan motor.

6. Removing the compressor and 4-way valve

- (1) Remove the top panel, cabinet and service panel. (Refer to section 1.)
- (2) Remove the back panel. (Refer to section 1.)
- (3) Remove the screws fixing the relay panel.
- (4) Remove the relay panel.
- (5) Remove the inverter assembly. (Refer to section 2.)
- (6) Recover gas from the refrigerant circuit.
NOTE: Recover gas from the pipes until the pressure gauge shows 0 kg/cm² (0 MPa).
- (7) Detach the brazed part of the suction and the discharge pipe connected with compressor.
- (8) Remove the compressor nuts.
- (9) Remove the compressor.
- (10) Detach the brazed parts of 4-way valve and pipe. (Photo 6)

PHOTOS/FIGURES

Photo 7

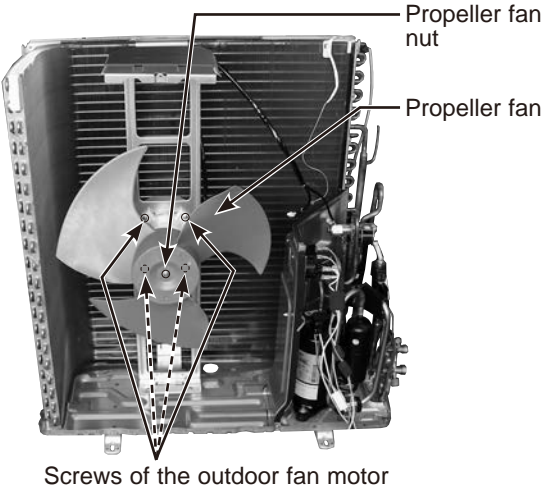
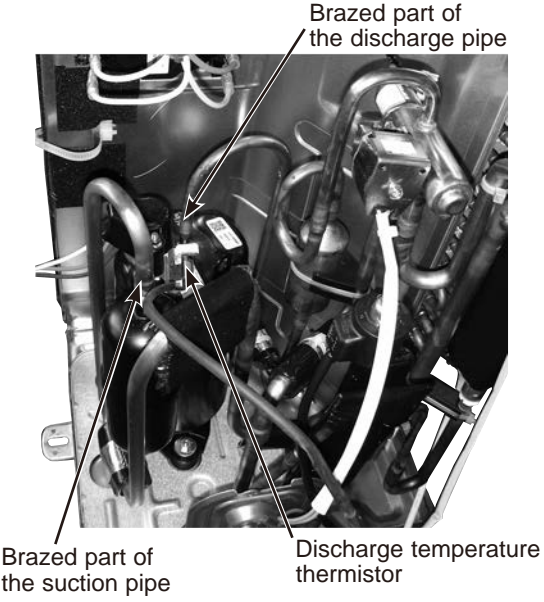


Photo 8



mitsubishi electric corporation

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